Digital Indicators

K3HB-R/-P/-C

User's Manual



Preface

OMRON products are manufactured for use according to proper procedures by a qualified operator and only for the purposes described in this manual.

This manual describes the functions, performance, and application methods needed for optimum use of the K3HB.

Please observe the following items when using the K3HB.

- This product is designed for use by qualified personnel with a knowledge of electrical systems.
- Read this manual carefully and make sure you understand it well to ensure that you are using the K3HB correctly.
- Keep this manual in a safe location so that it is available for reference when required.

Notice

- (1) All rights reserved. No part of this manual may be reprinted or copied without the prior written permission of OMRON.
- (2) The specifications and other information contained in this manual are subject to change without notice in order to make improvements.
- (3) Every precaution has been taken in the preparation of this manual. Nevertheless, OMRON assumes no responsibility for errors or omissions. If you discover any problems with this manual, please notify your nearest OMRON representative, providing them with the catalog number provided on the cover.

Read and Understand this Manual

Please read and understand this manual before using the product. Please consult your OMRON representative if you have any questions or comments.

Warranty and Limitations of Liability

WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, REGARDING NON-INFRINGEMENT, MERCHANTABILITY, OR FITNESS FOR PARTICULAR PURPOSE OF THE PRODUCTS. ANY BUYER OR USER ACKNOWLEDGES THAT THE BUYER OR USER ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. OMRON DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED.

LIMITATIONS OF LIABILITY

OMRON SHALL NOT BE RESPONSIBLE FOR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY.

In no event shall the responsibility of OMRON for any act exceed the individual price of the product on which liability is asserted.

IN NO EVENT SHALL OMRON BE RESPONSIBLE FOR WARRANTY, REPAIR, OR OTHER CLAIMS REGARDING THE PRODUCTS UNLESS OMRON'S ANALYSIS CONFIRMS THAT THE PRODUCTS WERE PROPERLY HANDLED, STORED, INSTALLED, AND MAINTAINED AND NOT SUBJECT TO CONTAMINATION, ABUSE, MISUSE, OR INAPPROPRIATE MODIFICATION OR REPAIR.

Application Considerations

SUITABILITY FOR USE

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of products in the customer's application or use of the products.

At the customer's request, OMRON will provide applicable third party certification documents identifying ratings and limitations of use that apply to the products. This information by itself is not sufficient for a complete determination of the suitability of the products in combination with the end product, machine, system, or other application or use.

The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products.

- Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions
 or uses not described in this manual.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
- Systems, machines, and equipment that could present a risk to life or property. Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCTS ARE PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

PROGRAMMABLE PRODUCTS

OMRON shall not be responsible for the user's programming of a programmable product, or any consequence thereof.

Disclaimers

CHANGE IN SPECIFICATIONS

Product specifications and accessories may be changed at any time based on improvements and other reasons.

It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the products may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

PERFORMANCE DATA

Performance data given in this manual is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

ERRORS AND OMISSIONS

The information in this document has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.

Safety Precautions

Definition of Precautionary Information

The following notation is used in this manual to provide precautions required to ensure safe usage of the product.

The safety precautions that are provided are extremely important to safety. Always read and heed the information provided in all safety precautions.

The following notation is used.



Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.



Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.

Symbols

Symbol		Meaning
Caution	<u>^</u>	General Caution Indicates non-specific general cautions, warnings, and dangers.
Caulion	A	Electrical Shock Caution Indicates possibility of electric shock under specific conditions.
Prohibition	\Diamond	General Prohibition Indicates non-specific general prohibitions.
Mandatory Caution	0	General Caution Indicates non-specific general cautions, warnings, and dangers.

Precautions

⚠ WARNING	
Do not touch the terminals while power is being supplied. Doing so may possibly result in electric shock. Make sure that the terminal cover is installed before using the product.	A
Always provide protective circuits in the network. Without protective circuits, malfunctions may possibly result in accidents that cause serious injury or significant property damage. Provide double or triple safety measures in external control circuits, such as emergency stop circuits, interlock circuits, or limit circuits, to ensure safety in the system if an abnormality occurs due to malfunction of the product or another external factor affecting the product's operation.	•

anecting the product's operation.	
⚠ CAUTION	
Do not allow pieces of metal, wire clippings, or fine metallic shavings or filings from installation to enter the product. Doing so may occasionally result in electric shock, fire, or malfunction.	
Do not use the product in locations where flammable or explosive gases are present. Doing so may occasionally result in minor or moderate explosion, causing minor or moderate injury, or property damage.	\Diamond
Do not attempt to disassemble, repair, or modify the product. Doing so may occasionally result in minor or moderate injury due to electric shock.	
Do not use the equipment for measurements within Measurement Categories II, III, and IV for K3HB-R, K3HB-P, and K3HB-C (according to IEC61010-1). Doing so may occasionally cause unexpected operation, resulting in minor or moderate injury, or damage to the equipment. Use the equipment for measurements only within the Measurement Category for which the product is designed.	
Perform correct setting of the product according to the application. Failure to do so may occasionally cause unexpected operation, resulting in minor or moderate injury, or damage to the equipment.	
Ensure safety in the event of product failure by taking safety measures, such as installing a separate monitoring system. Product failure may occasionally prevent operation of comparative outputs, resulting in damage to the connected facilities and equipment.	•
Tighten the screws on the terminal block and the connector locking screws securely using a tightening torque within the following ranges. Loose screws may occasionally cause fire, resulting in minor or moderate injury, or damage to the equipment. Terminal block screws: 0.43 to 0.58 N·m Connector locking screws: 0.18 to 0.22 N·m	

⚠ CAUTION

Make sure that the product will not be adversely affected if the DeviceNet cycle time is lengthened as a result of changing the program with online editing. Extending the cycle time may cause unexpected operation, occasionally resulting in minor or moderate injury, or damage to the equipment.



Before transferring programs to other nodes or changing I/O memory of other nodes, check the nodes to confirm safety. Changing the program or I/O memory of other nodes may occasionally cause unexpected operation, resulting in minor or moderate injury, or damage to the equipment.

Precautions for Safe Use

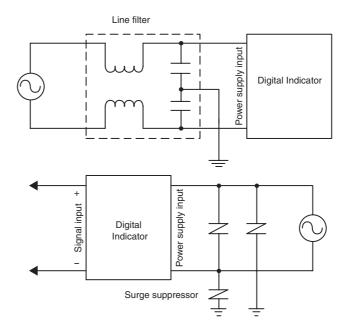
- (1) Do not use the product in the following locations.
 - Locations subject to direct radiant heat from heating equipment
 - · Locations where the product may come into contact with water or oil
 - · Locations subject to direct sunlight
 - Locations where dust or corrosive gases (in particular, sulfuric or ammonia gas) are present
 - Locations subject to extreme temperature changes
 - · Locations where icing or condensation may occur
 - Locations subject to excessive shocks or vibration
- (2) Do not use the product in locations subject to temperatures or humidity levels outside the specified ranges or in locations prone to condensation. If the product is installed in a panel, ensure that the temperature around the product (not the temperature around the panel) does not go outside the specified range.
- (3) Provide sufficient space around the product for heat dissipation.
- (4) Use and store the product within the specified temperature and humidity ranges. If several products are mounted side-by-side or arranged in a vertical line, the heat dissipation will cause the internal temperature of the products to rise, shortening the service life. If necessary, cool the products using a fan or other cooling method.
- (5) The service life of the output relays depends on the switching capacity and switching conditions. Consider the actual application conditions and use the product within the rated load and electrical service life. Using the product beyond its service life may result in contact welding or burning.
- (6) Install the product horizontally.
- (7) Mount to a panel between 1 and 8-mm thick.
- (8) Use the specified size of crimp terminals (M3, width: 5.8 mm max.) for wiring. To connect bare wires, use AWG22 (cross section: 0.326 mm²) to AWG14 (cross section: 2.081 mm²) to wire the power supply terminals and AWG28 (cross section: 0.081 mm²) to AWG16 (cross section: 1.309 mm²) for other terminals. (Length of exposed wire: 6 to 8 mm)
- (9) In order to prevent inductive noise, wire the lines connected to the product separately from power lines carrying high voltages or currents. Do not wire in parallel with or in the same cable as power lines. Other measures for reducing noise include running lines along separate ducts and using shield lines.
- (10) Ensure that the rated voltage is achieved no longer than 2 s after turning the power ON.
- (11) Allow the product to operate without load for at least 15 minutes after the power is turned ON.
- (12) Do not install the product near devices generating strong high-frequency waves or surges. When using a noise filter, check the voltage and current and install it as close to the product as possible.
- (13) Do not use thinner to clean the product. Use commercially available alcohol.
- (14) Be sure to confirm the name and polarity for each terminal before wiring the terminal block and connectors.
- (15) Use the product within the noted supply voltage and rated load.

- (16) Do not connect anything to unused terminals.
- (17) Output turns OFF when the mode is changed or settings are initialized. Take this into consideration when setting up the control system.
- (18) Install an external switch or circuit breaker that complies with applicable IEC60947-1 and IEC60947-3 requirements and label them clearly so that the operator can quickly turn OFF the power.
- (19) Use the specified cables for the communications lines and stay within the specified DeviceNet communications distances. Refer to the User's Manual (Cat. No. N129) for details on communications distance specifications and cables.
- (20) Do not pull the DeviceNet communications cables with excessive force or bend them past their natural bending radius.
- (21) Do not connect or remove connectors while the DeviceNet power is being supplied. Doing so will cause product failure or malfunction.
- (22) Use cables with a heat resistance specification of 70°C min.

Noise Countermeasures

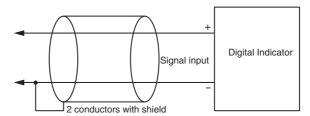
Do not install the product near devices generating strong high-frequency waves or surges, such as high-frequency welding and sewing machines.

(1) Mount a surge suppressor or noise filter to peripheral devices generating noise, in particular, motors, transformers, solenoids, and magnet coils.



(2) In order to prevent inductive noise, wire the lines connected to the terminal block separately from power lines carrying high voltages or currents. Do not wire in parallel with or in the same cable as power lines. Other measures for reducing noise include running lines along separate ducts and using shield lines.

Example of Countermeasures for Inductive Noise on Input Lines



- (3) If a noise filter is used for the power supply, check the voltage and current, and install the noise filter as close to the product as possible.
- (4) Reception interference may occur if the product is used close to a radio, television, or wireless.

● Revision History

The revision code of this manual is given at the end of the catalog number at the bottom left of the back cover.

Cat. No.	N136-E1-01A
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Revision code	Date	Pages and changes
01	October 2004	Original production
01A	March 2005	Page 2-4: Changed "B4" to "BCD," and changed diagrams. Page A-4 and A-5: Changed "Meter" to "Indicator" in tables. Page A-7: Changed "meter" to "indicator," and "B4" to "BCD" in table, and added note. Page A-17 to A-22: Changed "B4" to "BCD" in table.

About this Manual

Manual Structure

Preface

Provides precautionary information, a manual revision history, an overview of the manual contents, information on using this manual, and other general information.

Section 1 Outline

Provides an overview and describes the features of the product.

Section 2 Preparations

Describes the mounting and wiring required before using the product.

Section 3 Basic Application Methods

Shows typical applications for the product. Also shows wiring and parameter settings which enables the user to understand how to use the product from practical examples.

Section 4 Initial Setup

Describes the initial setup process when using this product.

Section 5 Functions and Operations

Describes the functions and settings methods for more effective use of functions, displays, outputs, and settings for each application.

Section 6 Troubleshooting

Describes how to check and possible countermeasures for errors.

Appendices

Provides specifications and settings lists.

Settings Data Notation

The letters of the alphabet in settings data are displayed as shown below.

R	Ь	٢	d	Ε	F	្ន	H	ŗ	,	μ	L	ň
Α	В	С	D	Е	F	G	Н	I	J	K	L	М
n	ŏ	P	9	_	5	Ł	Ц	u	יכ	Ü	3	111
N	0	Р	Q	R	S	Т	U	٧	W	Χ	Υ	Z

● Applicable Model Notation

The following symbols are used to indicate the applicable models for specific functions.

- R K3HB-R□□-□□□
- P K3HB-P ...
- C K3HB-C ---

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Section 1 Outline

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1.1 Main Functions and Features of the K3HB

Measurement

Functions of the K3HB-R

The K3HB-R has the following six functions for reading and displaying input pulses.

F1: Rpm/circumferential speed

F2: Absolute ratio

F3: Error ratio

F4: Rotational difference

F5: Flow rate ratio

F6: Passing time

 \rightarrow P.5-9



R

Functions of the K3HB-P

The K3HB-P has the following six functions for reading and displaying input pulses.

F1: Passing speed

F2: Cycle

F3: Time difference

F4: Time band

F5: Measuring length

F6: Interval

 \rightarrow P.5-16



Functions of the K3HB-C

The K3HB-C has the following three functions for reading and displaying input pulses.

F1: Individual inputs

F2: Phase differential inputs

F3: Pulse counting input

 \rightarrow P.5-23



Filter

Average processing

Average processing of input signals with extreme changes or noise smooths out the display and makes control stable.

 \rightarrow P.5-36



Input types

Specifies the sensor types connected to input A and input В.

 \rightarrow P.5-27





Input compensation

Input compensation

The compensation input changes the display to the preset compensation value.

 \rightarrow P.5-61



Auto-zero time

Enables forced zeroing of the frequency when no pulse has been input for a specific period of time.

 \rightarrow P.5-31



Key operations

Teaching

During scaling, the input value during measurement can be set, as is, as the scaling input value.

 \rightarrow P.5-30

(Setting Scaling)



Key protection

Limits key-operated level and parameter changes to prevent inadvertent key operations and malfunctions.

 \rightarrow P.5-84







Outputs

Comparative output pattern

The comparative output pattern can be selected as standard output, zone output, and level output.

 \rightarrow P.5-39



PASS output change

Comparative results other than PASS and error signals can be output from the PASS output terminal.

→ P.5-51



Output logic

Reverses the output logic of comparative outputs for comparative results.

 \rightarrow P.5-53



Linear output

Outputs currents or voltages proportional to measurement values as they change.

 \rightarrow P.5-57



Hysteresis Prevents co

Prevents comparative output chattering when the measurement value fluctuates slightly near the set value.

 \rightarrow P.5-42

R

Output OFF delay

Connects the comparative output OFF timing for a set interval. Comparative output ON times can be held when comparative results change quickly.

 \rightarrow P.5-46



Startup compensation timer

Constant-time measurements can be stopped by an external signal input.

 \rightarrow P.5-34



Standby sequence

Turns the comparative output OFF until the measurement value enters the PASS range.

 \rightarrow P.5-55



Output refresh stop

Holds the output status when comparative results outputs other than PASS turn ON.

 \rightarrow P.5-49



Shot output

Produces a constant comparative output ON time.

 \rightarrow P.5-44



Output test

Output operation can be confirmed without actual input signals, by setting test measurement values using the keys.

 \rightarrow P.5-74



Display

Display value selection

The current display value can be selected from the present value, the maximum value, and the minimum value.

 \rightarrow P.5-67



Position meter

Displays the current measurement value as a position in relation to the scaling width on a meter with 20 sections.

 \rightarrow P.5-71



Display color selection

The PV display color can be set to either green or red. The present value color can be switched according to the status of comparative outputs.

→ P.5-69



Scaling

Can convert the input signal to any display value.

 \rightarrow P.5-28



Display refresh period

When inputs change quickly, the display refresh period can be delayed to reduce flickering and make the display easier to read.

 \rightarrow P.5-60



Comparative set value display

The comparative set value can be set to not display during operation.

 \rightarrow P.5-68



Other

Max/Min hold

Holds the maximum and minimum measurement values.





C

Interruption memory

The measured value can be recorded when the power supply is interrupted.

 \rightarrow P.5-63

Bank selection

Eight comparative set value banks can be selected using the keys on the front of the Unit or by external inputs. Groups of comparative set values can be set and can be selected as groups.

 \rightarrow P.5-75



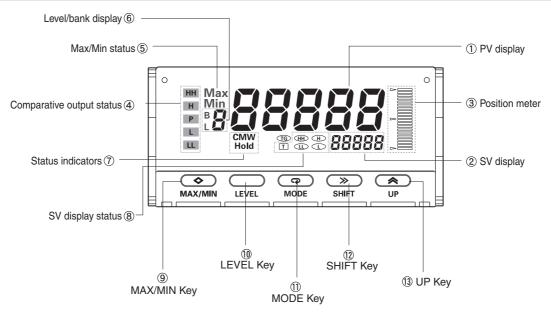
Bank copy

Any bank setting can be copied to all banks.

→ P.5-81

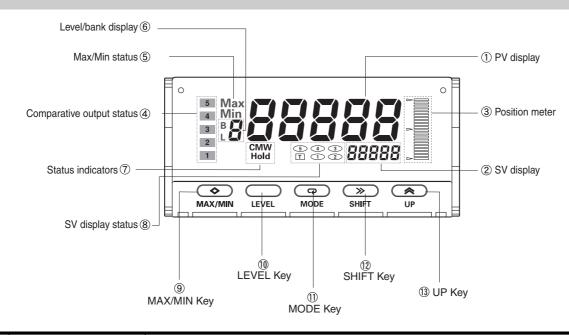


1.2 Component Names and Functions of the K3HB-R/P



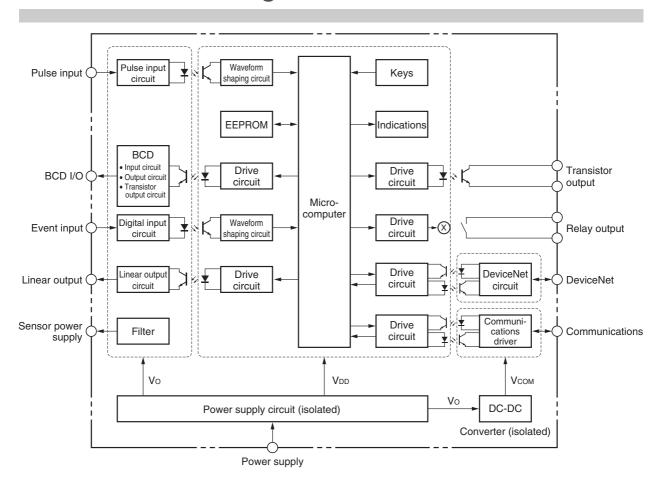
No.	Name	Function
1	PV display	Displays PVs, maximum values, minimum values, parameter names, and error names.
2	SV display	Displays SVs and monitor values.
3	Position meter	Displays the position of the PV with respect to a user-set scale.
4	Comparative output status indicators	Display the status of comparative outputs.
⑤	Max/Min status indicator	Turns ON when the maximum value or minimum value is displayed in RUN level.
6	Level/bank display	In RUN level, displays the bank if the bank function is ON. (Turns OFF if the bank function is OFF.) In other levels, displays the current level.
7	Status indicators	Hold: Turns ON/OFF when the hold input turns ON/OFF. CMW:Turns ON when communications writing is ON (enabled) and turns OFF when communications writing is OFF (prohibited).
8	SV display status indicators	T: Turns ON when a parameter for which teaching can be performed is displayed.HH, H, L, LL: In RUN level, turn ON when the comparative set values HH, H, L, and LL are displayed.
9	MAX/MIN Key	Used to switch the display between the PV, maximum value, and minimum value and to reset the maximum and minimum values.
10	LEVEL Key	Used to switch the level.
11)	MODE Key	Used to switch the displayed parameter.
12	SHIFT Key	Used to change parameter settings. When changing a set value, this key is used to move along the digits.
(13)	UP Key	When changing a set value, this key is used to change the actual value. When a measurement value is displayed, this key is used to execute teaching.

1.3 Component Names and Functions of the K3HB-C



No.	Name	Function
1	PV display	Displays PVs, maximum values, minimum values, parameter names, and error names.
2	SV display	Displays SVs and monitor values.
3	Position meter	Displays the position of the PV with respect to a user-set scale.
4	Comparative output status indicators	Display the status of comparative outputs.
5	Max/Min status indicator	Turns ON when the maximum value or minimum value is displayed in RUN level.
6	Level/bank display	In RUN level, displays the bank if the bank function is ON. (Turns OFF if the bank function is OFF.) In other levels, displays the current level.
7	Status indicators	Hold: Turns ON/OFF when the hold input turns ON/OFF. CMW:Turns ON when communications writing is ON (enabled) and OFF when communications writing is OFF (prohibited).
8	SV display status indicators	T: Turns ON when a parameter for which teaching can be performed is displayed.5, 4, 3, 2, or 1: Turns ON when the comparative values 5, 4, 3, 2, or 1 is displayed in the RUN level.
9	MAX/MIN Key	Used to switch the display between the PV, maximum value, and minimum value and to reset the maximum and minimum values.
10	LEVEL Key	Used to switch the level.
11)	MODE Key	Used to switch the displayed parameter.
12	SHIFT Key	Used to change parameter settings. When changing a set value, this key is used to move along the digits.
13	UP Key	When changing a set value, this key is used to change the actual value. When a measurement value is displayed, this key is used to execute teaching.

1.4 Internal Block Diagram

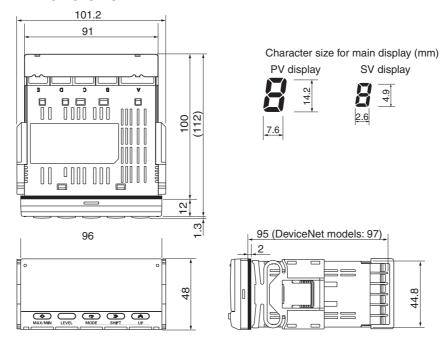


Section 2 Preparations

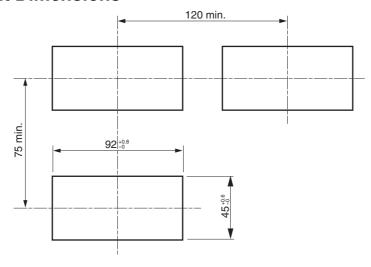
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2.1 Mounting

■ External Dimensions

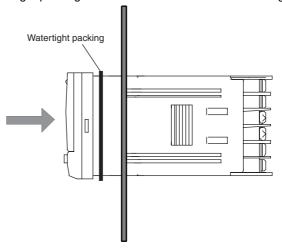


■ Panel Cutout Dimensions

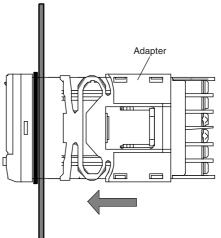


■ Mounting Method

- (1) Insert the K3HB into the mounting cutout in the panel.
- (2) Insert watertight packing around the Unit to make the mounting watertight.

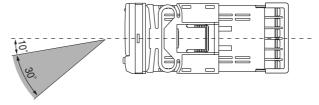


(3) Insert the adapter into the grooves on the left and right sides of the rear case and push until it reaches the panel and is fixed in place.

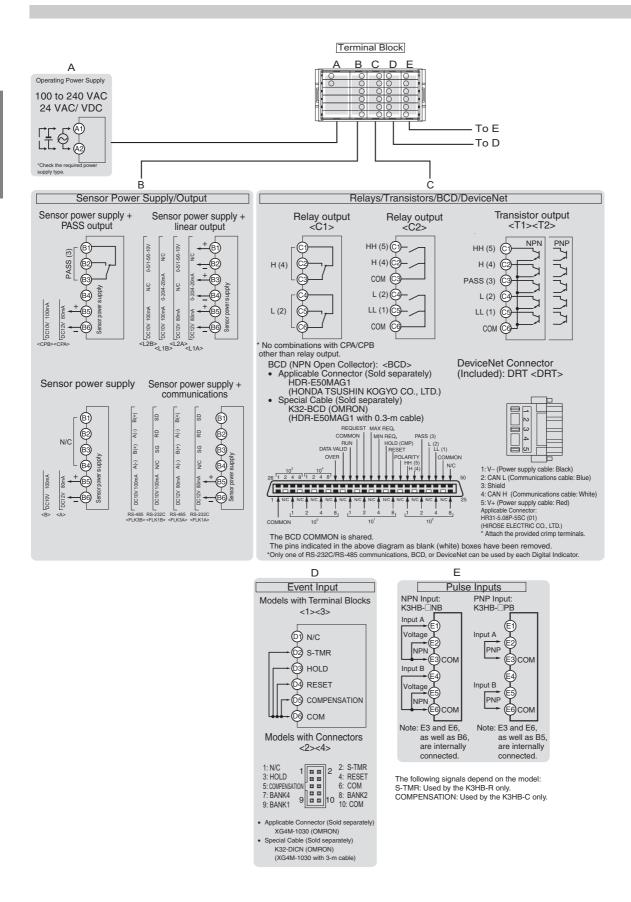


■ LCD Field of Vision

The K3HB is designed to have the best visibility at the angles shown in the following diagram.

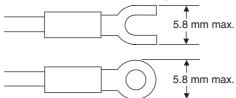


2.2 Using I/O



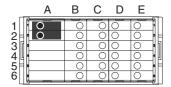
■ Wiring

Use crimp terminals suitable for M3 screws, as shown below.



Use cables with a heat resistance of at least 70°C.

Power Supply



Supply power to terminal numbers A1 and A2. The power supply specifications are outlined below.

100 to 240 VAC, 50/60 Hz, 18 VA max. (at max. load) 24 VAC/VDC, 50/60 Hz, 12 VA max./7 W max. (at max. load) (No polarity)

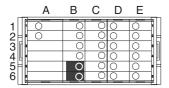
When the power is turned ON, a power supply capacity greater than the rated power supply is required. When multiple Units are being used, make sure that the operating power supply has sufficient capacity.

Complying with UL/CSA Standards

Use an SELV power supply with overcurrent protection for the DC power supply. An SELV power supply has double or reinforced insulation between the input and output, an output voltage of 30 V rms and 42.4 V peak, and is 60 VDC or less.

Recommended Power Supply: S8VS-06024□ (from OMRON)

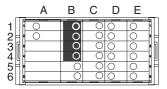
Sensor Power Supply



The sensor power can be supplied from terminals B5 and B6. The power supply specifications are outlined below.

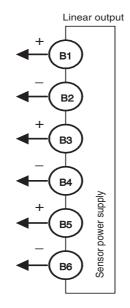
Refer to page A-6 for information on the derating curve for the Sensor power supply.

Linear Outputs

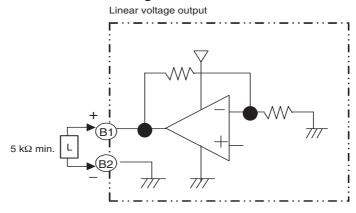


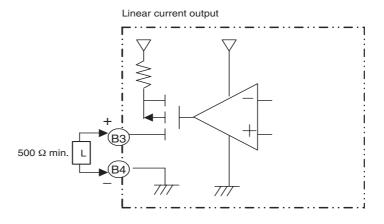
Linear currents and voltages are output between terminals B1 to B2 and between B3 to B4. $\,$

Connect a load within the specified range.

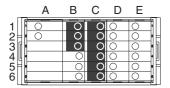


Circuit Diagrams





Comparative Outputs



Comparative outputs are output to terminals B1 to B3 and C1 to C6.

Connect loads within specifications.

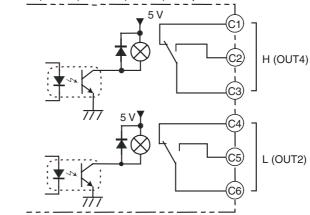
The electrical life expectancy of the relays is 100,000 operations.

K3HB-C outputs are enclosed in parentheses (OUT*).

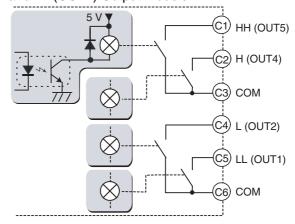
Circuit Diagrams

Contact Outputs

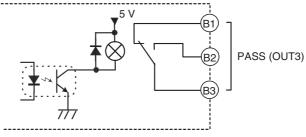
<K34-C1> H (OUT4) and L (OUT2) Output Models



<K34-C2> HH (OUT5), H (OUT4), L (OUT2), and LL (OUT1) Output Models

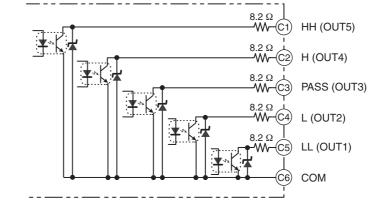


<K34-CPA> PASS (OUT3) Output Models

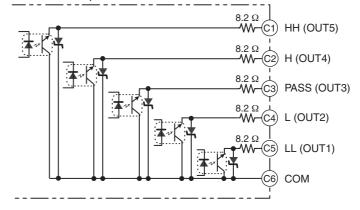


Transistor Outputs

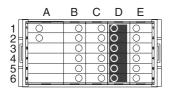
<K34-T1> NPN Output Models



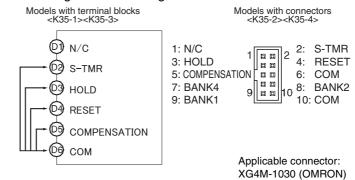
<K34-T2> PNP Output Models



Event Inputs

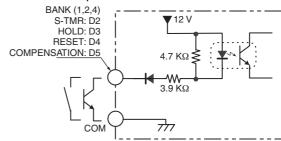


Input control signals. The configuration is shown below.

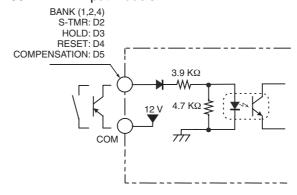


Circuit Diagrams

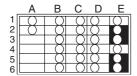
<K35-1><K35-2> NPN Input Models



<K35-3><K35-4> PNP Input Models

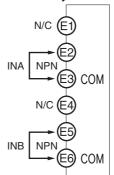


Pulse Inputs

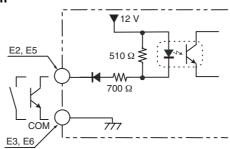


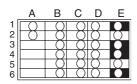
Open Collector Inputs

Input the signals to be measured. The following diagram shows the inputs capable of being measured by each model.



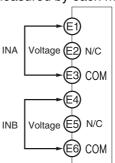
Circuit Diagram



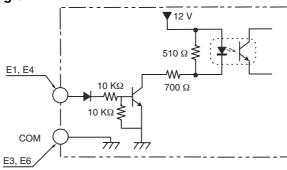


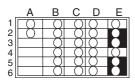
Voltage Pulse Inputs

Input the signals to be measured. The following diagram shows the inputs capable of being measured by each model.



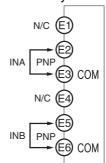
Circuit Diagram



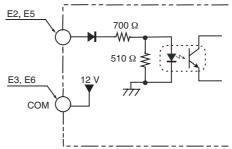


PNP Inputs

Input the signals to be measured. The following diagram shows the inputs capable of being measured by each model.



Circuit Diagram



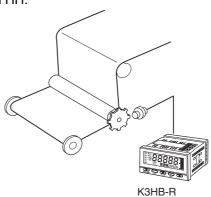
Section 3 Basic Application Methods

3.1	Monitoring Roller Speed: K3HB-R	3-2
3.2	Monitoring Conveyor Speed Difference: K3HB-R	3-4
3.3	Monitoring Conveyor Line Passing Time: K3HB-R	3-7
3.4	Measuring the Operation Time of a Press: K3HB-P	3-9
3.5	Measuring Workpiece Passing Time between Points A and B:	
	K3HB-P	3-11
3.6	Measuring the Feed Length of a Sheet: K3HB-C	3-13
3.7	Counting the Number of Workpieces: K3HB-C	3-15

3.1 Monitoring Roller Speed: K3HB-R

Advantages of Using the K3HB-R

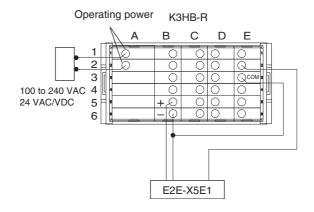
- Monitors roller speed by using a proximity sensor to detect the teeth on a gear attached to the end of the roller.
- Outputs four comparison levels corresponding to the roller speed: LL, L, H, and HH.

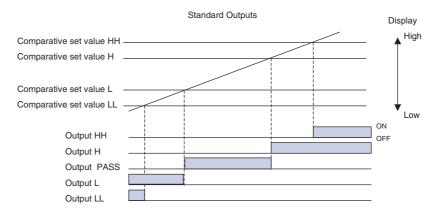


Setting the Prescale Value

Prescale value (α) = 1/8 = 0.125 = 0.125 \times 10⁻⁰ Input A prescale value X (mantissa): P5975 = 0.1250Input A prescale value Y (exponent): P5975 = 10.00

Connections Diagram





■ Settings for the K3HB-R

RUN Level

Parameter	Characters	Set value	Remarks
Comparative set value HH	*	3400	Control example for the following
Comparative set value H	*	3200	settings: HH alarm: 3,400 rpm
Comparative set value L	*	800	H alarm: 3,200 rpm L alarm: 800 rpm
Comparative set value LL	*	400	LL alarm: 400 rpm

^{*} Check on the status displays.

Initial Setting Level (L 2)

Parameter	Characters	Set value	Remarks
Function	FUnE	F !	Rpm/circumferential speed
Input type A	In-EA	00	No-contact (NO)
Prescale AX	PS. RJ	0. 1250	
Prescale AY	P5. RY	10 00	Prescale value (α) = 1/8 = 0.125 = 0.125 \times 10 ⁰
Decimal point position	Чb	00000	No decimal point
Comparative output pattern	ōUŁ-P	nöñRL	Standard outputs

Input Adjustment Level $(L \ i)$

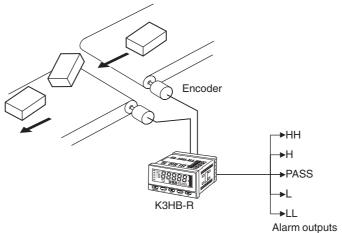
Parameter	Characters	Set value	Remarks
Averaging type	Ru5-E	SAPL	Simple averaging
Averaging times	Ru6-n	1	Once
Auto-zero time A	RE.∃R	10.0	Display is forced to zero when no pulse is received for 10 seconds.

Parameter	Characters	Set value	Remarks
Display value selection	dZSP	r _d	Present value
Position meter type	PāS-E	īnE	Incremental display
Position meter upper limit	P65-X	3400	Full-scale
Position meter lower limit	PäS-L	400	400 to 3,400 mm

3.2 Monitoring Conveyor Speed Difference: K3HB-R

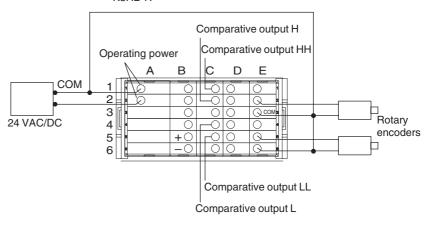
Advantages of Using the K3HB-R

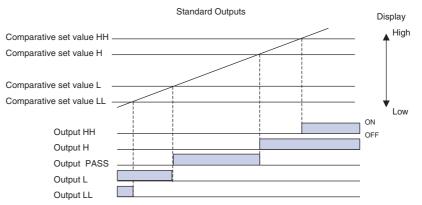
- Monitors differences in the speeds of conveyors using two 60-pulse/rotation NPN open collector rotary encoders.
- Outputs four comparison levels corresponding to the conveyor speed: LL, L, H, and HH.
- A green display indicates operation within the correct range, and a red display indicates operation not within the correct range.



Connections Diagram

K3HB-R





■ Settings for the K3HB-R

RUN Level

Parameter	Characters	Set value	Remarks
Comparative set value HH	*	100	Control example for the following
Comparative set value H	*	50	settings: HH alarm: 100 rpm
Comparative set value L	*	-50	H alarm: 50 rpm L alarm: -50 rpm
Comparative set value LL	*	- 100	LL alarm: –100 rpm

^{*} Check on the status displays.

Initial Setting Level (∟ 🗓)

Parameter	Characters	Set value	Remarks
Function	FUn[٤٧	Rotational difference
Input type A	In-EA	00	No-contact (NO)
Input type B	In-tb	00	No-contact (NO)
Prescale AX	PS. RJ	1. 666	Input A prescale value (α)
Prescale AY	PS. RY	10 -2	= 1/60 = 0.01666 ≈ 1.666 × 10 ⁻²
Prescale BX	PS. 6J	1. 666	Input B prescale value (α)
Prescale BY	PS. 64	10 -2	= 1/60 = 0.01666 ≈ 1.666 × 10 ⁻²
Decimal point position	дp	00000	No decimal point
Comparative output pattern	ŏUŁ-P	näňRL	Standard outputs

Input Adjustment Level (L !)

Parameter	Characters	Set value	Remarks
Averaging type	Զ սն-Է	SAPL	Simple averaging
Averaging times	AuG-n	;	Once
Auto-zero time A	RE. ER	10. 0	Display is forced to zero
Auto-zero time B	At. ib	10. 0	when no pulse is received for 10 seconds.

Display Adjustment Level ($\iota \vec{c}$)

Parameter	Characters	Set value	Remarks
Display color selection	EăLăr	น็กกาก	PASS range: Green, LL, L, H, and HH ranges: Red
Display value selection	dISP	Pu	Present value
Position meter type	PāS-E	dEu	Deviation display
Position meter upper limit	PäS-X	100	Full-scale
Position meter lower limit	PäS-L	- 100	–100 to 100 rpm

3.3 Monitoring Conveyor Line Passing Time: K3HB-R

Advantages of Using the K3HB-R

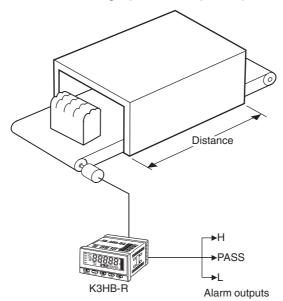
- Displays the passing time to tenths of a second (00.0 s) using a rotary encoder that outputs 100 pulses/rotation.
- The prescale value is obtained using the following formula, assuming a roller circumference (πd) of 0.125 m and processing length of 5 m.

 $Rpm = Input frequency \times \frac{1}{Pulses (N) per rotation}$

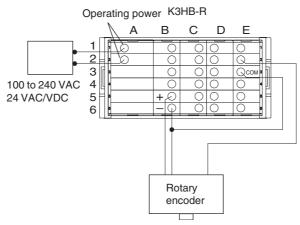
Circumferential speed = Roller circumference (π d) 0.125 m x rotational speed

Passing time = $\frac{Processing length}{Circumferential speed}$

 $\mbox{Scaling value} = \frac{\mbox{Processing length (m)}}{\mbox{Circumferential length per rotation/pulses per rotation}}$



Connections Diagram



■ Settings for the K3HB-R

RUN Level

Parameter	Characters	Set value	Remarks
Comparative set value H	*	60. O	
Comparative set value L	*	10.0	

^{*} Check on the status displays.

Initial Setting Level (L 2)

Parameter	Characters	Set value	Remarks
Function	FUn[F6	Passing time
Input type A	In-ER	00	No-contact (NO)
Prescale AX	PS. RJ	Y. 0000	Prescale value $(\alpha) = 5/$
Prescale AY	PS. RY	10 03	$(0.125/100) = 4000 = 4.0000 \times 10^3$
Time unit	FINE	<u>ā</u> FF	Disabled
Decimal point position	ďр	0000.0	One digit below the decimal point
Comparative output pattern	ōUŁ-P	nöňRL	Standard outputs

Input Adjustment Level (ι ι)

Parameter	Characters	Set value	Remarks
Averaging type	Զ սն-Է	SAPL	Simple averaging
Averaging times	Ru5-n	1	Once
Auto-zero time A	AE. EA	10.0	Display is forced to zero when no pulse is received for 10 seconds.

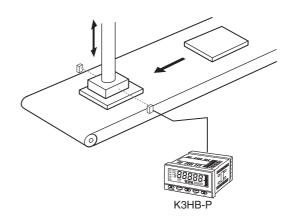
Display Adjustment Level $(L \stackrel{?}{\leftarrow})$

Parameter	Characters	Set value	Remarks
Display value selection	dISP	Pu	Present value
Position meter type	PäS-Ł	I n E	Incremental display
Position meter upper limit	PäS-X	999	Full-scale
Position meter lower limit	PāS-L	0	0.0 to 99.9 s

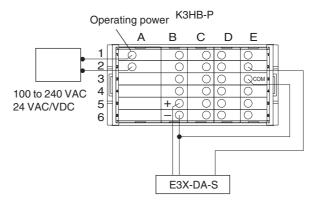
3.4 Measuring the Operation Time of a Press: K3HB-P

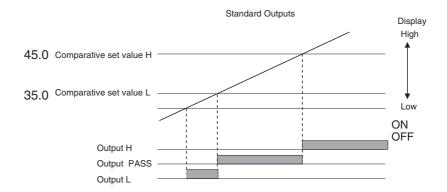
Advantages of using the K3HB-P

- Sensor ON time is measured using a through-beam photoelectric sensor.
- Displays the measurement value to tenths of a second (00.0 s) with the display unit of the K3HB-P set to seconds.



Connections Diagram





■ Settings for the K3HB-P

RUN Level

Parameter	Characters	Set value	Remarks
Comparative set value H	*	45. O	
Comparative set value L	*	35. 0	

^{*} Check on the status displays.

Initial Setting Level (∟ 🗓)

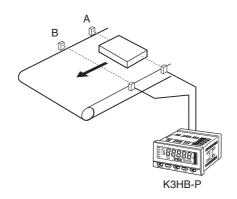
Parameter	Characters	Set value	Remarks
Function	FUn[٤٩	Time band
Input type A	In-EA	00	No-contact (NO)
Prescale AX	PS. RJ	l. 0000	Prescale value $(\alpha) = 1$
Prescale AY	PS. RY	10 00	$= 1.0000 \times 10^{0}$
Decimal point position	ЧÞ	0000.0	One digit below the decimal point
Comparative output pattern	ăUŁ-P	nonAL	Standard outputs

Parameter	Characters	Set value	Remarks
Display value selection	dISP	Pu	Present value
Position meter type	PäS-E	īnE	Incremental display
Position meter upper limit	PäS-X	999	Full-scale
Position meter lower limit	PāS-L	0	0.0 to 99.9 s

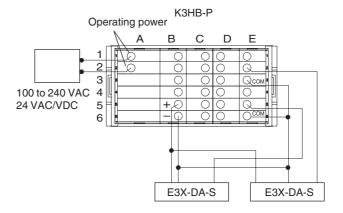
3.5 Measuring Workpiece Passing Time between Points A and B: K3HB-P

Advantages of Using the K3HB-P

- Measures the time from when sensor A turns ON until sensor B turns ON.
- Displays the measurement value to tenths of a second (00.0 s) with the display unit of the K3HB-P set to seconds.



Connections Diagram



■ Setting for the K3HB-P

RUN Level

Parameter	Characters	Set value	Remarks
Comparative set value H	*	45. O	
Comparative set value L	*	35. 0	

^{*} Check on the status displays.

Initial Setting Level (L 2)

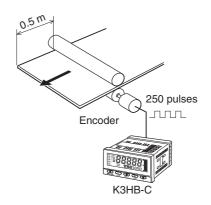
Parameter	Characters	Set value	Remarks
Function	FUn[F3	Time difference
Input type A	In-ER	00	No-contact (NO)
Input type B	In-tb	00	No-contact (NO)
Prescale AX	PS. RJ	l. 0000	Prescale value $(\alpha) = 1$
Prescale AY	PS. RY	10 00	$= 1.0000 \times 10^{0}$
Decimal point position	Чb	0000.0	One digit below the decimal point
Comparative output pattern	ŏUŁ-P	näňRL	Standard outputs

Parameter	Characters	Set value	Remarks
Display value selection	dISP	Pu	Present value
Position meter type	PäS-Ł	īn[Incremental display
Position meter upper limit	PäS-X	999	Full-scale
Position meter lower limit	PāS-L	8	0.0 to 99.9 s

3.6 Measuring the Feed Length of a Sheet: K3HB-C

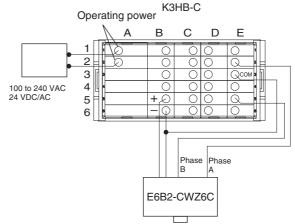
Advantages of using the K3HB-C

- Displays the measurement value to tenths of a millimeter (0000.0 mm) using a rotary encoder that outputs 250 pulses to measure a feed length of 0.5 m.
- Outputs comparative output OUT1 when the measurement value is 500.0 or higher.
- Outputs comparative output OUT2 when the measurement value is 700.0 or higher.





Connections Diagram



■ Setting for the K3HB-C

RUN Level

Parameter	Characters	Set value	Remarks
Comparative set value OUT1	*	500.0	
Comparative set value LOUT2	*	700.0	

^{*} Check on the status displays.

Initial Setting Level (${}_{\perp}\mathcal{Q}$)

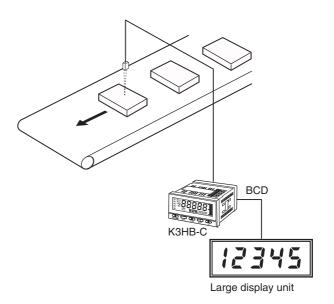
Parameter	Characters	Set value	Remarks
Function	FUn[۶2	Phase differential inputs
Input type A	In-ER	88	No-contact (NO)
Input type B	In-tb	88	No-contact (NO)
Prescale AX	PS. RJ	2.0000	Prescale value (α) = 2
Prescale AY	PS. RY	10 00	$= 2.0000 \times 10^{0}$
Decimal point position	Чb	0000.0	One digit below the decimal point
Comparative output pattern	ŏUŁ-P	LEUEL	Level outputs

Parameter	Characters	Set value	Remarks
Display value selection	dISP	Pu	Present value
Position meter type	PäS-Ł	īn[Incremental display
Position meter upper limit	P65-X	10000	Full-scale
Position meter lower limit	PäS-L	8	0.0 to 1000.0 mm

3.7 Counting the Number of Workpieces: K3HB-C

Advantages of Using the K3HB-C

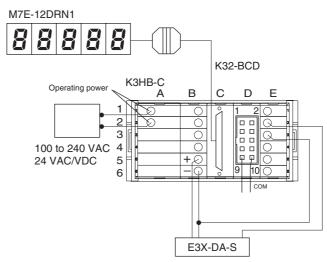
- Detects and counts workpieces on a conveyor.
- Using the prescale value banks, two units can be counted as a single workpiece, 4 units can be counted as a single workpiece, etc.
- Remembers the measurement value immediately preceding a power interruption.
- Using a BCD output, the count is displayed on the M7E.



Connections Diagram

Note

Use the K32-BCD Cable (purchased separately) for BCD output wiring. Refer to the K3HB Digital Indicators Communications User's Manual (N129) for details on the wiring method of the M7E.



■ Settings for the K3HB-C

Advanced Function Setting Level (LF)

Parameter	Characters	Set value	Remarks
Bank selection	60Y-[Eu	Event inputs

^{*}The Setting Level Protect parameter (5EE.PE) must be set to 0 (\square), and the Move to Advanced Function Setting Level parameter ($R\tilde{n}\tilde{u}$) to -0169 ($-\Omega$ 169) to enable moving to the advanced function setting level.

Initial Setting Level (L 3)

Parameter	Characters	Set value	Remarks
Function	FUnE	F3	Pulse counting input
Input type A	In-ER	00	No-contact (NO)
Comparative output pattern	ŏUŁ-P	i an E	Zone output

Input Adjustment Level (L /)

Parameter	Characters	Set value	Remarks
Interruption memory	ňEňá	٥٥	Interruption memory ON

Display Adjustment Level $(L \vec{c})$

Parameter Characters Set value Remarks Display value selection display value Pu Present value

Prescale Level (∟ ⅔)

Parameter	Character s	Set value	Remarks
Prescaling bank	PS. bnY	0, I	Settings for prescale 0 prescale 1 (See note.)
Prescale 0AX	PSO. RJ	0. 5000	To display two units as
Prescale 0AY	PS0. RY	10 00	one workpiece, the prescale = $1/2 = 0.5$ = 0.5000×10^0
Prescale 0 decimal position	apo	00000	No decimal point
Prescale 1AX	PS I.RJ	0.2500	To display four units as
Prescale 1AY	PS I. RY	10 00	one workpiece, the prescale = $1/4 = 0.25$ = 0.2500×10^0
Prescale 1 decimal position	d₽ ¦	00000	No decimal point

Note When prescale bank 0 is set, the prescale 0 settings are performed next.

Comparative Set Value Level $(L^{\ \ \ \ })$

Parameter	Characters	Set value	Remarks
Comparative set value banks (See note.)	Su. bnP	1, 2	Bank 0 or bank 1
Comparative set value 0 OUT1	5u0. ā 1	100	
Comparative set value 1 OUT1	Su l. ā l	100	

Note When comparative set value bank 0 is set, the comparative set value 0 OUT5 settings are performed next.

Section 4 Initial Setup

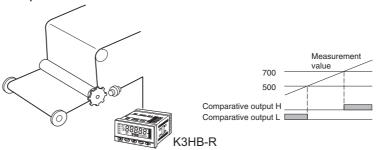
4.1	Initial Setup Example for the K3HB-R	4-2
4.2	Initial Setup Example for the K3HB-P	4-4
4.3	Initial Setup Example for the K3HB-C	4-6

4.1 Initial Setup Example for the K3HB-R

The initial setup is explained in the following example.

Settings Example

- A proximity sensor that outputs eight pulses per rotation is used to detect the teeth on a gear and the rotation speed of the roller is displayed in rpm.
- If the measurement value goes above 700 rpm, comparative output H turns ON.
- If the measurement value goes below 500 rpm, comparative output L turns ON.



Setting the Prescale Value

Prescale value (α) = 1/8 = 0.125 = 0.125 \times 10⁻⁰

Prescale value of Input A, X (mantissa): P5.85 = 0.1250Prescale value of Input A, Y (exponent): P5.89 = 10.00

Initial Setup Flow

Press the [[MODE] Key to register the set value. The set value will be registered and the next parameter will be displayed.

A Check the wiring and turn the power ON.

• The display will show "0".

B Set the function to F1 (rpm/circumferential speed).

- 1. Move to the initial setting level by pressing the \square [LEVEL] Key for at least 3 s (operation will stop).
- 2. Set "Flint" to "F I" and press the 🖼 [MODE] Key.

C Set input type A to 00 (no-contact, normally open).

1. Set input type A "La-ER" to "DD" and press the 🖃 [MODE] Key.

D Set the prescale value.

- 1. Set the prescale AX "P5. RL" to "L. L^2SL " and press the \square [MODE] Key.
- 2. Set the prescale AY "P5. RY" to "IC CC" and press the 🖃 [MODE] Key.

E Set the decimal point position.

F Set comparative set value H to 700 and set comparative set value L to 500.

- Return to the RUN level by pressing the ☐ [LEVEL] Key for at least 1 s. (Start operation.)
- 2. Press the [MODE] Key several times to change the SV display status to "H" and set the value to "DDTDD".
- 3. Press the [MODE] Key several times to change the SV display status to "L" and set the value to "DUSDU".

G Start actual operation.

1. Press the [[MODE] Key several times to display the measurement values and start actual operation.

Clearing Settings

If you become confused while setting the parameters and cannot continue, all settings can be cleared so that you can start over.

Refer to "5.33 Initializing All Settings" (P.5-83) for information on clearing all settings.

* Refer to "Section 5 Functions and Operations" for details on setting parameters.

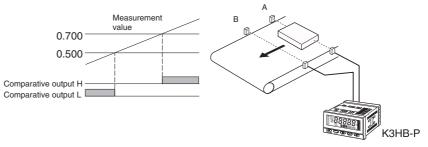
4.2 Initial Setup Example for the K3HB-P

The initial setup is explained in the following example.

Settings Example

The passing speed is displayed in m/s when the distance between A and B is 5 m.

- If the measurement value goes above 0.700, comparative output H turns ON.
- If the measurement value goes below 0.500, comparative output L turns ON.



Setting the Prescale Value

The prescale value can be obtained using the following formula when the output is to be displayed in m/s.

Prescale value (α) = 5/60 = 0.08333 ... = 8.3333 \times 10⁻²

Prescale value of Input A, X (mantissa): P5. RL = 8. 3333

Prescale value of Input B, Y (exponent): P5. Ry = 10 -2

Initial Setup Flow

ullet To change a set value, press the lacktriangle [SHIFT] Key once to enable changing the setting and then press the lacktriangle [UP] Key to change the value.

Press the [MODE] Key to register the set value. The set value will be registered and the next parameter will be displayed.

A Check the wiring and turn the power ON.

• The display will show "----".

B Set the function to F1 (passing speed).

- 1. Move to the initial setting level by pressing the \square [LEVEL] Key for at least 3 s (operation will stop).
- 2. Set "FUnE" to "F I" and press the 🚾 [MODE] Key.
- **C** Set input type A and input type B to 00 (no-contact, normally open).
- 1. Set input type A "La-LA" to "ŪŪ" and press the 🖼 [MODE] Key.
- 2. Set input type B "L̄n-ŁĦ" to "ŪŪ" and press the 🚾 [MODE] Key.

D Set the prescale value.

- 1. Set the prescale AX "P5. R_{\bullet} " to "8. 3333" and press the \boxdot [MODE] Key.
- 2. Set the prescale AY "₱5. ₭對" to " #☐ ₹" and press the 🖃 [MODE] Key.

E Set the decimal point position.

1. Set the decimal point position "dP" to "aa. aaa" (default value) and press the [MODE] Key.

F Set comparative set value H to 0.700 and set comparative set value L to 0.500.

- 1. Return to the RUN level by pressing the \square [LEVEL] Key for at least 1 s. (Start operation.)
- 2. Press the [MODE] Key several times to change the SV display status to "H" and set the value to "D. 700".
- 3. Press the [MODE] Key several times to change the SV display status to "L" and set the value to "L" 500".

G Start actual operation.

1. Press the [[MODE] Key several times to display the measurement values and start actual operation.

Clearing Settings

If you become confused while setting the parameters and cannot continue, all settings can be cleared so that you can start over.

Refer to "5.33 Initializing All Settings" (P.5-83) for information on clearing all settings.

* Refer to "Section 5 Functions and Operations" for details on setting parameters.

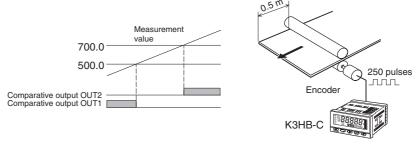
4.3 Initial Setup Example for the K3HB-C

The initial setup is explained in the following example.

Settings Example

The feed length is displayed to tenths of a millimeter (0000.0mm) using a rotary encoder that outputs 250 pulses per rotation to measure a feed length of 0.5 m.

- If the measurement value goes above 500.0, comparative output OUT1 turns ON.
- If the measurement value goes below 700.0, comparative output OUT2 turns ON.



Setting the Prescale Value

The prescale value can be obtained using the following formula when the output is to be displayed as 0000.0 mm.

Prescale value (α) = 500/250 = 2 × 10⁰

Prescale value of Input A, X (mantissa): P5. RL = 2. 0000

Prescale value of Input B, Y (exponent): P5. R5 = 10 00

Initial Setup Flow

ullet To change a set value, press the \bullet [SHIFT] Key once to enable changing the setting and then press the \bullet [UP] Key to change the value.

Press the \square [MODE] Key to register the set value. The set value will be registered and the next parameter will be displayed.

A Check the wiring and turn the power ON.

• The display will show "0".

B Set the function to F2 (phase differential inputs).

- 1. Move to the initial setting level by pressing the \square [LEVEL] Key for at least 3 s (operation will stop).
- 2. Set "FUnE" to "Fē" and press the ☐ [MODE] Key.

C Set input type A to 00 (no-contact, normally open).

• Set input type A "♣A" to "◘☐" and press the 🖃 [MODE] Key.

D Set the prescale value.

- 1. Set the prescale AX "P5. R_{4} " to "2. GGGG" and press the $\ensuremath{$\ensuremath{\square}$}$ [MODE] Key.
- 2. Set the prescale AY "PS. RY" to " ID ID" (default value) and press the [MODE] Key.

E Set the decimal point position.

F Set the comparative output pattern.

- 1. Set the comparative output pattern "oll-P" to "LEuEL" and press the [MODE] Key.
- **G** Set comparative set value OUT1 to 500.0 and set comparative set value OUT2 to 700.0.
- 1. Return to the RUN level by pressing the \square [LEVEL] Key for at least 1 s. (Start operation.)
- 2. Press the [MODE] Key several times to change the SV display status to "2" and set the value to "700.0".
- 3. Press the [MODE] Key several times to change the SV display status to "1" and set the value to "500.0".

H Start actual operation.

1. Press the [[MODE] Key several times to display the measurement values and start actual operation.

Clearing Settings

If you become confused while setting the parameters and cannot continue, all settings can be cleared so that you can start over.

Refer to "5.33 Initializing All Settings" (P.5-83) for information on clearing all settings.

* Refer to "Section 5 Functions and Operations" for details on setting parameters.

Section 5 Functions and Operations

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Knowledge Required for Setting Parameters

■ About Levels

Levels are groups of parameters.

Levels for the K3HB are classified as follows:

Important

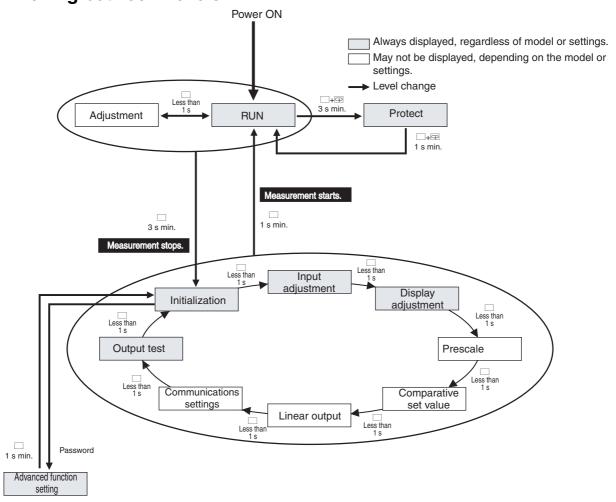
Depending on the level, measurements may continue to be executed or may be stopped. Check under the "Measurement operations" column.

Level	Function	Measurement operations
Protect	Makes settings to prevent inadvertent key operations. Movement between levels and changes to settings may be prohibited, depending on the protect settings.	
RUN	The normal operation mode where inputs are read and comparative judgements are made. In RUN level, the present value can be displayed, comparative set values checked, and forced-zero executed or cleared. The K3HB is in RUN mode immediately after the power is turned ON.	Executed
Adjustment	Adjustment Switches banks and makes settings, such as communications write settings.	
Initial setting	Makes initial settings, such as the input type, scaling, and comparative output patterns.	
Input adjustment	Adjusts inputs.	
Display adjustment	Enables/disables comparative set value displays, and sets the display refresh periods, display color, and position meter.	
Prescale	Sets the prescale bank.	04
Comparative set value	Makes comparative set value bank settings.	Stopped
Linear output Sets the linear output.		
Communications setting	, , ,	
Output test	Output test Sets test measurement values to perform output tests.	
Advanced function settings	Used for advanced customization.	

To change a parameter, move to the level where that parameter is found. The current level is shown on the bank/level display when moving between levels.

Level/bank display	Level
LP	Protect level
Not lit or ^B \square to \square	RUN level (Lights only when banks are used.)
∟ <i>R</i>	Adjustment level
L S	Initial setting level
Lİ	Input adjustment level
LŽ	Display adjustment level
L 3	Prescale level
LY	Comparative set value level
L 5	Linear output level
L ő	Communications setting level
LŁ	Output test level
L۶	Advanced function setting level

■ Moving between Levels



To Protect Level

Press the _ [LEVEL] and _ [MODE] Keys in RUN level for at least 1 s. The PV display will start to flash. Press the same keys for at least 2 s to move to protect level. Press the [[LEVEL] and [[MODE]] Keys for at least 1 s to return to RUN level.

To Adjustment Level

Press the [LEVEL] Key in RUN level once (less than 1 s). The level will change to adjustment level when the key is released. Use the same operation to return from adjustment level to RUN level.

To Initial Setting Level

Press the [LEVEL] Key in RUN or adjustment level for at least 1 s. The PV display will start to flash. Press the \(\subseteq \text{[LEVEL] Key for at least} \) 2 s to move to the initial setting level. Press the \(\subseteq \text{[LEVEL] Key for at } \)

least 1 s to return to the RUN level from the initial setting level.

Input Adjustment Level, **Display Adjustment Level,** Prescale Level. **Comparative Set Value** Level, Linear Output Level, **Communications Setting** Level, Output Test Level

First, move to initial setting level. Press the [LEVEL] Key in initial setting level (less than 1 s) each time to move to the next level. Move to the next level from the output test level to return to the initial setting level.

Advanced Function Setting Level

A special operation is required to move to the advanced function setting level. Use the following procedure.

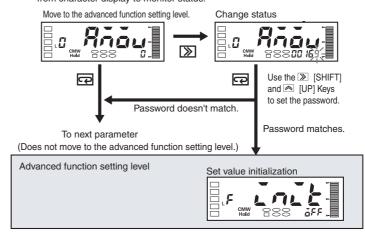
Procedure

The Setting Level Protect setting must be set to 0 ($5\xi\xi P\xi = \vec{u}$) to enable moving to the advanced function setting level.

Refer to "5.34 Limiting Key Operations" (P.5-84) for the procedure to release protection.

- A Move to the initial setting level, press the [[MODE] Key several times to display the "Rnou" (move to advanced function setting level) parameter.
- **B** Press the **()** [SHIFT] Key to enable entering the password.
- C Use the **>** [SHIFT] and **<** [UP] Keys to set the password. The password is "-□ 155" (-0169).
- **D** Press the [MODE] Key to write the password.
 - The advanced function setting level will be entered if the password is correct.
 - If the password is incorrect, the first parameter on the initial setting level will be displayed.

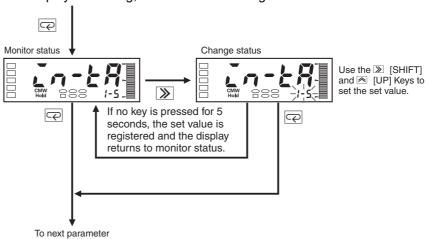
The set value is always 0 after moving from character display to monitor status.



■ Monitoring and Changing Set Values

The value set for a parameter is called the "set value." Set values can be numerals or characters.

When the SV display is lit, it is called the "monitor status." When the SV display is flashing, it is called the "change status."



Use the following procedure to change set values.

Procedure

- **A** The parameter to be changed is displayed.
 - At this stage, the set value is displayed but cannot be changed.
- **B** Press the **()** [SHIFT] Key once to enable changing the setting.
 - The place that can be changed starts to flash.
- C Use the ∑ [SHIFT] and △ [UP] Keys to change the setting.
- **D** Press the [MODE] Key to switch to the next parameter.
 - The changed set value is stored in the internal memory.
 - If no key is pressed at step C for 5 s,* the set value is registered and the display automatically returns to monitor status.
- * If the display is on RUN level or adjustment level, the time before the return to monitor status depends on the setting for the "automatic display return time." If the "automatic display return time" setting is less than 5 s, for example, 3 s, then if there are no key operations in change status for 3 s, the changed set value is registered and the display automatically returns to the display when the power was turned ON.

■ Confirming and Changing Comparative Set Values

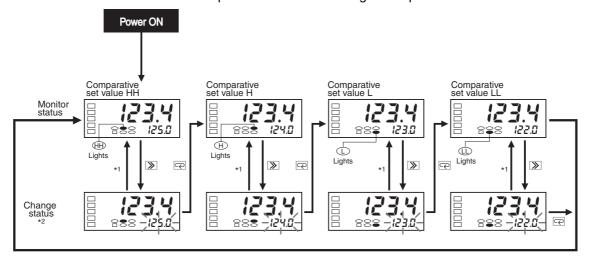
Comparative set values are confirmed and changed in RUN level. (The Unit keeps operating even while comparative set values are being confirmed and changed.)

The comparative set values from HH to LL are displayed each time the [MODE] Key is pressed in the operation status immediately after the power is turned ON. The SV display status (HD) (LL) is lit for the displayed comparative set value.

Some comparative set values may not be displayed, depending on the relay/transistor output specifications and settings.

Refer to the parameter setting procedures for information on how to change comparative set values.

*Outputs of the K3HB-C are given in parentheses.



^{*1} If no key is pressed for 5 seconds, the set value is registered and the display returns to monitor status.

Displayed Comparative Set Values

	Displayed comparative set values			t values
Relay/transistor output specifications	НН	Н	L	LL
H/L Models with Relay Outputs <c1></c1>		0	0	
HH/H/L/LL Models with Relays Outputs <c2></c2>	0	0	0	0
HH/H/PASS/L/LL Models with Transistor Outputs <t1><t2></t2></t1>	0	0	0	0
None*				

^{*} For Sensor Power Supply/Output Models with a PASS Output, the displayed comparative set value depends on the allocation setting of the PASS output.

	Displayed comparative set value			
PR55 (PASS output change)	НН	Н	L	LL
LL				0
Ł			0	
PRSS				
н		0		
нн	0			

[&]quot;5.16 Allocating Another Output to PASS Output" \rightarrow P.5-51

^{*2} Use the D [SHIFT] and [UP] Keys to set the set value.

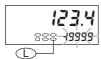
^{*} When 5u. d5P (comparative set value display) is set to OFF, comparative set values are not displayed during operation but are displayed with key operations.

Parameter Setting Procedure





- **A** Press the ☑ [MODE] Key several times to display the comparative set value to be changed.
 - One of the values between HH and LL will flash, according to the displayed comparative set value.





- **B** Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





C Use the **>** [SHIFT] Key and **<** [UP] Key to change the comparative set value.





- $\textbf{D} \;\; \text{Press the} \; \boxdot \; [\text{MODE}]$ Key to switch to the next parameter.
 - The comparative set value set in step C is registered.

5.1 Setting the Function for the K3HB-R

Initial setting level

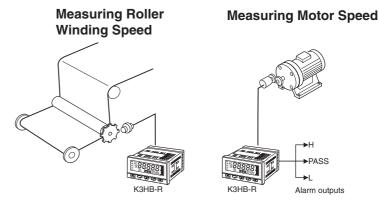
R

The K3HB-R supports six different measurement operations.

Explanation of Functions

Functions

■ F1: Rpm/Circumferential Speed



Operation Configuration (Application)

Basic Operation

The input frequency of input A is multiplied by 60 and the rotational speed is displayed in rpm. Setting a prescale value enables the measurement value to be displayed in any unit. The measurement value can be obtained using the following formula:

 $D = fa \times 60 \times \alpha$

fa: Frequency A (Hz)

α: Prescale value A

D: Measurement value

Referring to the following table, specify the prescale value corresponding to the desired display unit.

Calculated value	Display unit	Prescale value (α)
Rpm	rpm	1/N
	rps	1/60 N
Input pulse	Hz	1/60
frequency	kHz	1/60,000
Circumferential	mm/s	1000 πd/60 N
speed	cm/s	100 πd/60 N
	m/s	πd/60 N
	m/min	πd/N
	km/h	0.06 πd/N

N: Pulses per rotation

 π d: Circumferential length per rotation

Example:

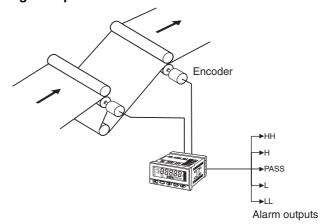
This example shows the prescale value and the prescale set values for displaying the speed of a roller using a proximity sensor that outputs five pulses per rotation.

Prescale value (α) = 1/5 = 2.0 × 10⁻¹

Prescale value of Input A, X (mantissa): P5.85 = 2.0000Prescale value of Input B, Y (exponent): P5.89 = 10 - 1

■ F2: Absolute Ratio

Measuring the Speed Ratio Between Two Rollers



Operation Configuration (Application)

Basic Operation

The absolute ratio between the frequency of input A and the frequency of input B is displayed as a percentage (%).

The measurement value can be obtained using the following formula:

$$D = \frac{fb \times \beta}{fa \times \alpha} \times 100$$

fa: Frequency A (Hz)α: Prescale value Aβ: Frequency B (Hz)β: Prescale value B

D: Absolute ratio (%)

* When $fa \times \alpha = 0$, an overflow will be displayed at the upper limit. When $fa \times \beta = 0$, 0 will be displayed.

Example:

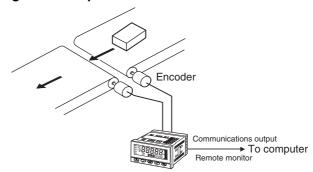
This example shows the prescale values and the prescale set values for displaying the absolute ratio between two rpm's using two rotary encoders, each of which outputs 1,000 pulses per rotation.

Prescale value of Input A (α) = 1/1,000 = 1.0000 \times 10⁻³ Prescale value of Input B (β) = 1/1,000 = 1.0000 \times 10⁻³ Prescale value of Input A, X (mantissa): *P5. Rū* = 1.0000 Prescale value of Input A, Y (exponent): *P5. Rū* = 1.0000 Prescale value of Input B, X (mantissa): *P5. bū* = 1.0000 Prescale value of Input B, Y (exponent): *P5. bū* = 1.0000

Functions and Operations

■ F3: Error Ratio





Operation Configuration (Application)

Basic Operation

The error ratio between the frequency of input A and the frequency of input B is displayed as a percentage (%). The measurement value can be obtained using the following formula:

$$D = \frac{fb \times \beta - fa \times \alpha}{fa \times \alpha} \times 100$$

fa: Frequency A (Hz)
 α: Prescale value A
 D: Error ratio (%)
 fb: Frequency B (Hz)
 β: Prescale value B

* When $fa \times \alpha = 0$, an overflow will be displayed at the upper limit. (When $fa \times \beta = 0$, 0 will be displayed.)

Example:

This example shows the prescale values and the prescale set values for displaying the line speed (m/min) error ratio between two conveyors using two rotary encoders, each of which outputs 100 pulses per rotation. (The circumferential length of the rotary encoder is 0.125 m.)

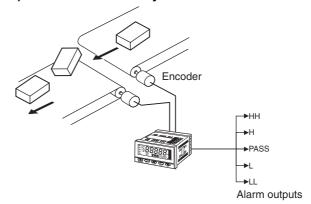
Prescale value of Input A (α) = 0.125/100 = 0.00125 = 1.2500 \times 10⁻³

Prescale value of Input B (β) = 0.125/100 = 0.00125 = 1.2500 \times 10⁻³

Prescale value of Input A, X (mantissa): $P5.R\tilde{u} = 1.2500$ Prescale value of Input A, Y (exponent): $P5.R\tilde{u} = 10.73$ Prescale value of Input B, X (mantissa): $P5.b\tilde{u} = 1.2500$ Prescale value of Input B, Y (exponent): $P5.b\tilde{u} = 10.73$

■ F4: Rotational Difference

Measuring the Rpm/Circumferential Speed Difference (Absolute Difference) between Two Conveyors



Operation Configuration (Application)

Basic Operation

The difference between the speed of input A and the speed of input B is displayed.

The measurement value can be obtained using the following formula:

 $D = fb \times 60 \times \beta - fa \times 60 \times \alpha$

fa: Frequency A (Hz)α: Prescale value Afb: Frequency B (Hz)β: Prescale value B

D: Measurement value

Example:

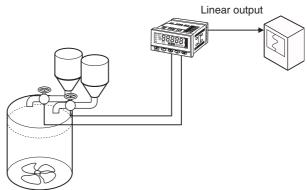
This example shows the prescale values and the prescale set values for displaying the difference between speeds using two rotary encoders, each of which outputs 60 pulses per rotation.

Prescale value of Input A (α) = 1/60 = 0.01666 ... \approx 1.6666 \times 10⁻² Prescale value of Input B (β) = 1/60 = 0.01666 ... \approx 1.6666 \times 10⁻² Prescale value of Input A, X (mantissa): *P5. Rū* = 1.5555 Prescale value of Input A, Y (exponent): *P5. RY* = 10 -2 Prescale value of Input B, X (mantissa): *P5. bū* = 1.5555 Prescale value of Input B, Y (exponent): *P5. bY* = 10 -2

unctions and Operations

■F5: Flow Rate Ratio

Monitoring Liquid Mixture Flow Rate Ratio



Operation Configuration (Application)

Basic Operation

The flow rate ratio (%) of input B is displayed on the basis of the frequency of input A and the frequency of input B.

The measurement value can be obtained using the following formula:

$$D = \frac{\text{fb} \times \beta}{\text{fa} \times \alpha + \text{fb} \times \beta} \times 100$$

fa: Frequency A (Hz)fb: Frequency B (Hz) α : Prescale value A β : Prescale value B

D: Flow rate ratio (%)

Example:

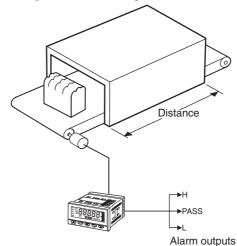
This example shows the prescale values and the prescale set values for measuring the flow rate ratio from flow rates (I/min) using two flow meters (10 I/400 rpm).

Prescale value of Input A (α) = 10/400 = 0.025 = 2.5000 \times 10⁻² Prescale value of Input B (β) = 10/400 = 0.025 = 2.5000 \times 10⁻² Prescale value of Input A, X (mantissa): *P5. Rū* = 2.5000 Prescale value of Input A, Y (exponent): *P5. RY* = 10 -2 Prescale value of Input B, X (mantissa): *P5. bū* = 2.5000 Prescale value of Input B, Y (exponent): *P5. bū* = 2.5000 Prescale value of Input B, Y (exponent): *P5. by* = 10 -2

^{*} When $fa \times \alpha + fb \times \beta = 0$, 0 will be displayed.

■ F6: Passing Time

Measuring Conveyor Line Passing Time



Operation Configuration (Application)

Basic Operation

The cycle of the input pulse (1/Hz) of input A is measured and displayed.

The passing time is displayed in the desired unit by setting a prescale value.

 The measurement value can be obtained using the following formula:

$$D = \frac{1}{fa} \times \alpha$$

fa: Frequency A (Hz)

α: Prescale value A

D: Passing time

rpm = Input frequency × Input frequency × Number of pulses per rotation

 $Circumferential\ speed = Roller\ circumference\ (\pi d) \times rpm$

Passing time = $\frac{\text{Length of processing stage}}{\text{Circumferential speed}}$

Referring to the following table, specify the prescale value corresponding to the desired display unit.

Calculated value	Display unit	Prescale value (α)
Passing time	s	L/(πd/N)

N: Pulses per rotation

 π d: Circumferential length per rotation

L: Length of processing stage

* When fa is 0, an overflow at the upper limit will be displayed.

Example:

This example shows the prescale values and the prescale set values for measuring the passing time using a rotary encoder that outputs 100 pulses per rotation.

Circumferential length per rotation (πd)= 0.125 mm Length of processing stage = 5 m

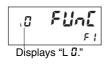
Prescale value (α) = 5/(0.125/100) = 4,000 = 4.0000 × 10³ Prescale value of Input A, X (mantissa): **P5.** $R\ddot{u}$ = **4.0000** Prescale value of Input A, Y (exponent): **P5.** $R\ddot{u}$ = **10.03**

Use the following parameter to set the function.

ū	FUn[
	(FUNC)

Parameter	Set value	Meaning of set value
Function	F !	Rpm/circumferential speed
FUn[F 2	Absolute ratio
	F3	Error ratio
	۶۷	Rotational difference
	F5	Flow rate ratio
	FB	Passing time

Parameter Setting Procedure





- **A** Press the \square [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - \bullet "L \square " is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





C Use the <a> □ [UP] Key to change the set value.





- **D** Press the [MODE] Key to switch the display to the next PV.
 - The set value is registered.

5.2 Setting the Function for the K3HB-P

Initial setting level



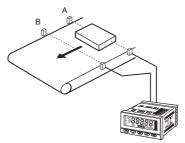
The K3HB-P supports six different measurement operations.

Explanation of Functions

Function

■ F1: Passing Speed

Measuring Workpiece Passing Speed between A and B



Operation Configuration (Application)

Basic Operation

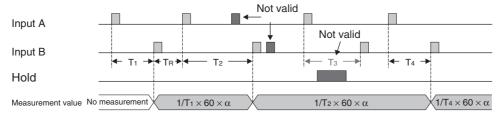
The reciprocal of the time T (s) from the turning ON of input A to the turning ON of input B is multiplied by 60 and the workpiece passing speed between points A and B is displayed.

$$D = \frac{1}{T} \times 60 \times \alpha$$

T: Time (s) from the rising edge of input A to the rising edge of input B

α: Prescale value A

D: Passing speed



*TR: Recovery Time

The time required from the end of one measurement until completing preparations for the next measurement. Allow at least 1 ms.

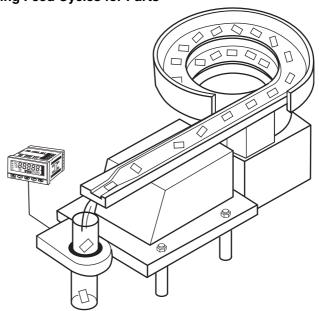
Referring to the following table, specify the prescale value corresponding to the desired display unit.

Calculated value	Display unit	Prescale value (α)
Passing speed	mm/s	1000 L/60
	m/s	L/60
	m/min	L
	cm/s	100 L/60
	cm/min	100 L
	km/h	0.06 L

L: Sensor interval (m)

■ F2: Cycle

Measuring Feed Cycles for Parts



Operation Configuration (Application)

Basic Operation

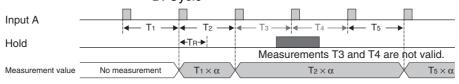
The time T (s) from one input A ON to the next is displayed. The measurement value can be obtained using the following formula:

 $D = T \times \alpha$

T: Time (s) between input A rising edges

α: Prescale value A

D: Cycle



*TR: Recovery Time

The time required from the end of one measurement until completing preparations for the next measurement. Allow at least 1 ms.

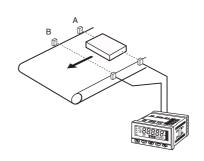
Referring to the following table, specify the prescale value corresponding to the desired display unit.

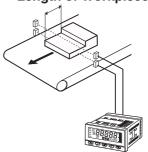
Calculated value	Display unit	Prescale value (α)
Cycle	s	1
	min	1/60

■ F3: Time Difference

Measuring Workpiece Passing Time between A and B

Measuring Differences in Length of Workpiece Steps





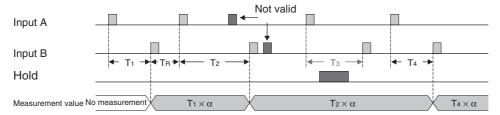
Operation Configuration (Application)

Basic Operation

The time T (s) from input A ON to input B ON is displayed.

$$D = T \times \alpha$$

- T: Time from input A rising edge to input B rising edge (s)
- α: Prescale value A
- D: Time difference



*TR: Recovery Time

The time required from the end of one measurement until completing preparations for the next measurement. Allow at least 1 ms.

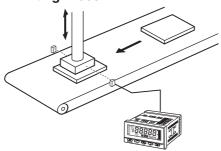
Referring to the following table, specify the prescale value corresponding to the desired display unit.

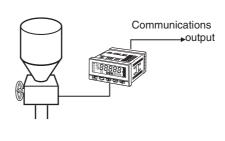
Calculated value	Display unit	Prescale value (α)
Time difference	s	1
	min	1/60

■ F4: Time Band

Monitoring the ON time of a Printing Press

Controlling the Valve Open Time





Operation Configuration (Application)

Basic Operation

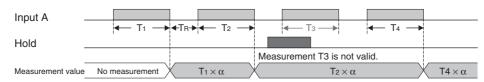
The ON time T (s) of input A is displayed.

 $D = T \times \alpha$

T: ON time (s) of input A

α: Prescale value A

D: Time band



*TR: Recovery Time

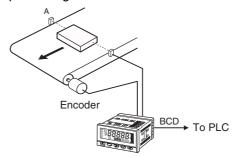
The time required from the end of one measurement until completing preparations for the next measurement. Allow at least 1 ms.

Referring to the following table, specify the prescale value corresponding to the desired display unit.

Calculated value	Display unit	Prescale value (α)
Time band	s	1
	min	1/60

■ F5: Measuring Length

Measuring workpiece length



Operation Configuration (Application)

Basic operation

Displays the number of input A pulses while input B is ON.

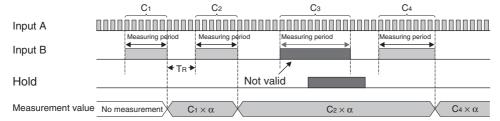
The measurement value can be obtained using the following formula:

 $D = C \times \alpha$

C: Number of pulses of input A while input B is ON

α: Prescale value A

D: Measured length



*TR: Recovery Time

The time required from the end of one measurement until completing preparations for the next measurement. Allow at least 1 ms.

Referring to the following table, specify the prescale value corresponding to the desired display unit.

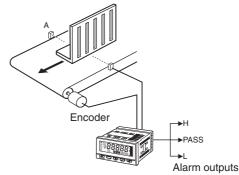
Calculated value	Display unit	Prescale value (α)
Measured length	mm	1000 πda/Na
	cm	100 πda/Na
	m	πda/Na

Na: Number of input A pulses per rotation

 π da: Circumferential length (m) of Input A per rotation

■ F6: Interval

Measuring Slit Intervals



Operation Configuration (Application)

Basic Operation

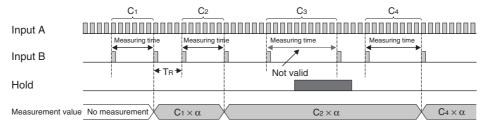
The number of input A pulses from one input B rising edge to the next is displayed.

The measurement value can be obtained using the following formula:

$$D = C \times \alpha$$

 $\it C$: Number of input A pulses between input B rising edges $\it \alpha$: Prescale value A

D: Interval



*TR: Recovery Time

The time required from the end of one measurement until completing preparations for the next measurement. Allow at least 1 ms.

Referring to the following table, specify the prescale value corresponding to the desired display unit.

Calculated value	Display unit	Prescale value (α)
Interval	mm	1000 πda/Na
	cm	100 πda/Na
	m	πda/Na

Na: Number of input A pulses per rotation

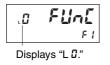
 π da: Circumferential length (m) of input A per rotation

Use the following parameter to set the function.



Parameter		Meaning of set value
Function	F ;	Passing speed
FUnE	F2	Cycle
	F3	Time difference
	FY	Time band
	FS	Measuring length
	FB	Interval

Parameter Setting Procedure





- **A** Press the \square [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





C Use the <a> [UP] Key to change the set value.





- **D** Press the [MODE] Key to switch the display to the next PV.
 - The set value is registered.

5.3 Setting the Function for the K3HB-C

Initial setting level

■ F1: Individual Inputs

The count in incremented on input A pulses and decremented on input B pulses.

The count is incremented on the rising edge of input A and decremented on the rising edge of input B. When both inputs A and B turn ON at the same time, the count does not change.

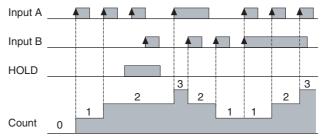
The measurement value can be obtained using the following formula:

$$D = C \times \alpha$$

C: Count

α: Prescale value A

D: Measurement value



Holding the Measurement Value

Turning ON the HOLD input temporarily stops the cumulative count and holds the measurement value. The outputs are also held.

• Resetting the Display Value

The display value can be zeroed by turning ON the RESET input or press the MAX/MIN Key for 1 second or longer.

While the RESET input is ON, measurement is not performed, the display shows "-----", and all outputs are OFF.

Compensation Value Input

Use the compensation input to start measurement from the desired value. The compensation value must be set in advance.

■ F2: Phase Differential Inputs

This function is normally used when connected to an incremental rotary encoder.

While input A is OFF, the count is decremented on the falling edge of input B and incremented on the rising edge of input B.

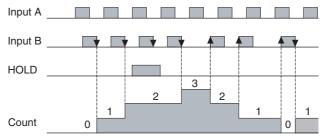
The measurement value can be obtained using the following formula:

 $D = C \times \alpha$

C: Count

α: Prescale value A

D: Measurement value



Holding the Measurement Value

Turning ON the HOLD input temporarily stops the cumulative count and holds the measurement value. The outputs are also held.

• Resetting the Display Value

The display value can be zeroed by turning ON the RESET input or press the MAX/MIN Key for 1 second or longer.

While the RESET input is ON, measurement is not performed, the display shows "----", and all outputs are OFF.

Compensation Value Input

Use the compensation input to start measurement from the desired value. The compensation value must be set in advance.

■ F3: Pulse Counting Input

Pulses are counted on the rising edge of input A.

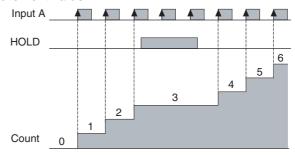
The measurement value can be obtained using the following formula:

 $D = C \times \alpha$

C: Count

α: Prescale value A

D: Measurement value



• Holding the Measurement Value

Turning ON the HOLD input temporarily stops the cumulative count and holds the measurement value. The outputs are also held.

Resetting the Display Value

The display value can be zeroed by turning ON the RESET input or press the MAX/MIN Key for 1 second or longer.

While the RESET input is ON, measurement is not performed, the display shows "-----", and all outputs are OFF.

Compensation Value Input

Use the compensation input to start measurement from the desired value. The compensation value must be set in advance.



Use the following parameter to set the function.

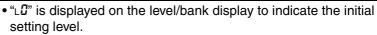
Parameter	Set value	Meaning of set value
Function	F !	Individual inputs
FUnE	F 2	Phase differential inputs
	F3	Pulse counting input

Parameter Setting Procedure





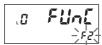
A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.





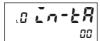


- **B** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash





C Use the <a> □ [UP] Key to change the set value.





- **D** Press the [MODE] Key to switch the display to the next PV.
 - The set value is registered.

Setting Input Types 5.4

Initial setting level





L

L (IN-TB)

Parameter	Set value	Meaning of set value
Input type A	00	No-voltage contact (NO) or voltage pulse (H)
	<i>0</i>	No-voltage contact (NC) or voltage pulse (L)
	10	Contact (NO) or voltage pulse (H)
	11	Contact (NO) or voltage pulse (L)
Input type B	00	No-voltage contact (NO) or voltage pulse (H)
(See note.)	0 I	No-voltage contact (NC) or voltage pulse (L)
	10	Contact (NO) or voltage pulse (H)
	11	Contact (NC) or voltage pulse

Set the input type to match the connected input device.

Note: Not displayed on the K3HB-C when F3 has been selected.

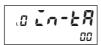
Parameter Setting Procedure: Input Type

The following procedure shows an example using the K3HB-R.



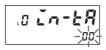


- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial



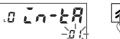


B If the PV display is not "La-ŁA" or "La-Łb," press the □ [MODE] Key to display the desired parameter.



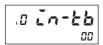


- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to





D Use the [UP] Key to change the set value.





- **E** Press the ☑ [MODE] Key to switch to the next parameter.
 - The set value is registered.





Press the [[LEVEL] Key for at least 1 s to return to the RUN

5.5 Setting Prescale Values

Initial setting level





Set scaling to convert and display input values as any values. Separate settings are made for inputs A and B.

When bank selection has been enabled, the prescale values for each bank must be set in the prescale level. When bank selection has been disabled, the prescale values must be set in the initial setting level.

Refer to "5.30 Using Prescale/Comparative Set Value Banks" (P.5-75).

Setting Parameter for Input A

D	0-1	Balancia and and and
Parameter	Set value	Meaning of set value
Input A Prescale value X (mantissa) <i>P</i> 5. <i>R</i> ี	0.0000 to 9.9999	Input A prescale value mantissa
Input A Prescale value Y (exponent) PS.RY	-9 to 9	Input A prescale value exponent
Input B Prescale value X (mantissa) P5. อัน	0.0000 to 9.9999	Input B prescale value mantissa See note.
Input B Prescale value Y (exponent) PS. 64	-9 to 9	Input B prescale value exponent See note.

Note: Not displayed on the K3HB-C when F2 or F3 has been selected.

The decimal point position for scaling values depends on the decimal point position $[d^p]$ setting.

Parameter	Set value	Meaning of set value
Decimal point position	00000	No decimal point
	0000.0	One digit below the decimal point is displayed.
	000.00	Two digits below the decimal point are displayed.
	00.000	Three digits below the decimal point are displayed.
	0.0000	Four digits below the decimal point are displayed.

One Point

LO PS.AJ

(PS.AX)

LO PS.RY

(PS.AY)

10 PS.60

(PS.BX)

LO P5.64

(PS.BY)

rg qb

(DP)

Explanation of Functions

Prescaling

Prescaling enables input values to be displayed using any unit by multiplying the input pulse frequency or count by a specific coefficient.

Example:

This example shows the prescale value and the prescale set values for displaying the speed of a rotary encoder that outputs 500 pulses per second. (The K3HB-R is used in function F1.)

$$D = fa \times 60 \times \alpha$$

fa: Frequency A (Hz)

α: Prescale value A

D: Measurement value (rpm)

Prescale value (α) = 1/500 = 0.002 = 2.0 \times 10⁻³

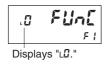
Prescale value of Input A, X (mantissa): P5. Ru = 2. 0000

Prescale value of Input B, Y (exponent): P5. R5 = 10 -3

Prescaling

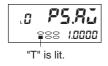
Parameter Setting Procedure: Prescale Settings for Input A

The following procedure uses the K3HB-R as an example.





- Press the [[LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - ullet "L $oldsymbol{G}$ " is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the [MODE] Key several times to switch the PV display to "PS. คือ."
 - Teaching is possible for the prescale AX (mantissa) scaling input value. "T" is lit to indicate that teaching is possible.
 - Refer to P.5-30 for the teaching method.





- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





D Use the <a> [UP] and <a> [SHIFT] Keys to change the set value.





E Press the [MODE] Key to switch the PV display to "P5.83".





- **F** Press the [32] [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.



G Use the <a> [UP] and <a> [SHIFT] Keys to change the set value.

Decimal Point Position





H Press the [P] [MODE] Key to switch the PV display to the next parameter "dP."





- Press the [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV starts to flash.





J Use the <a> [UP] Key to change the set value.





- **K** Press the [[MODE] Key to switch to the next parameter.
 - The set value is registered.





Press the [LEVEL] Key for at least 1 s to return to the RUN level.

Teaching

Use the teaching function to set the scaling input value "P5. Ra" using a real input.

* The K3HB-P does not support teaching.

Parameter Setting Procedure





After performing step B, press the [OP] Key.

- Teaching is enabled and "T" flashes.
- The setting changes to match the actual input.





Press the <a> [UP] Key again.

• The entered value is set and the SV starts flashing.





Use the <a> [UP] and <a> [SHIFT] Keys to change the set value.

• Change the set value to the desired value.



flashing to lit.



Press the [MODE] Key to set the displayed value.

- The prescale value calculated based on the input value and the display value is registered, and the display switch to monitor
- teaching and switches to the next parameter.



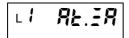
"5.30 Using Prescale/Comparative Set Value Banks" → P.5-75



5.6 Setting the Auto-zero Time

Input adjustment level





(AT.ZA)

LI RE.Eb

(AT.ZB)

The display is forced to zero when there is no pulse for a specific period of time.

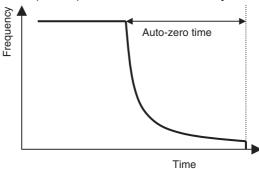
Parameter	Set value	Meaning of set value
Auto-zero time A	0.0 to 2999.9	Input A auto-zero time
Auto-zero time B	0.0 to 2999.9	Input B auto-zero time*

^{*} The input B auto-zero time can be set only for function F1 or F6.

Explanation of Functions

Auto-zero Time

Due to the principle of forecasted cycle calculation, the frequency will not become zero even if the input signal is cut off. Refer to "Forecasted Cycle Calculation" (P.A-30) for details on forecast cycle calculations.



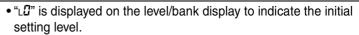
When there is no input pulse for a specified time, auto-zeroing can be used to force the measurement frequency to zero. The time from cutoff of the input pulse to the zeroing of the measurement frequency is called the "auto-zero time."

Parameter Setting Procedure



3 s min.

A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.







- **B** Press the ☐ [LEVEL] Key once (less than 1 s) to move to the input adjustment level.
 - "L !" is displayed on the level/bank display to indicate the input adjustment level.



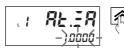


C Press the [MODE] Key several times to switch the PV display to "#\(\mathbb{L} \cdot \mathbb{H}\)".

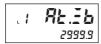




- ${\bf D}$ Press the ${f igotimes}$ [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.









- **F** Press the \square [MODE] Key to switch to the next parameter.
 - The set value is registered.



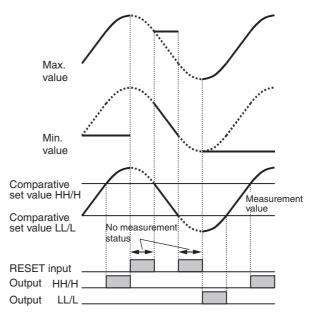


G Press the \square [LEVEL] Key for at least 1 s to return to the RUN level.

5.7 Resetting Measurements



When the RESET input turns ON or the \bigcirc [MAX/MIN] Key is pressed for at least 1 s, the maximum value, minimum value, and outputs are cleared. Measurement is not performed during RESET input.



- The display during RESET input is "----" and all outputs are OFF.
- HOLD and TIMING inputs are accepted, but measurement is disabled during RESET input.



"5.8 Not Performing Measurements for Set Intervals" \rightarrow P.5-34

5.8 Not Performing Measurements for Set Intervals

Advanced function setting level





With this function measurement is not performed until a set time has passed after the S-TMR input turns ON. (Timing starts at the rising edge of the S-TMR input and the PV display is "----" while no measurement has been performed.)

If the power is turned ON while the 5-kāc input is ON, measurement will not start until the time set in the 5-kāc elapses.

This can be used to create a waiting status until a rotating body reaches its normal speed range when the power to the K3HB and the rotating body is turned ON at the same time.

Use the following parameter to set the time.

Parameter	Set value	Meaning of set value
Startup compensation timer	0.0	Startup compensation timer disabled
5-bār	0.1 to 99.9	0.1 to 99.9 s

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "L" is displayed on the level/bank display to indicate the initial setting level.





- B Press the 🖸 [MODE] Key several times to change the PV display to "คิกัอน."
 - This parameter is not displayed for the initial status due to setting level protect.

Refer to "5.34 Limiting Key Operations" (P.5-84) for information on removing setting level protect.





- C Press the **∑** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash





- D Use the ☐ [UP] and ☐ [SHIFT] Keys to set the password "- ☐ 169." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.



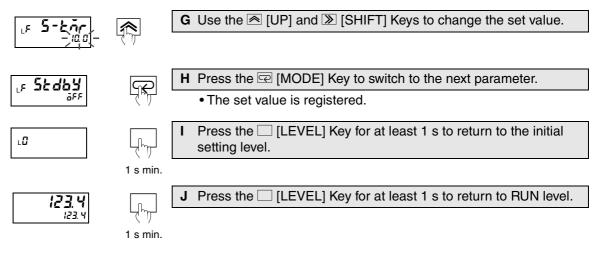


E Press the [MODE] Key several times to change the PV display to "5-boc."





- F Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





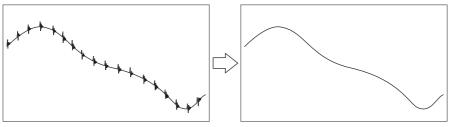
"5.7 Resetting Measurements" \rightarrow P.5-33

5.9 Averaging Input

Input adjustment level



Average processing of input values smooths the displays and outputs for inputs with extreme fluctuations, such as spike noise.



Explanation of Functions

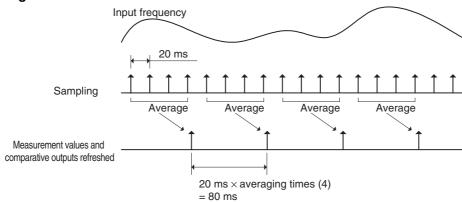
Average processing

There are two types of averaging: "simple" and "moving." Select one type. The number of samples ("averaging times") can also be specified for the input values to be averaged.

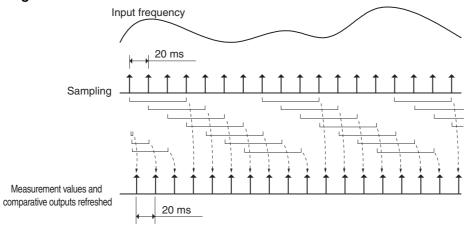
Simple averaging is used when the display refresh period is to be lengthened. Moving averaging is used to remove periodic noise superimposed on input signals.

The following graphs show the relationship between the data refresh periods for both simple and moving averaging processes when the averaging times is set to 4.

Simple Average



Moving Average



• The data refresh periods when averaging is used are given by model in the following table.

	Set value	Refresh period
No averaging	;	Every 20 ms
Simple average	2	Every 40 ms
	ч	Every 80 ms
	8	Every 160 ms
	15	Every 320 ms
	32	Every 640 ms
	54	Every 1.28 s
	128	Every 2.56 s
	256	Every 5.12 s
	5 12	Every 10.24 s
	1024	Every 20.48 s
Moving average	1 to 1024	Every 20 ms

ri Ame-F

(AVG-T)



Averaging is set using the following parameters.

Parameter	Set value	Meaning of set value
Averaging type	SAPL	Simple average
AuG-E	ñăuE	Moving average
	1	1
	2	2
	4	4
	8	8
	15	16
Averaging times ກຸ່ມປົ-ດ	32	32
7100 71	64	64
	128	128
	258	256
	5 12	512
	1024	1024

^{*} To not use averaging, set the average type "Aut-t" to 5APL and the averaging times "Aut-a" to 1.

Parameter Setting Procedure





- **A** Press the \square [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the \square [LEVEL] Key once (less than 1 s) to move to the input adjustment level.
 - "L \" is displayed on the level/bank display to indicate the input adjustment level.





- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





D Use the <a> □ [UP] Key to change the average type setting.





- E Press the 🖃 [MODE] Key to change to the next parameter "คืนนี-
 - The average type setting is registered.





F Press the **∑** [SHIFT] Key to make the SV display flash.





G Use the <a> □ [UP] Key to change the averaging times setting.





H Press the [[MODE] Key to switch to the next parameter.

• The averaging times setting is registered.





Press the [LEVEL] Key for at least 1 s to return to RUN level.



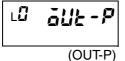
"5.20 Changing the Display Refresh Period" → P.5-60



5.10 Changing Comparative Output Patterns

Initial setting level





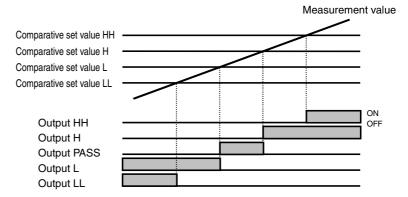
This function compares the measurement value and comparative set value and outputs the comparative result. The output pattern is set using the following parameter.

Parameter	Set value	Meaning of set value
Comparative output	nāňAL	Standard outputs (See note.)
pattern	EanE	Zone outputs
åU≿-P	LEWEL	Level outputs

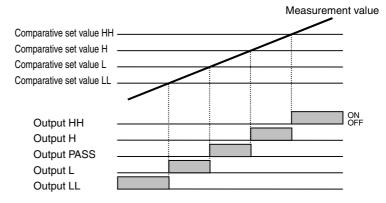
Note: Standard outputs cannot be specified with the K3HB-C.

■ K3HB-R/P

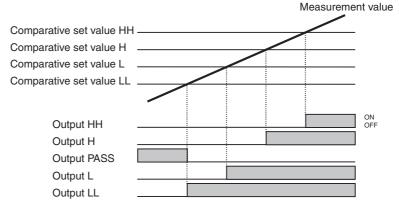
Standard Outputs



Zone Outputs



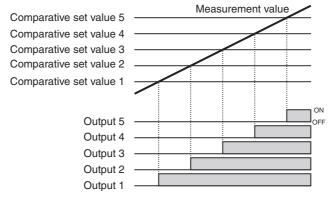
Level Outputs



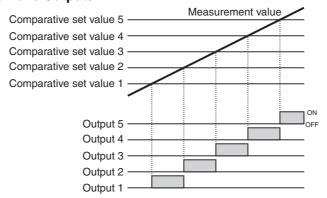
^{*} The PASS output turns ON when any of the HH, H, L, and LL outputs turns OFF.

■ K3HB-C

Level Outputs



■ Zone Outputs



Parameter Setting Procedure

The following explanation uses the K3HB-R as an example.





- **A** Press the \square [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





B Press the ☑ [MODE] Key several times to change the PV display to "all -P."





- **C** Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed and the SV display starts to flash.





D Use the [UP] Key to change the set value.





- **E** Press the □ [MODE] Key to switch to the next parameter.
 - The set value is registered.





F Press the \square [LEVEL] Key for at least 1 s to return to RUN level.



- "5.11 Preventing Output Chattering" → P.5-42
- "5.12 Outputting for a Set Interval" \rightarrow P.5-44
- "5.13 Delaying Output OFF Timing" → P.5-46
- "5.15 Holding Comparative Outputs" \rightarrow P.5-49
- "5.16 Allocating Another Output to PASS Output" → P.5-51
- "5.17 Reversing Output Logic" \rightarrow P.5-53
- "5.29 Performing Output Tests" → P.5-74

5.11 Preventing Output Chattering

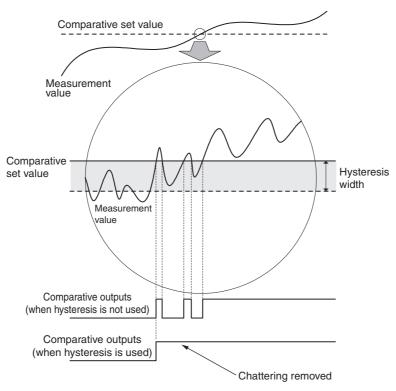
Advanced function setting level



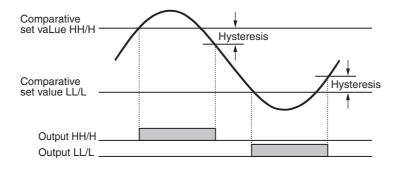
Chattering of a comparative output results from drift in the measurement value near a comparative set value. Chattering can be prevented by adjusting the hysteresis value.

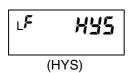
Explanation of Functions Hysteresis

Hysteresis is a range between the value for which a comparative output turns ON and the value for which the comparative output turns OFF. When the comparative output turns ON, it turns OFF only after the change in measurement values is greater than the set hysteresis.



Hysteresis works in the direction of decreasing measurement values for comparative set values HH and H and works in the direction of increasing measurement values for comparative set values LL and L. Note that hysteresis works in the direction of decreasing measurement values for all set values if the output pattern is set to a level output.





Hysteresis is set using the following parameter.

Parameter	Set value	Meaning of set value
Hysteresis H y5	0 to 9999	0 to 9,999 *

^{*} The decimal point depends on the "decimal point position" setting.

Parameter Setting Procedure





- **A** Press the \square [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - \bullet "L Ω " is displayed on the level/bank display to indicate the initial setting level.





- B Press the 🖸 [MODE] Key several times to change the PV display to "คิกัอน."
 - This parameter is not displayed for the initial status due to setting level protect.

Refer to "5.34 Limiting Key Operations" (P.5-84) for information on removing setting level protect.





- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





- D Use the ☐ [UP] and D [SHIFT] Keys to set the password "-☐ 153." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.



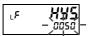


E Press the [[MODE] Key several times to change the PV display to "HY5."





- **F** Press the **୬** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.









- **H** Press the [[MODE] Key to switch to the next parameter.
 - The set value is registered.

LØ



Press the \square [LEVEL] Key for at least 1 s to return to the initial setting level.





J Press the \square [LEVEL] Key for at least 1 s to return to RUN level.

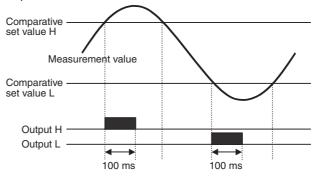
5.12 Outputting for a Set Interval

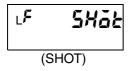
Advanced function setting level





The shot output function turns OFF a comparative output after a set interval after it turns ON. The following diagram shows operation when the shot output is set to 100 ms on the K3HB-R.





The shot output time is set using the following parameter.

Parameter	Set value	Meaning of set value
Shot output 5หลัย	0 to 1999	0 to 1,999 ms (0 to 199.9 s)* The shot output will be disabled when set to 0.

^{*} The unit for K3HB-R settings is 100 ms. For example, if 10 is set, then the shot output time is 10×100 ms = 1 s.

The shot output time is an internal calculation time. The following times are added to the set time to give the actual output time.

• For relay outputs: 11 ms max.

• For transistor outputs: 1 ms max.

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- B Press the 🖸 [MODE] Key several times to change the PV display to "คิกัดน."
 - This parameter is not displayed for the initial status due to setting level protect.
 Refer to "5.34 Limiting Key Operations" (P.5-84) for information

Refer to "5.34 Limiting Key Operations" (P.5-84) for information removing setting level protect.





- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





- D Use the ☐ [UP] and ☐ [SHIFT] Keys to set the password "-☐ ISG." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.





E Press the ☑ [MODE] Key several times to change the PV display to "5HōŁ."





- F Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





G Use the \bigcirc [UP] and \bigcirc [SHIFT] Keys to change the set value.

Important

Set the shot output time (5Hab) to "0" to use the OFF delay (aFF-d). If set to anything else, aFF-d (OFF delay) will be disabled.





- **H** Press the **□** [MODE] Key to switch to the next parameter.
 - The set value is registered.





I Press the ☐ [LEVEL] Key for at least 1 s to return to the initial setting level.

1 s min.





1 s min.

J Press the ☐ [LEVEL] Key for at least 1 s to return to RUN level.



"5.13 Delaying Output OFF Timing" → P.5-46

5.13 Delaying Output OFF Timing

Advanced function setting level







The output OFF delay function delays the OFF timing for comparative results.

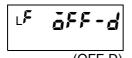
The shot output $(5H\tilde{a}k)$ is given priority over the OFF delay $(\tilde{a}FF-d)$. The OFF delay will be disabled if the shot output is set to anything other than "0," regardless of the OFF delay setting.

Explanation of Functions

Output OFF delay

If the measurement value changes and the comparative result that had been ON until now turns OFF, the comparative output will be held for the time set for the output OFF delay parameter.

The comparative output ON time may be too short if measurement values change quickly. When comparative output signals are read by external devices, short signals may not be received properly. In such situations, the output OFF delay can be used to output comparative output signal values for a set duration or greater.



Output OFF delay is set using the following parameter.

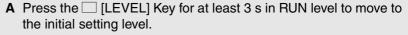
Parameter	Set value	Meaning of set value
Output OFF delay	0 to 1999	0 to 1,999 ms (0 to 199.9 s)*

^{*} The unit for K3HB-R settings is 100 ms. For example, if 10 is set, then the output OFF delay is 10×100 ms = 1 s.

Parameter Setting Procedure







• "La" is displayed on the level/bank display to indicate the initial setting level.





- B Press the [[MODE] Key several times to change the PV display to "คิกัดน."
 - This parameter is not displayed for the initial status due to setting level protect.

Refer to "5.34 Limiting Key Operations" for information on removing setting level protect.





- C Press the **∑** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





- D Use the ☐ [UP] and ☑ [SHIFT] Keys to set the password "- ☐ ISS." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.





E Press the ☑ [MODE] Key several times to change the PV display to "aFF-d."





- **F** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.









- **H** Press the **☑** [MODE] Key to switch to the next parameter.
 - The set value is registered.





Press the \square [LEVEL] Key for at least 1 s to return to the initial setting level.





J Press the ☐ [LEVEL] Key for at least 1 s to return to RUN level.

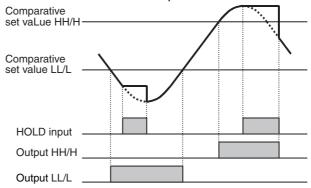


- "5.12 Outputting for a Set Interval" \rightarrow P.5-44
- "5.15 Holding Comparative Outputs" \rightarrow P.5-49

5.14 Holding Measurement Status



Measurement values, maximum values, minimum values, and output status can be held while the HOLD input is ON.



- The measurement value is held when the HOLD input turns ON.
- When the HOLD input turns OFF, the measurement value at that time is restored.
- During HOLD input, signals other than a RESET input or bank signal are not accepted.

5.15 Holding Comparative Outputs

Advanced function setting level

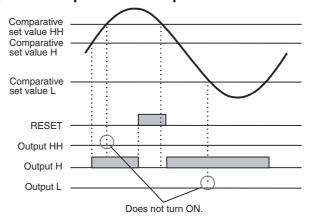


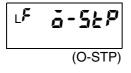
The comparative output hold function holds the status of all outputs after any output except for the PASS output turns ON, i.e., it stops refreshing outputs. You can choose to stop outputs and continue measurement, or to stop both.

Outputs will be refreshed again after the reset operation.

• "5.7 Resetting Measurements" \rightarrow P.5-33

● Example with Output Refresh Stop ON





Parameter	Set value	Meaning of set value		
Parameter	Set value	Outputs	Measurement	
Output refresh stop	ōff	Continue	Continue	
	ōUŁ	Stop	Continue	
5 52	ALL	Stop	Stop	

Parameter Setting Procedure





- **A** Press the \square [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- B Press the 🖾 [MODE] Key several times to change the PV display to "คิกัดน."
 - This parameter is not displayed for the initial status due to setting level protect.

Refer to "5.34 Limiting Key Operations" (P.5-84) for information on removing setting level protect.





- C Press the ➤ [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





- D Use the ☐ [UP] and ☐ [SHIFT] Keys to set the password "- ☐ 169." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.
- **~**...
- E Press the ☑ [MODE] Key several times to change the PV display to "a-5ŁP."



- **F** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





G Use the **△** [UP] Key to change the set value.





- **H** Press the [MODE] Key to switch to the next parameter.
 - The set value is registered.





I Press the ☐ [LEVEL] Key for at least 1 s to return to the initial setting level.





 ${f J}$ Press the ${oxdotcolorent{\square}}$ [LEVEL] Key for at least 1 s to return to RUN level.

5.16 Allocating Another Output to PASS Output

Advanced function setting level



The "PASS output change" parameter can be set to output a comparative output or error output from the PASS output terminal instead of outputting the PASS output. This function is valid only when there is a PASS output terminal.



In the default settings, PASS signals are output from the PASS output terminal.

Parameter	Set value	Meaning of set value
PASS output change PR55	LL	LL
	٢	L
	PRSS	PASS
	н	
	HH	HH

Parameter Setting Procedure





- **A** Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - " $L \Omega$ " is displayed on the level/bank display to indicate the initial setting level.





- B Press the 🖸 [MODE] Key several times to change the PV display to "คิกัดน."
 - This parameter is not displayed for the initial status due to setting level protect.

Refer to "5.34 Limiting Key Operations" (P.5-84) for information on removing setting level protect.





- C Press the **∑** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





- D Use the ☐ [UP] and ☐ [SHIFT] Keys to set the password "- ☐ 169." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.



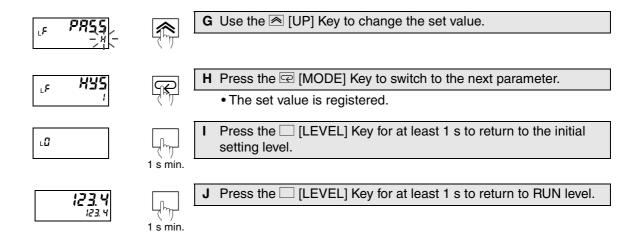


E Press the □ [MODE] Key to change the PV display to "PR55."





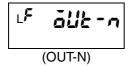
- F Press the [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.



5.17 Reversing Output Logic

Advanced function setting level





The output logic reversal function sets the logic of comparative outputs for comparative results.

	Set	Operation		
Parameter	value	Comparative result	Comparative output status	Comparative output
	Close	ON	ON	ON
Output logic	in alarm a-ā	OFF	OFF	OFF
ō∐t -n	Open	ON	ON	OFF
	in alarm n-[OFF	OFF	ON

The comparative outputs will turn OFF if an input error occurs when "open in alarm" is set.

Parameter Setting Procedure





- A Press the \square [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- B Press the 🖃 [MODE] Key several times to change the PV display to "คิกัอน."
 - This parameter is not displayed for the initial status due to setting level protect.

Refer to "5.34 Limiting Key Operations" (P.5-84) for information on removing setting level protect.





- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





- D Use the ☐ [UP] and ☐ [SHIFT] Keys to set the password "- ☐ 169." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.



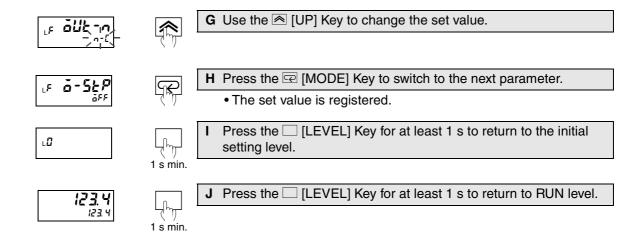


E Press the [MODE] Key several times to change the PV display to "allk-n."





- **F** Press the **(3)** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.

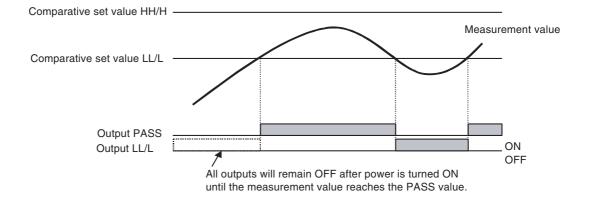


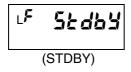
5.18 No Output before PASS Range

Advanced function setting level



The standby sequence function can be used to prevent outputs from turning ON for unstable inputs after the power is turned ON. All outputs will remain OFF until the measurement value reaches the PASS value.





Parameter	Set value	Meaning of set value
Standby sequence 5Łdb¥	öff	Disabled
	יםי	Enabled

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- B Press the [MODE] Key several times to change the PV display to "คิกัดน."
 - This parameter is not displayed for the initial status due to setting level protect.
 Refer to "5.34 Limiting Key Operations" (P.5-84) for informations

Refer to "5.34 Limiting Key Operations" (P.5-84) for information on removing setting level protect.



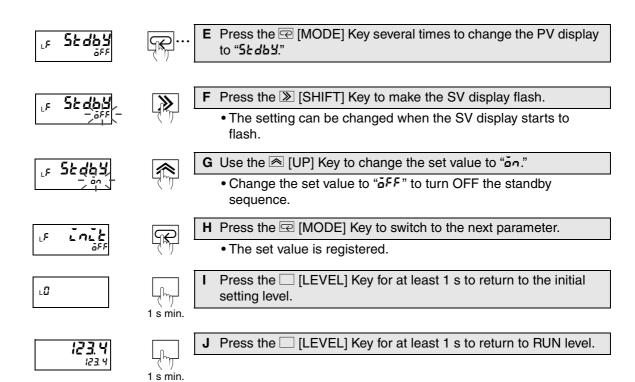


- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash





- D Use the ☐ [UP] and ☐ [SHIFT] Keys to set the password "- ☐ IS3." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.



5.19 Performing Linear Output

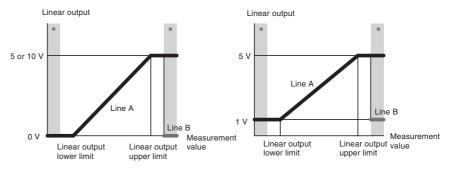
Linear output level



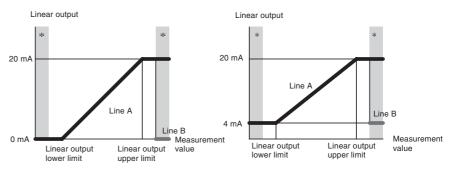
The linear output function outputs currents or voltages proportional to measurement values as they change.

Select the type of linear output. Set the maximum and minimum output measurement values to output the current or voltage for those measurement values.

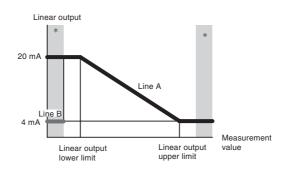
Voltage Output



Current Output



- * Areas marked with an asterisk (*) are input error areas. If the "operation at input error" parameter is set to "input error," then the output would be like Line B. Otherwise, the output would be like Line A.
- * If operation stops without performing a measurement, then the minimum value (e.g., 4 mA for the 4 to 20 mA range) is output.
- * The value set for the upper limit does not necessarily have to be higher than the value set for the lower limit. The following is an example of reverse scaling.



* If the upper and lower limit are set to the same value, then the upper limit will equals the lower limit plus 1 for linear output.

LS LSEE.[

(LSET.C)

L5 15Et.u

(LSET.V)

L5 15EF.H

(LSET.H)

L5 L5EE.L

(LSET.L)

Parameter	Set value	Meaning of set value
Linear current type	0-20	0 to 20 mA
LSEE.C	4-20	4 to 20 mA
Linear voltage type	0-5	0 to 5 V
LSEŁ.u	1-5	1 to 5 V
	0- 10	0 to 10 V
Linear output upper limit LSELH	- 19999 to 99999	-19999 to 99999
Linear output lower limit LSELL	- 19999 to 99999	-19999 to 99999

* When a linear output is mounted, the "linear current type" or "linear voltage type" parameter can be set according to the type of linear output.

With the K3HB-P, the setting range for the linear output lower limit value and the linear output upper limit value is 0 to 99999.

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "L" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the \square [LEVEL] Key once (less than 1 s) or several times to move to the linear output level and display " !SEL!."
 - "L5" is displayed on the level/bank display to indicate the linear output level.





- **C** Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





D Use the <a> □ [UP] Key to change the set value.





- **E** Press the □ [MODE] Key to switch to the next parameter.
 - The set value is registered.





- **F** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





G Use the

[SHIFT] and

[UP] Keys to change the linear output upper limit value.





 ${\bf H}\;$ Press the \boxdot [MODE] Key to switch to the next parameter.





Press the Description [SHIFT] Key to make the SV display flash.





J Use the

[SHIFT] and

[UP] Keys to change the linear output lower limit value.

٦S



 $\boldsymbol{K} \;$ Press the \boxdot [MODE] Key to switch to the next parameter.

• The set values are registered.





f L Press the igsqcup [LEVEL] Key for at least 1 s to return to RUN level.

5.20 Changing the Display Refresh Period

Display adjustment level







When measurement values change rapidly, the accompanying changes in the display value can cause flickering, decreasing readability. Readability of the display can be improved in such situations by lengthening the display refresh period to suppress flickering.

The display refresh period is set using the following parameter.

LZ d.rEF

(D.REF)

Parameter	Set value	Meaning of set value
Display refresh period	öff	Every 50 ms
d.rEF	<i>a</i> . s	Every 0.5 s
	1	Every 1 s
	2	Every 2 s
	4	Every 4 s

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - " $L \mathcal{G}$ " is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the \square [LEVEL] Key several times to move to the display adjustment level.
 - "L2" is displayed on the level/bank display to indicate the adjustment level.





C Press the ☐ [MODE] Key to switch to the PV display to "d.- EF".





- **D** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





E Use the <a> □ [UP] Key to change the set value.





- **F** Press the [MODE] Key to switch to the next parameter.
 - The set value is registered.





G Press the ☐ [LEVEL] Key for at least 1 s to return to RUN level.



"5.9 Averaging Input" \rightarrow P.5-36



5.21 Setting a Compensation Value for the Measurement Value Input adjustment level

C

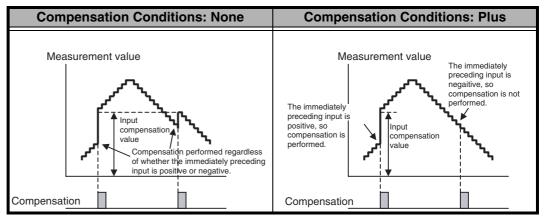
This function sets the measurement value to the compensation value on the rising edge of the COMPENSATION input signal.

Compensation can be made conditional by selecting a compensation condition.

Explanation of Functions

Compensation, Compensation Conditions

By detecting the COMPENSATION rising edges, the measurement value can be set to the preset compensation value. Compensation of the measurement value can be specified to be performed only when the immediately preceding input is an incremental input by setting the compensation condition.



Li [āñPn

(COMPN)

(COM-P)

Use the following parameter to set the compensation value.

Parameter	Set value	Meaning of set value
Compensation value	⊀9999 to 99999	-19999 to 99999

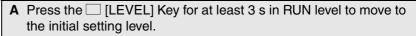
Use the following parameter to set the compensation condition.

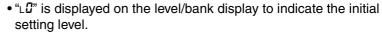
Parameter	Set value	Meaning of set value
Compensation	nonE	No conditions
condition Eĕñ-P	PLUS	Enabled only when the immediately preceding input is an addition.

Parameter Setting Procedure













- **B** Press the ☐ [LEVEL] Key several times to move to the input adjustment level.





- C Press the **∑** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





D Use the <a> [UP] and <a> [SHIFT] Keys to change the set value.





E Press the ☑ [MODE] Key to switch to the PV display to "Lon-P. The set value is registered.





- **F** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





G Use the <a> □ [UP] Key to change the set value.





- **H** Press the **□** [MODE] Key to switch to the next parameter.
 - The set value is registered.





I Press the □ [LEVEL] Key for at least 1 s to return to RUN level.

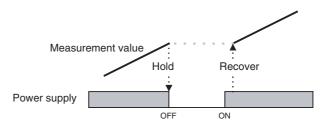
5.22 Holding Measurement Values

Input adjustment level



This function holds measurement values in the event of a power interruption. You can specify that measurement values be held or not held

This function can be used to control fluctuations in the measurement value even if the device momentarily stops.



- * Holds values even in overflow or no-measurement status.
- * Holds values even if a software reset is performed by key operations or communications.
- * The interruption memory cannot be accessed if the startup compensation timer is enabled when the power is turned ON.
- * When the interruption memory is enabled, maximum and minimum values are also held when there is a power interruption. (This is also possible for the K3HB-R/P.)

Use the following parameter to set the interruption memory parameter.



Parameter	Set value	Meaning of set value
Interruption memory กัธิกัด	۵n	Interruption memory enabled
	äff	Interruption memory disabled

Parameter Setting Procedure





- **A** Press the \square [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the ☐ [LEVEL] Key several times to move to the input adjustment level.
 - "L \" is displayed on the level/bank display to indicate the input adjustment level.





C Press the 🖾 [MODE] Key to switch to the PV display to "กัรกัด".





- - The setting can be changed when the SV display starts to flash





E Use the **IP** [UP] Key to change the set value.





- **F** Press the [MODE] Key to switch to the next parameter.
 - The set value is registered.





 ${\bf G}\,$ Press the \Box [LEVEL] Key for at least 1 s to return to RUN level.

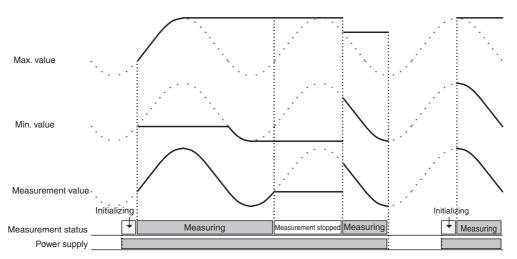


"5.23 Holding Maximum and Minimum Values" \rightarrow P.5-65

5.23 Holding Maximum and Minimum Values



• Each time the \bigcirc [MAX/MIN] Key is pressed in the RUN level, the maximum or minimum value recorded while a measurement is being performed will be displayed.



Switching Maximum and Minimum Value Displays

Each time the \diamondsuit [MAX/MIN] Key is pressed in the RUN level, the PV display switches as follows: present value \to maximum value \to minimum value \to present value.



Resetting the Maximum and Minimum Values

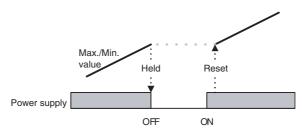
The maximum and minimum values can be reset by a RESET input or by pressing the \Diamond [MAX/MIN] Key for 1 s.

Maximum and Minimum Value Interruption Memory

This function can be used to hold the maximum and minimum values during power interruptions. The settings are hold and don't hold.

This function enables fluctuation management using the maximum and minimum values even if the device should momentarily stop.

* "5.22 Holding Measurement Values" \rightarrow P.5-63



- * Values are held even in overflow or no-measurement status.
- * Values are held even if a software reset is performed by key operations or communications.
- * The interruption memory cannot be used if the startup compensation timer is enabled when the power is turned ON.



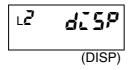
"5.22 Holding Measurement Values" → P.5-63

"5.24 Changing Normal Display Values to Maximum and Minimum Values" \rightarrow P.5-67

5.24 Changing Normal Display Values to Maximum and Minimum Values

Display adjustment level





The PV display value displayed after power is turned ON, after a RESET input, immediately after moving to the RUN level, and immediately after automatic display return to the RUN or adjustment levels can be set to any of the following: present value, maximum value, or minimum value.

The display value selection is set using the following parameter.

Parameter	Set value Meaning of set value	
Display value selection <i>dัรP</i>	Pu	Present value
	ARū	Max. value
	<u>ur</u> u	Min. value

Parameter Setting Procedure





- A Press the [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the \square [LEVEL] Key several times to move to the display adjustment level.
 - "LZ" is displayed on the level/bank display to indicate the display adjustment level.





C Press the [MODE] Key to change the PV display to "d25P."





- **D** Press the **(SHIFT)** Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





E Use the **△** [UP] Key to change the set value.





- Press the [MODE] Key to switch to the next parameter.
 - The set value is registered.





G Press the \square [LEVEL] Key for at least 1 s to return to RUN level.



- "5.25 Displaying/Not Displaying Comparative Set Values" → P.5-68
- "5.27 Using the Position Meter" → P.5-71
- "5.28 Automatic Return to Normal Display" → P.5-73

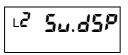
5.25 Displaying/Not Displaying Comparative Set **Values**

Display adjustment level









Comparative set values can be displayed or not displayed on the SV display during operation.

This is set using the following parameter.

Parameter	Set value	Meaning of set value
Comparative set value	äff	Comparative set value not displayed.
display 5 <i>u.d</i> 5P	ŏn	Comparative set value displayed.

If "comparative set value display" is set to OFF, the comparative set value display will turn OFF (not be lit) after 10 s in RUN level. The comparative set value is displayed again when any key is pressed.

Parameter Setting Procedure





- Press the [[LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "L" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the ☐ [LEVEL] Key several times to move to the display adjustment level.
 - "LZ" is displayed on the level/bank display to indicate the display adjustment level.





- **C** Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





D Use the <a> □ [UP] Key to change the set value.





- **E** Press the **□** [MODE] Key to switch to the next parameter.
 - The set value is registered.





F Press the \square [LEVEL] Key for at least 1 s to return to RUN level.

5.26 Changing Display Colors

Display adjustment level





The PV display color can be switched when the comparative result changes from PASS to HH, H, L, or LL, or when an input error occurs during operation in RUN, adjustment, or protect levels.

This function is called "display color selection." The color switching pattern is set using the following parameter.

Parameter	Set value	Status*	PV display color
	ברח-ר	OFF	Green
		ON	Red
Display color selection	<u> </u>	OFF	Green
		ON	Green
	rEd-G	OFF	Red
		ON	Green
	rEd	OFF	Red
		ON	neu

^{*} Comparative output HH, H, L, or LL or input error status

K3HB-R/P:

OFF: All comparative outputs HH, H, L, and LL are OFF and no input error.

ON: HH, H, L, or LL comparative output is ON or input error.

K3HB-C:

OFF: All outputs 1 to 5 are OFF and no input error. ON: One of outputs 1 to 5 is ON or input error.

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the ☐ [LEVEL] Key several times to move to the display adjustment level.
 - "∟Z" is displayed on the level/bank display to indicate the display adjustment level.





C Press the [MODE] Key to change the PV display to "LaLar."





- **D** Press the **∑** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash









- $\textbf{F} \ \ \text{Press the} \ \boxdot \ [\text{MODE}] \ \text{Key to switch to the next parameter}.$
 - The set value is registered.





 ${\bf G}\,$ Press the \Box [LEVEL] Key for at least 1 s to return to RUN level.



"5.29 Performing Output Tests" \rightarrow P.5-74

5.27 Using the Position Meter

Display adjustment level



The meter on the right side of the front panel with 20 sections is called the "position meter" and shows the position of the displayed value (present value, maximum, or minimum) in relation to any values set using the position meter upper and lower limits. The position meter upper and lower limits can be set to any range.

The position meter display pattern is set using the following parameter.

L <u>c'</u>	Pa5-6	1 1 71 9 9			
		Parameter	Set value	Meaning of set value	
	(POS-T)		9££	OFF	
<u> </u>	P65-X	Desition materials	קטר	Incremental	
(POS-L) Pas-L Position meter up Pas-H		Position meter type	· · · · · · · · · · · · · · · · · · ·	Incremental (reversed)	
			qEn	Deviation (*2)	
			dEu-r	Deviation (reversed)	
		Position meter upper limit	-19999 to 99999	-19999 to 99999 (*1)	
		Position meter lower limit	19999 to 99999	-19999 to 99999 (*1)	

- *1. The decimal point depends on the "decimal point position" parameter setting.

 With the K3HB-P, the setting range is 0 to 99999.
- *2. The amount that the displayed value differs from the mid-point between the position meter upper and lower limits (the deviation) is displayed.

Position meter type	Incremental	Incremental (reversed)	Deviation	Deviation (reversed)
Position meter upper limit	▲ Increase	▲ hcresse Pres	▲ hardese Pres	▲ Increase Pres
Position meter lower limit	Present value: 40	Present value: 40	Present value: 70	Present value: 70

- * If the position meter lower limit set value is larger than the position meter upper limit set value, the top and bottom of the above displays will be reversed.
- * The position meter will not be lit if there is an input error.

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the ☐ [LEVEL] Key several times to move to the display adjustment level.
 - "L2" is displayed on the level/bank display to indicate the display adjustment level.





- C Press the [[MODE] Key several times to change the PV display to "Po5-L".
- 2 **Pá5-12**



- **D** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





E Use the <a> □ □ E [UP] Key to change the position meter type setting.





- F Press the [MODE] Key to switch to the next parameter "Po5-H."
 - The parameter for position meter type is registered.





- **G** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





H Use the <a> [UP] and <a> [SHIFT] Keys to change the position meter upper limit setting.





- I Press the ☑ [MODE] Key to switch to the next parameter "Po5-L."
 - The parameter for the position meter upper limit is registered.





- J Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





K Use the <a> [UP] and <a> [SHIFT] Keys to change the position meter lower limit setting.





- L Press the ☐ [MODE] Key to switch to the next parameter.
 - The parameter for the position meter lower limit is registered.





M Press the ☐ [LEVEL] Key for at least 1 s to return to RUN level.

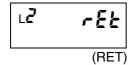
Functions and Operations

5.28 Automatic Return to Normal Display

Display adjustment level



If no keys operations are performed for a specified time in the RUN level or adjustment level, the display will automatically return to the display status activated when the power was turned ON. The time until the display returns automatically can be set and the automatic display return can be disabled through this setting.



Automatic display return settings are made using the following parameter.

Parameter	Set value	Meaning of set value
Automatic display return	□ to 99	0 to 99 s Automatic display return will not occur if set to 0.

Parameter Setting Procedure





- **A** Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the \square [LEVEL] Key several times to move to the display adjustment level.
 - "L2" is displayed on the level/bank display to indicate the display adjustment level.





Press the [MODE] Key several times to change the PV display to "- Et."





- **D** Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





E Use the <a> □ [UP] and <a> □ [SHIFT] Keys to change the set value.





- **F** Press the [MODE] Key to switch to the next parameter.
 - The set value is registered.





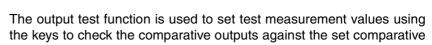
G Press the ☐ [LEVEL] Key for at least 1 s to return to RUN level.

5.29 Performing Output Tests

Output test level







LE 655F

(TEST)

A test measurement value is set using the following parameter.

Parameter	Set value	Meaning of set value
Test input	öff	Output test disabled
£ £ 5 £	19999 to 99999	-19999 to 99999 (See note.)

Note: With the K3HB-P, the setting range is 0 to 99999.

Parameter Setting Procedure





A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.

• "LG" is displayed on the level/bank display to indicate the initial setting level.





B Press the ☐ [LEVEL] Key several times to move to the output test level "£55£."

• "Lt" is displayed on the level/bank display to indicate the output test level.





C Press the **>** [SHIFT] Key.

• The test input will be 0 after moving to output test status.





- **D** Use the **△** [UP] and **ఎ** [SHIFT] Keys to change the set value.
 - Use the <a> [UP] Key to increase the set value.
 - Use the **>** [SHIFT] Key to decrease the set value.
 - Continue pressing the key to quickly increase or decrease the set value.

123.4 123.4



E Once the output test has finished, press the □ [LEVEL] Key for at least 1 s to return to RUN level.

Functions and Operations

5.30 Using Prescale/Comparative Set Value Banks

Advanced function setting level/Prescale level/Comparative set value level



The K3HB has 8 banks where groups of prescale values and comparative set values can be set in advance. Prescale values and comparative set values can be changed easily by switching these banks. This function is called "bank selection."

Explanation of Functions	Bank selection
--------------------------	----------------

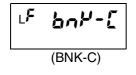
Prescale values AX, AY, BX, and BY and comparative set values HH, H, L, and LL (5, 4, 3, 2, and 1) are set into banks. Prescale values and comparative set values can be set to all 8 banks, numbered 0 to 7. Banks can be selected using front panel keys or an event input.

* If the bank copy function is used, the prescale values or comparative set values set to one bank can be copied to all banks.

■ 1. Specifying the Bank Selection Method

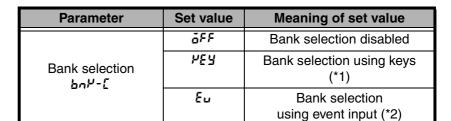
Before banks can be selected, the bank selection method must be specified. The bank selection function is enabled when the selection method is specified. The individual bank settings cannot be made until bank selection is enabled.

The bank selection method is set using the following parameter.



Applicable models:

K3HB---2 K3HB---4



- *1. With this setting, banks cannot be selected using event inputs.
- *2. With this setting, banks cannot be selected using key operations. Event inputs can be used only for models with connectors. The relationship between event input (BANK1, BANK2, and BANK4) ON/OFF status and the bank number is shown below.

Bank No.	External terminals			
Dalik NO.	BANK1	BANK2	BANK4	
0	OFF	OFF	OFF	
1	ON	OFF	OFF	
2	OFF	ON	OFF	
3	ON	ON	OFF	
4	OFF	OFF	ON	
5	ON	OFF	ON	
6	OFF	ON	ON	
7	ON	ON	ON	

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "L" is displayed on the level/bank display to indicate the initial setting level.





- B Press the 🖸 [MODE] Key several times to change the PV display to "คิกัอน."
 - This parameter is not displayed for the initial status due to setting level protect.
 Refer to "5.34 Limiting Key Operations" (P.5-84) for information on removing setting level protect.





- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





- D Use the ☐ [UP] and ☑ [SHIFT] Keys to set the password "- ☐ 159." Press the ☐ [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.





E Press the ☑ [MODE] Key several times to change the PV display to "bn P- £."





- F Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





G Use the **△** [UP] Key to change the set value.





- **H** Press the **□** [MODE] Key to switch to the next parameter.
 - The set value is registered.





- I Press the ☐ [LEVEL] Key for at least 1 s to return to RUN level.
 - "B" lights to indicate that the banks are enabled.

■ 2. Setting Prescale Values for Each Bank

13 PS.bny

(PS.BNK)

L3 P5*.PJ

(PS*.AX)

L3 P5*.AY

(PS*AY)

L3 P5*.60

(PS*BX)

L3 P5*.65

(PS*BY)

∟3 **⊿**P∗

(DP*)

rg [968

(COPY)

Use the following parameter to set the prescale values.

Parameter	Set value	Meaning of set value
Input A Prescale value *X <i>P</i> 5*. ห ือ	0 .0000 to 9.9999	Input A prescale value (mantissa)
Input A Prescale value *Y P5*. #3	-9 to 9	Input A prescale value (exponent)
Input B Prescale value *X <i>P</i> 5*.ьนั	0 .0000 to 9.9999	Input B prescale value (mantissa)
Input B Prescale value *Y <i>P</i> 5*. ₂ y	-9 to 9	Input B prescale value (exponent)

* Bank number: 🛭 to 🤼

Parameter	Set value	Meaning of set value
	00000	No decimal point
	0000.0	One digit below the decimal point is displayed.
Decimal point position*	000.00	Two digits below the decimal point are displayed.
۰ ال	00.000	Three digits below the decimal point are displayed.
	0.0000	Four digits below the decimal point are displayed.

* Bank number: 🛭 to 7

■ 3. Setting Comparative Set Values for Each Bank

LY Su.bny

(SV.BNK)

L4 5<u>u</u>*.##

(SV*.HH)

LY Su*.H

(SV*H)

LY 5u*.L

(SV*L)

L4 5.1.2

(SV*LL)

* 🛭 to 7

ra [967

(COPY)

Once the bank selection method has been specified, set the comparative set values for each bank.

● K3HB-R/P

Parameter	Set value	Meaning of set value
Comparative set value* HH 5⊔*.#H	49999 to 99999	-19999 to 99999
Comparative set value* H	49999 to 99999	-19999 to 99999
Comparative set value* L	19999 to 99999	-19999 to 99999
Comparative set value* LL 5u*.LL	49999 to 99999	-19999 to 99999

* Bank number: **1** to **7**.

Note: The decimal point depends on the "decimal point position" parameter setting.

With the K3HB-P, the setting range is 0 to 99999.

K3HB-C

Parameter	Set value	Meaning of set value
Comparative set value* 5 5ມ*.໖5	19999 to 99999	-19999 to 99999
Comparative set value* 4 ร _{ีบ*} . <u></u> aัฯ	19999 to 99999	-19999 to 99999
Comparative set value* 3 รื่อ*.อั3	19999 to 99999	-19999 to 99999
Comparative set value* 2 รืบ*.aัਟ	19999 to 99999	-19999 to 99999
Comparative set value* 1 รื่ม*.อั l	19999 to 99999	-19999 to 99999

* Bank number: 2 to 7

Note: The decimal point depends on the "decimal point position" parameter setting.

Parameter Setting Procedure





- A Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.



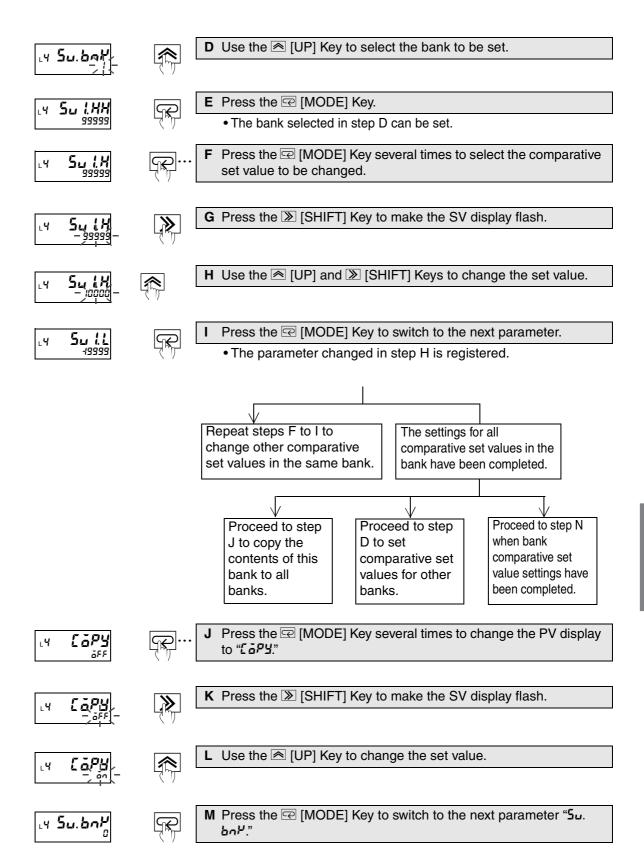


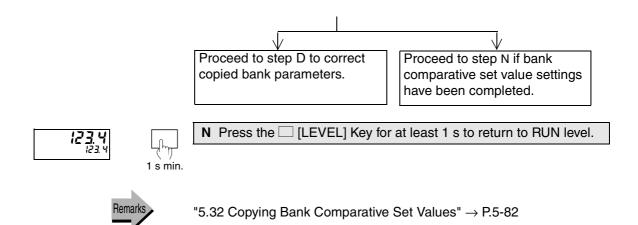
- **B** Press the ☐ [LEVEL] Key several times to move to the comparative set value level.
 - "L \f" is displayed on the level/bank display to indicate the comparative set value level.





- C Press the **∑** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.

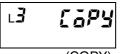




5.31 Copying Bank Prescale Values

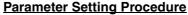
Prescale level





The bank copy function is used to specify a bank between 0 and 7 and copy the group of prescale values in that bank to all banks.

(COPY)







- A Press the [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the \square [LEVEL] Key several times to move to the comparative set value level.
 - "L∃" is displayed on the level/bank display to indicate the comparative set value level.





- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





D Use the [UP] Key to select the bank to be copied from.





- **E** Press the **□** [MODE] Key to switch to the next parameter.
 - Change the prescale values AX, AY, BX, and BY as required.



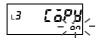


Press the [[MODE] Key several times to change the PV display to "[る**?**3."





- **G** Press the **≫** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





H Use the [UP] Key to change the SV display to "an."



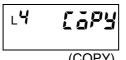


- Press the [[MODE] Key to switch to the next parameter.
 - The prescale value from the copy source bank selected in step D will be copied to all banks.

5.32 Copying Bank Comparative Set Values

Comparative set value





The bank copy function is used to specify a bank between 0 and 7 and copy the group of comparative set values in that bank to all banks.

(COPY)

Parameter Setting Procedure





- A Press the [[LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - "La" is displayed on the level/bank display to indicate the initial setting level.





- **B** Press the \square [LEVEL] Key several times to move to the comparative set value level.
 - "LY" is displayed on the level/bank display to indicate the comparative set value level.





- C Press the **>** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to





D Use the **△** [UP] Key to select the bank to be copied from.





- **E** Press the [MODE] Key to switch to the next parameter.
 - Change the comparative set values HH, H, L, and LL as required.





Press the [[MODE] Key several times to change the PV display to "[6P4."





- **G** Press the **∑** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





H Use the ☐ [UP] Key to change the SV display to "ōn."





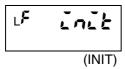
- Press the [MODE] Key to switch to the next parameter.
 - The comparative set value from the copy source bank selected in step D will be copied to all banks.

5.33 Initializing All Settings

Advanced function setting level



Important *



Initialization can be used to start settings over again from the default settings. Refer to "Parameter List" (P.A-8) for information on default set values.

Parameter Setting Procedure





- **A** Press the ☐ [LEVEL] Key for at least 3 s in RUN level to move to the initial setting level.
 - " $L \Omega$ " is displayed on the level/bank display to indicate the initial setting level.





- B Press the 🖾 [MODE] Key several times to change the PV display to "คืก้อน."
 - This parameter is not displayed for the initial status due to setting level protect.
 Peter to "5 244 imiting Key Operations" (RE 84) for information on

Refer to "5.34 Limiting Key Operations" (P.5-84) for information on removing setting level protect.





- C Press the **∑** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.



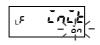


- D Use the [UP] and [SHIFT] Keys to set the password "-☐ 155." Press the [MODE] Key to move to the advanced function setting level.
 - "LF" is displayed on the level/bank display to indicate the advanced function setting level.





- **E** Press the **୬** [SHIFT] Key to make the SV display flash.
 - The setting can be changed when the SV display starts to flash.





F Use the 🙈 [UP] Key to change the SV display to "🂁."





- **G** Press the ☑ [MODE] Key to switch to the next parameter and execute initialization.
 - The set value is registered.





Press the ☐ [LEVEL] Key for at least 1 s to return to the initial setting level.





I Press the ☐ [LEVEL] Key for at least 1 s to return to RUN level.

^{*} If this operation is performed, all parameters return to the initial settings and current settings are lost. It is recommended that before performing this operation, the Parameter List at the end of this manual or some other method is used to record the current set values.

5.34 Limiting Key Operations

Protect level







The key protect function limits level and parameter changes using key operations. There are five kinds of key protection. The parameters, settings and details on the limitations of each kind of protection are outlined below.

 \bigcirc : Enabled, \times : Prohibited

● RUN/Adjustment Protect

The following parameter limits key operations in RUN level and movement to adjustment level.

		Restriction detail				
	Set	RUN	Move to the			
Parameter	value	Present value display	Comparative set value change	adjustment level		
RUN/adjustment	0	0	0	(See note.)		
protect	1	0	0	X		
	2	0	×	×		

Note: When there are no enabled menu items on the adjustment level (i.e., when bank selection is at a setting other than "Key" and there is no communications function), movement to the adjustment level is not possible.

Setting Level Protect

The following parameter limits moving to other levels.

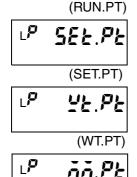
		Restriction details			
Parameter	Set value	Move to the initial setting level	Move to the advanced function setting level		
Setting level	G	0	0		
protect	1	0	×		
SE <i>E.PE</i>	2	×	×		

Setting Change Protect

The following parameter disables changing settings with key operations.

Parameter	Set value	Restriction details
Setting change protect	öff	Setting change using key operations: Enabled
<u>₽</u> ₽,₽₽	ŏn	Setting change using key operations: Prohibited

^{*} All protect level parameters and movement to the advanced function setting level and calibration level can be changed.



(MM.PT)

-Un.Pt

Functions and Operations

■ Max/Min Protect

The following parameter limits key operations for switching and resetting maximum and minimum values.

Parameter	Set value	Max./min. value switching	Reset	
	8	Enabled	Enabled	
Max/Min protect กัก2ะ	;	Enabled	Prohibited	
	2	Prohibited	Prohibited	

Parameter Setting Procedure





- A Press the ☐ [LEVEL] and ☐ [MODE] Keys together for at least 3 s in RUN level to move to the protect level.
 - "LP" is displayed on the level/bank display to indicate protect level.





- **B** Press the [MODE] Key several times to display the desired protection.
 - The display shows setting change protect as an example.





C Press the **>** [SHIFT] Key to make the SV display flash.





D Use the [UP] Key to change the SV display.





- f E Press the $f \square$ [MODE] Key to switch to the next parameter.
 - The set value is registered.





Press the [[LEVEL] and [[MODE] Keys together for at least 1 s to return to RUN level.

Section 6 Troubleshooting

6.1	Error Displays	6-2
	Countermeasures	6-3

6.1 Error Displays

PV display	SV display	Description	on of error	Countermeasure
Unit	Err	An unexpected Unit was detected.		The mounting position depends on the Unit model. Check the Unit's model number and mount it in the correct position.
Unīt	EHG		Displayed the first time power is turned ON after mounting a new Unit. Press the [LEVEL] Key for at register the new Unit configuration.	
dISP	Err	Display error		Repair is necessary. Consult your OMRON representative.
SYS	Err	Internal memory error Input frequency range exceeded error	A SYSERR message displayed when there is no pulse input indicates an internal memory error.	Repair is necessary. Consult your OMRON representative.
EEP	Ecc	Error in non-volatile memory		Press the [LEVEL] Key in this state for at least 3 s to return to the factory settings. If the problem still persists, repair is necessary. Contact the point of purchase or your OMRON representative.
Flashing on 99999 or 49999	Normal operation	The measurement value after scaling is either greater than 99,999 or less than –19,999.		Operation will continue with a measurement value of 99,999 or –19,999. If there is an operating problem, adjust the input range and scaling value until the measurement value falls within the range.
				The scaling value may be inappropriate. Review the scaling value in the initial setting level.

^{*1.} The parameters already set are returned to the factory settings.

If the problem still persists after performing initialization, repair is necessary.

6.2 Countermeasures

Symptoms	Inspection details	Countermeasure
The display remains on "" after the power is turned ON.	Is the "startup compensation timer" setting too long?	The "startup compensation timer" can be set up to 99.9 s. Change the setting to an appropriate value.
	Is the HOLD input still ON?	Turn OFF the HOLD input. If the HOLD input remains ON and the power is turned ON, the display remains on "" while the HOLD input remains ON.
	Is the RESET input still ON?	Turn OFF the RESET input.
The comparative output does not turn OFF even if the	Is the hysteresis setting too large?	Change the setting to an appropriate value.
measurement value returns to the normal range.	Is the Output Refresh Stop set?	Turn OFF the Output Refresh Stop.
Cannot move to the advanced function setting level.	Is the operation protected?	Refer to Advanced Function Setting Level for information on how to clear protection.→ P.5-4

Appendices

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Parameter List	A-8
Parameter Display Conditions	A-17
About Parameters	A-23
"No-Measurement" Status	A-29
Forecasted Cycle Calculations	A-30

Specifications

■ Ratings

Power supply	voltage	100 to 240 VAC, 24 VAC/VDC, DeviceNet power supply: 24 VDC				
Allowable por range	wer supply voltage	85% to 110% of the rated power supply voltage DeviceNet power supply: 11 to 25 VDC				
Power consultation (at maximum		100 to 240 VAC: 18 VA max., 24 VAC/VDC: 11 VA/7 W max.				
Current cons	umption	DeviceNet power supply: 50 mA max. (24VDC)				
Inputs		No-voltage contact, voltage pulse, open collector				
External pow	er supply	12 VDC ± 10% 80 mA (only for models with external power supply)				
		10 VDC ± 5% 100 mA (only for models with external power supply)				
Event inputs*2 *4	Startup compensation timer input	NPN open collector or no-voltage contact signal				
	Hold input	ON residual voltage: 2 V max.				
	Reset input	ON current at 0 Ω: 4 mA max. Max. applied voltage: 30 VDC max.				
	Compensation input	OFF leakage current: 0.1 mA max.				
	Bank input					
Outputs*4	Relay contact outputs	250 VAC, 30 VDC, 5 A (resistive load) Mechanical life expectancy: 5,000,000 operations, Electrical life expectancy: 100,000 operations				
	Transistor outputs	Maximum load voltage: 24 VDC, Maximum load current: 50 mA, Leakage current: 100 μA max.				
	Linear outputs	0 to 20 mA DC, 4 to 20 mA: Load: 500 Ω max, Resolution: Approx. 10,000, Output error: $\pm 0.5\%$ FS				
		0 to 5 VDC, 1 to 5 VDC, 0 to 10 VDC Load: 5 k Ω max, Resolution: Approx. 10,000, Output error: ±0.5% FS (but ±0.15 V, 0 V for 1 V or less)				
Display meth	od	 Negative LCD (backlit LCD) display 7-segment digital display (Character height: PV: 14.2 mm (green/red); SV: 4.9 mm (green) 				
Main functions*4		Scaling, measurement operation selection, average processing, previous average comparison, output hysteresis, output ON delay, output test, teaching, display selection, display color switching, key protection, bank selection, display refresh period, maximum/minimum hold, reset				
Ambient operating temperature		-10 to 55°C (with no icing or condensation)				
Ambient operating humidity		25% to 85%				
Storage temp	erature	–25 to 65°C (with no icing or condensation)				
Altitude		2,000 m max.				
Accessories		Waterproof packing, 2 fixtures, terminal cover, unit stickers, instruction manual, DeviceNet connector (DeviceNet models only, Hirose HR31-5.08P-5SC (01)), crimp terminals (DeviceNet models only, Hirose HR31-SC-121) ^{*3}				

- *1 For models with DC power supply, approximately 1 A of control power supply capacity is required for each Digital Indicator. Be sure there is adequate power supply capacity when using more than one Digital Indicator. We recommend the S8VS DC Power Supply from OMRON.
- *2 Models with PNP inputs are also available.
- *3 Only the enclosed DeviceNet connector can be used with K3HB models with DeviceNet communications. The enclosed crimp terminals are for Thin Cable.
- *4 Depends on the model.

■ Characteristics

K3HB-R

Display rang	16	-19,999 to 99,999				
Measuremer (at 23±5°C)		Functions F1, F6: ±0.006% rdg ±1 digit (for voltage pulse/open collector sensors) Functions F2 to F5: ±0.02% rdg ±1 digit (for voltage pulse/open collector sensors)				
Measuremen		Functions F1 to F6: 0.5 mHz to 50 kHz (for voltage pulse/open-collector sensors)				
Input signal	s	No-voltage contact (30-Hz max. with ON/OFF pulse width of 15 ms min.) Voltage pulse (50-KHz max. with ON/OFF pulse width of 9 μs min.; ON voltage: 4.5 to 30 V; OFF voltage: –30 to 2 V; input impedance: 10 kΩ) Open collector (50-KHz max. with ON/OFF pulse width of 9 μs min.)				
Connectable	esensors	ON residual voltage: 3 V max. OFF leakage current: 1.5 mA max. Load current: Must have a switching capacity of 20 mA or higher. Must be able to properly switch load currents of 5 mA or less.				
Comparative sponse time output)		Functions F1 to F6: 100 ms max. (time until the comparative output is made when there is a forced sudden change in the input signal from 15% to 95% or 95% to 15%.)				
Linear outputime	ut response	Functions F1 to F6: 110 ms max. (time until the final analog output value is reached when there is a forced sudden change in the input signal from 15% to 95% or 95% to 15%.)				
Insulation re	sistance	20 M Ω min. (at 500 VDC)				
Dielectric st	rength	2,300 VAC for 1 min between external terminals and case				
Noise immunity		100 to 240 VAC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns) 24 VAC/VDC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns)				
Vibration res	sistance	Frequency: 10 to 55 Hz; Acceleration: 50 m/s ² , 10 sweeps of 5 min each in X, Y, and Z directions				
Shock resist	tance	150 m/s ² (100 m/s ² for relay outputs) 3 times each in 3 axes, 6 directions				
Weight		Approx. 300 g (Base Unit only)				
Degree of	Front panel	Conforms to NEMA 4X for indoor use (equivalent to IP66)				
protection	Rear case	IP20				
	Terminals	IP00 + finger protection (VDE0106/100)				
Memory pro	tection	EEPROM (non-volatile memory) Number of rewrites: 100,000				
Applicable s	tandards	UL61010C-1, CSA C22.2 No. 1010.1 (evaluated by UL) EN61010-1 (IEC61010-1): Pollution degree 2/Overvoltage category II EN61326: 1997, A1: 1998, A2: 2001				
EMC		EMI: EN61326+A1 industrial applications Electromagnetic radiation interference CISPR 11 Group 1, Class A: CISPRL16-1/-2 Terminal interference voltage CISPR 11 Group 1, Class A: CISPRL16-1/-2 EMS: EN61326+A1 industrial applications Electrostatic Discharge Immunity EN61000-4-2: 4 kV (contact), 8 kV (in air) Radiated Electromagnetic Field Immunity EN61000-4-3: 10 V/m 1 kHz sine wave amplitude modulation (80 MHz to 1 GHz, 1.4 to 2 GHz) Electrical Fast Transient/Burst Immunity EN61000-4-4: 2 kV (power line), 1 kV (I/O signal line) Surge Immunity EN61000-4-5: 1 kV with line (power line), 2 kV with ground (power line) Conducted Disturbance Immunity EN61000-4-6: 3 V (0.15 to 80 MHz) Power Frequency Magnetic Immunity EN61000-4-8: 30 A/m (50 Hz) continuous time				
		Voltage Dips and Interruptions Immunity EN61000-4-11: 0.5 cycle, 0°/180°, 100% (rated voltage)				

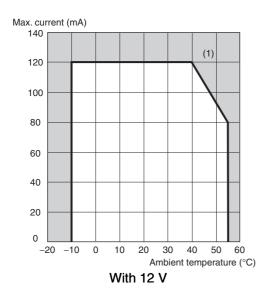
К3НВ-Р

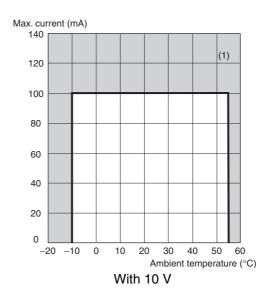
_	D-P	10,000 1 1	20.000						
Display rang	<u> </u>	-19,999 to 9							
(at 23±5°C)		±0.08% rdg ±1 digit (for voltage pulse/open collector sensors)							
Measureme	nt range	Functions F1, F3, and F4:10 ms to 3,200 s Function F2: 20 ms to 3,200 s Functions F5 and F6: 0 to 4 gigacounts							
Input signal	s		e contact	(30 Hz max. with C	N/OFF pulse v	vidth of 15 ms r	min.)		
		Voltage pulse	Mode	Input frequency range	ON/OFF pulse width	ON voltage	OFF voltage	Input impedance	
			F1 to F4	0 to 50 kHz	9 μs min.	4.5 to 30 V	-30 to 2 V	10 kΩ	
			F5, F6	0 to 30 kHz	16 μs min.				
		Open collector	Mode	Input frequency range	ON/OFF pulse width	will r	Digital Time Internation if a	pulse greater	
			F1 to F4	0 to 50 kHz	9 μs min.	than inpu	the input frequ t. SYSERR may	ency range is / appear on	
			F5, F6	0 to 30 kHz	16 μs min.	the o	display.	•	
Connectable		Load currer	e current: it:	1.5 mA max. Must have a switc Must be able to pr	roperly switch lo	oad currents of	5 mA or less.		
	e output re- e (transistor			the comparative or to 95% or 95% to		when there is a	forced sudden (change in the	
Linear outp time	ut response			ll the final analog o m 15% to 95% or 9		eached when th	nere is a forced	sudden change	
Insulation re		20 MΩ min.	(at 500 V	DC)					
Dielectric st				oetween external te	erminals and ca	ase			
Noise immunity		100 to 240 VAC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns) 24 VAC/VDC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns)							
Vibration re	sistance	Frequency: 10 to 55 Hz; Acceleration: 50 m/s ² , 10 sweeps of 5 min each in X, Y, and Z directions							
Shock resis	tance	150 m/s ² (100 m/s ² for relay outputs) 3 times each in 3 axes, 6 directions							
Weight		Approx. 300 g (Base Unit only)							
Degree of	Front panel	Conforms to	NEMA 4	X for indoor use (e	quivalent to IP	66)			
protection	Rear case	IP20							
	Terminals	IP00 + finge	er protection	on (VDE0106/100)					
Memory pro	tection	EEPROM (r Number of r	non-volatil ewrites: 1	e memory) 00,000					
Applicable s	standards	EN61010-1	(IEC6101	22.2 No. 1010.1 (e 0-1): Pollution deg 1998, A2: 2001					
EMC		Electromagy CISPR 1 Terminal int CISPR 1 EMS: EN61 Electrostatic EN6100 Radiated EI EN6100 Electrical Fa EN6100 Surge Immu EN6100 Conducted EN6100 Power Frequ EN6100 Voltage Dip:	netic radia 1 Group erference 1 Group 326+A1 in c Discharg 0-4-2: 4 k ectromag 0-4-3: 10 as Transia 0-4-4: 2 k unity 0-4-5: 1 k Disturban 0-4-6: 3 V uency Ma 0-4-8: 30 s and Inte	1, Class A: CISPRI ndustrial applicatio	L16-1/-2 L16-1/-2 ns n air) ty ve amplitude m V (I/O signal lin line), 2 kV with	e) ground (power	·	4GHz to 2 GHz)	

К3НВ-С

Display rang		-19,999 to 9	999						
Measuremer		·		gigacounts, Functi	ions F3: 0 to 4 o	nigacounts			
Input signals				(30 Hz max. with C			min)		
input signal	3	Voltage		Input frequency					
		pulse	Wode	range	pulse width	im	impedance		
			F1	0 to 30 kHz	16 μs min.	4.5 to 30 V -30 to 2 V 10 kΩ	10 kΩ		
			F2 F3	0 to 25 kHz 0 to 50 kHz	20 μs min. 9 μs min.				
		• Open				<u> </u>			
		collector	Mode	Input frequency range	ON/OFF pulse width	Note: The	Up/Down Cour	iting Pulse	
			F1	0 to 30 kHz	16 μs min.	Indic	cator will malfun iter than the inp	ction if a pulse	
			F2	0 to 25 kHz	20 μs min.	rang	je is input. SYŠ	ERR may	
			F3	0 to 50 kHz	9 μs min.	appe	ear on the displ	ay.	
Connectable		Load currer	e current: t:	3 V max. 1.5 mA max. Must have a switch Must be able to p					
	display digits	5 (–19999 t							
Comparative sponse time		(time until th	ne compa	output; 10 ms ma rative output is ma 95% to 15%)			den change in t	he input signal	
Linear outputime	ut response			il the final analog o m 15% to 95% or 9		eached when th	nere is a forced	sudden change	
Insulation re	sistance	20 MΩ min.	(at 500 V	DC)					
Noise immu		2,300 VAC 1		petween external te	erminals and ca	ase			
		±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns) 24 VAC/VDC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns)							
Vibration res	sistance	Frequency: 10 to 55 Hz; Acceleration: 50 m/s ² , 10 sweeps of 5 min each in X, Y, and Z directions							
Shock resist	tance	150 m/s ² (100 m/s ² for relay outputs) 3 times each in 3 axes, 6 directions							
Weight		Approx. 300 g (Base Unit only)							
Degree of	Front panel	Conforms to NEMA 4X for indoor use (equivalent to IP66)							
protection	Rear case	IP20							
	Terminals	IP00 + finge	r protection	on (VDE0106/100)	1				
Memory pro	tection	EEPROM (r	non-volatil	e memory), Numb	er of rewrites: 1	100,000			
Applicable s	tandards	EN61010-1	(IEC6101	22.2 No. 1010.1 (e 0-1): Pollution deg 1998, A2: 2001					
EMC		Electromagy CISPR 1 Terminal int CISPR 1 EMS: EN61 Electrostatic EN6100 Radiated El EN6100 Surge Immu EN6100 Conducted EN6100 Power Frequ EN6100 Voltage Dips	netic radia 1 Group erference 1 Group 326+A1 in c Discharç 0-4-2: 4 k ectromag 0-4-3: 10 ast Transia 0-4-4: 2 k unity 0-4-5: 1 k Disturban 0-4-6: 3 V uency Ma 0-4-8: 30 s and Inte	1, Class A: CISPR ndustrial applicatio	L16-1/-2 L16-1/-2 ins in air) ty ave amplitude m V (I/O signal lin line), 2 kV with	e) ground (power	·	1.4 to 2 GHz)	

■ Power Supply Derating Curve for Sensor (Reference Value)





- Note 1. The above values are for standard mounting. Be careful because the derating curve depends on the mounting conditions.
 - Do not use the Sensor outside of the derating area (i.e., do not use it in the area labeled (1) in the above graphics).
 Doing so may deteriorate or damage internal components.

Model Number Structure

Base Units with Optional Boards

1. Models by Type

Code	Input specifications
R	Rotary pulse indicator
Р	Time interval indicator
С	Up/Down counting pulse indicator

2. Input Range

Code	Auxiliary output and external power supply specifications
NB	NPN voltage pulse input
РВ	PNP input

3. Analog, Communications, and Other Output Specifications

Code	Auxiliary output and external power supply specifications
None	None
CPA	Relay output (PASS: SPDT) + Sensor power supply (12 VDC, ±10%, 80 mA)
СРВ	Relay output (PASS: SPDT) + Sensor power supply (10 VDC, ±5%, 100 mA)
L1A	Linear current output (DC0(4) - 20 mA) + Sensor power supply (12 VDC, ±10%, 80 mA)
L1B	Linear current output (DC0(4) - 20 mA) + Sensor power supply (10 VDC, ±5%, 100 mA)
L2A	Linear voltage output (DC0(1) - 5 V, 0 to 10 V) + Sensor power supply (12 VDC, ±10%, 80 mA)
L2B	Linear voltage output (DC0(1) - 5 V, 0 to 10 V) + Sensor power supply (10 VDC, ±5%, 100 mA)
Α	Sensor power supply, 12 VDC, ±10%, 80 mA
В	Sensor power supply, 10 VDC, ±5%, 100 mA
FLK1A	Communications (RS-232C) + Sensor power supply (12 VDC, ±10%, 80 mA)
FLK1B	Communications (RS-232C) + Sensor power supply (10 VDC, ±5%, 100 mA)
FLK3A	Communications (RS-485) + Sensor power supply (12 VDC, ±10%, 80 mA)
FLK3B	Communications (RS-485) + Sensor power supply (10 VDC, ±5%, 100 mA)

4. Relay/Transistor Output Specifications

Code	Pulse output specifications
None	None
C1	Relay contact (H/L: SPDT each)
C2	Relay contact (HH/H/LL/L: SPST-NO each)
T1	Transistor (NPN open collector: HH/H/PASS/L/LL)
T2	Transistor (PNP open collector: HH/H/PASS/L/LL)
BCD	BCD output + transistor (NPN open connector HH/H/PASS/L/LL)
DRT	DeviceNet

5. Control Input Specifications

Code	Control input specifications
None	None
1	Control input 5 points (M3 terminal blocks) NPN open collector
2	Control input 8 points (10-pin MIL connector) NPN open collector
3	Control input 5 points (M3 terminal blocks) PNP open collector
4	Control input 8 points (10-pin MIL connector) PNP open collector

6. Power Supply Specifications

Code	Power supply voltage
100 to 240 VAC	100 to 240 VAC, 50/60 Hz
24 VAC/VDC	24 VAC/VDC, 50/60 Hz

Note: • CPA and CPB can be combined with relay outputs only.

 Only one of the following can be used by each Digital Indicator: RS-232C/RS-485 communications, BCD communications, or DeviceNet communications.

Parameter List

Enter the set values before using.

● K3HB-R/P

Level	Parameter name	Characters	Setting range	Characters	Initial value	Decimal point	Unit	Set value
	Version							
	Status							
	Measurement value		-19999 to 99999				EU	
Protect RUN Adjustment Initial setting Input adjustment	Max. value		-19999 to 99999				EU	
Protect RUN Adjustment Initial setting	Min. value		-19999 to 99999				EU	
Protect	RUN/adjustment protect	rUnPt	0 to 2	0 to 2	0			
Protect	Setting level protect	SEŁ <i>P</i> Ł	0 to 2	□ to 2	1			
Trotoot	Setting change protect	YE PE	OFF, ON	ăFF, ăn	OFF			
Protect Adjustment Initial setting	Max/Min protect	ññPE	0 to 2	□ to 2	0			
	Measurement value		-19999 to 99999 (when time unit is OFF. Lower limit of P is 0) 0 to 99999 (when the time unit is min) 0.00.00 to 9.59.59 (when the time unit is hr: min: s) 00.00.0 to 99.59.9 (when the time unit is min: s: ms)	19999 to 99999 (0 to 99999) 0 to 99999 0 00 00 to 9 59 59 00 00 0 to 9 59 59		Conforms to the decimal point position. When the time unit is hr: min: s; *.**.** When the time unit is min: s: ms; **.**.*	EU	
RUN	Measurement value/ comparative set value HH		Same as above	Same as above	99999	Conforms to decimal point position.	EU	
	Measurement value/ comparative set value H		Same as above	Same as above	99999	Conforms to decimal point position.	EU	
Adjustment	Measurement value/ comparative set value L		Same as above	Same as above	R: -19999 P: 0	Conforms to decimal point position.	EU	
	Measurement value/ comparative set value LL		Same as above	Same as above	Same as above	Conforms to decimal point position.	EU	
Adjustment	Bank	bRnY	0 to 7	□ to 7	0			
Adjustment	Communication write	EYRF	OFF, ON	äff, än	OFF			
	Function	FUnE	F1 to 6	F / to 5	F1			
	Input type A	in-t8	No-contact (NO), no- contact (NC), contact (NO), contact (NC)	00,01,10,11	No-contact (NO)			
	Input type B	in-tb	No-contact (NO), no- contact (NC), contact (NO), contact (NC)	00,01,10,11	No-contact (NO)			
	Prescale AX	PS. Rü	0.0000 to 9.9999	a. aaaa to 9. 9999	1.0000	4		
	Prescale AY	PS. RY	-9 to 9	-9 to 9	0			
	Prescale BX	PS. bū	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	4		
setting	Prescale BY	PS. 69	-9 to 9	-9 to 9	0			
	Time unit	FINE	OFF, min, hour: s:, min, s: 100 ms	δΕΕ, δύο, Χ. δδ. 55, δδ. 55. d	OFF			
	Decimal point position	d₽	0 to 4	aaaaa, aaaa. a, aaa. aa, aa. aaa, a. aaaa	0			
	Comparative output pattern	ăUŁ-P	Standard outputs, zone outputs, level outputs	nārāRL, šānE, LEuEL	Standard outputs			
	Move to the advanced function setting level	Rñou	-19999 to 99999	19999 to 99999	0			
	Averaging type	AuG-F	Simple average, moving average	SñPL, ñãuE	Simple average			
	Averaging times	Ruŭ-n	1/2/4/8/16/32/64/128/ 256/512/1024	1, 2, 4, 8, 16, 32, 64, 128, 256, 5 12, 1024	1			
adjustment	Auto-zero time A	RE. ER	0.0 to 2999.9	0.0 to 2999.9	2999.9	1	s	
	Auto-zero time B	RE.Eb	0.0 to 2999.9	0.0 to 2999.9	2999.9	1	s	
	Power supply memory	ňEňň	OFF, ON	ăFF, ăn	OFF			

Level	Parameter name	Characters	Setting range	Characters	Initial value	Decimal point	Unit	Set value
	Comparative set value display	Su.dSP	OFF, ON	ăFF, ăn	OFF			
	Display refresh period	drEF	OFF, 0.5 s, 1 s, 2 s, 4 s	ăFF, Q.S, 1, ≥, 4	OFF		S	
	Display color selection	[ălăr	Green (red), green, red (green), red	Grate, Gra, rEd-G, rEd	Green (red)			
Display adjustment	Display value selection	dISP	PV, max, min	Pu, กักน์, กับก	PV			
	Automatic display return	rEt	0 to 99	0 to 99	10		s	
	Position meter type	PāS-Ł	OFF, incremental, incremental (reversed), deviation, deviation (reversed)	ăFF, inE, inE-r, dEu, dEu-r	Incremental			
	Position meter upper limit	PāS-H	Same as measurment value	Same as measurement value	99999	None When the time unit is hr: min: s; *.**.** When the time unit is min: s: ms; **.**.*	EU	
	Position meter lower limit	PăS-L	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	

Prescaling Prescaling bank PS b-P 0 to 7 0 to 9 1 to 000 1	Set value
Prescale 0AY P52 R3 -9 to 9 ii -9 to ii 3 0	1
Prescale OBX PSQ bis 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 to 1	
Prescale 0BY PSG b3 −9 to 9 i0 −9 to i0 8 0 Decimal point position 0 dP0 0 to 4 oocoo, oo	
Decimal point position dPC Decimal point position dP	
Prescale 1AX P5 R ₂ 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 1	
Prescale 1AY P5 I RY -9 to 9 IC -9 to ID 9 0 Prescale 1BX P5 I bb 0.0000 to 9.9999 IC 0200 to 9.9999 1.0000 1 Prescale 1BY P5 I bb -9 to 9 IC -9 to ID 9 0 Decimal point position of P1 0 to 4 Prescale 2AX P52 RJ 0.0000 to 9.9999 IC 0200 to 9.9999 1.0000 1 Prescale 2BX P52 RJ 9 to 9 IC -9 to ID 9 0 Prescale 2BX P52 bb 0.0000 to 9.9999 IC 0200 to 9.9999 1.0000 1 Prescale 2BX P52 bb 0 to 4 Decimal point position dP2 0 to 4	
Prescale 1BX P5 l bJ 0.0000 to 9.9999 2.0000 to 9.9999 1.0000 1 Prescale 1BY P5 l bJ -9 to 9 10 -9 to 10 9 0 Decimal point position 1 dP l 0 to 4 Prescale 2AX P52 RJ 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 1 Prescale 2AX P52 RJ -9 to 9 10 -9 to 10 9 0 Prescale 2BX P52 RJ -9 to 9 10 -9 to 10 9 0 Prescale 2BY P52 RJ -9 to 9 10 -9 to 10 9 0 Prescale 3BY P52 RJ -9 to 9 10 -9 to 10 9 0 Prescale 3AX P53 RJ -9 to 9 10 -9 to 10 9 0 Prescale 3AX P53 RJ -9 to 9 10 -9 to 10 9 0 Prescale 3BX P53 RJ -9 to 9	
Prescale 1BY P5 t by −9 to 9 i0 −9 to i0 9 i0 −9 to i0 9 ··· ··· Decimal point position 1 dP t 0 to 4 ooooo oo	1
Decimal point position 1	1
Prescale 2AX	1
Prescale 2AY P52.RY −9 to 9 18 −9 to 18 9 0 Prescale 2BX P52.bi 0.0000 to 9.9999 2.0000 to 9.9999 1.0000 1 Prescale 2BY P52.bi −9 to 9 18 −9 to 18 9 0 Prescale 2BY P52.bi −9 to 9 18 −9 to 18 9 0 Decimal point position dP2 0 to 4 Prescale 3AX P53.RJ 0.0000 to 9.9999 2.0000 to 9.9999 1.0000 1 Prescale 3BY P53.BJ −9 to 9 18 −9 to 18 9 0 Prescale 3BY P53.BJ −9 to 9 18 −9 to 18 9 0 Prescale 3BY P53.BJ −9 to 9 18 −9 to 18 9 0	
Prescale 2BX P52.bū 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 1 Prescale 2BY P52.b³ -9 to 9 10 -9 to 10 9 0 Decimal point position 2 dP2 0 to 4 Prescale 3AX P53.Rū 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 1 Prescale 3AY P53.R³ -9 to 9 10 -9 to 10 9 0 Prescale 3BY P53.b³ -9 to 9 10 -9 to 10 9 0 Prescale 3BY P53.b³ -9 to 9 10 -9 to 10 9 0 Prescale 3BY P53.b³ -9 to 9 10 -9 to 10 9 0 Decimal point position 3 0 to 4 Prescale 4AX P54.R³ -9 to 9 10 -9 to 10 9 0 Prescale 4BY P54.R³ -9 to 9	
Prescale 2BY P52.8 ½ −9 to 9 16 -9 to 16 9 0 16 -9 to 16 9 Decimal point position 2 dP2 0 to 4 □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	
Decimal point position 2	
Prescale 3AX	
Prescale 3AY P53 RY −9 to 9 iB −9 to iB 9 0 Prescale 3BX P53 by 0.0000 to 9.9999 B BBB 999 1.0000 1 Prescale 3BY P53 by −9 to 9 iB −9 to iB 9 0 Decimal point position 3 O to 4 Prescale 4AX P54 Ry 0.0000 to 9.9999 B BBB 999 1.0000 1 Prescale 4AY P54 Ry −9 to 9 iB −9 to iB 9 0	
Prescale 3BX P53 bis signs of the prescale 3BY P54 Bis signs of the prescale 3BY P55	
Prescale 3BY P53 by −9 to 9 iB −9 to iB 9 0 Decimal point position 3 0 to 4 access, access	
Decimal point position dP3 0 to 4	
Prescale 4AX	
Prescale 4AY	
Prescale 4BX P54 bi 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 1	1
Prescale 4BY	1
Decimal point position dPY 0 to 4	1
4	1
Prescale 5AY P55. RY -9 to 9 ID -9 to ID S 0 Prescale 5BX P55. bb 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 to 9.9999 1.0000 to 9.9999 1.0000 to 9.9999 0	
Prescale 5BX P55. bū 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 1 Prescale 5BY P55. b¥ -9 to 9 ID -9 to ID 9 0 Decimal point position 5 dP5 0 to 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
Prescale 5BY P55. b3 -9 to 9 ID -9 to ID 9 0 Decimal point position 5 dP5 0 to 4 aaaaa, aaaa, aaaa, aaaaa, aaaaa, aaaaa, aaaaa, aaaaa 0 Prescale 6AX P56. R2 0.0000 to 9.9999 0.0000 to 9.9999 1.0000 to 9.9999	
Decimal point position dP5 0 to 4 aaaaa, aaaa, aaaa, aaaaa, aaaaa, aaaaa, aaaaa, aaaaaa	
5 000.00, ac.	
Prescale 6AY	
Prescale 6BX	
Prescale 6BY	
Decimal point position 6 0 to 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
Prescale 7AX P57.85 0.0000 to 9.9999 0.0000 to 9.9399 1.0000 1	
Prescale 7AY	
Prescale 7BX	
Prescale 7BY	
Decimal point position dP? 0 to 4 0 a a a a a a a a a a a a a a a a a a	
Bank copy [aP3 OFF, ON aFF, an OFF	+

Level	Parameter name	Characters	Setting range	Characters	Initial value	Decimal point	Unit	Set value
	Comparative set value bank	SubaP	0 to 7	0 to 7	0			
	Comparative set value 0HH	Suahh	Same as measurement value	Same as measurement value	99999	Same as measurement value	EU	
	Comparative set value 0H	Suax	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 0L	SuCL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 0LL	Suall	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 1HH	5. 1개위	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 1H	5 1개	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 1L	5u IL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 1LL	Su ILL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 2HH	SuZXX	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 2H	SuZX	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 2L	SuZL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 2LL	SuZLL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 3HH	SuBAH	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 3H	SuBX	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 3L	Su3L	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
Comparative set value	Comparative set value 3LL	SuBLL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
display	Comparative set value 4HH	SUYXX	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 4H	Sukk	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 4L	Sull	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 4LL	SUYLL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 5HH	Sushh	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 5H	SUSH	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 5L	SuSL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 5LL	SuSLL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 6HH	Suaxx	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 6H	Su&X	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 6L	508.1	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 6LL	Subit	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 7HH	Sunkk	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 7H	รูบาห	Same as above	Same as above	99999	Same as above	EU	
	Comparative set value 7L	Sunk	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Comparative set value 7LL	SUTILL	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
	Bank copy	Сару	off, on	ăFF, ăn	OFF			

Level	Parameter name	Characters	Setting range	Characters	Initial value	Decimal point	Unit	Set value
Linear	Linear current type	LSEE.C	0-20 mA, 4-20 mA	0-20, 4-20	4-20 mA			
output	Linear voltage type	LSEE.u	0-5 V, 1-5 V, 0-10 V	0-5, 1-5, 0-10	1-5 V			
	Linear output upper limit	LSEE.H	Same as measurement value	Same as measurement value	99999	None When the time unit is hr: min: s; *.**.** When the time unit is min: s: ms; **.**.*	EU	
	Linear output lower limit	LSEE.L	Same as above	Same as above	R: -19999 P: 0	Same as above	EU	
Communi- cations set-	Communications unit number	U-nă	0 to 99	0 to 99	1			
tings	Baud rate	<i>6PS</i>	9.6, 19.2, 38.4	9.6, 19.2. 38.4	9.6		kbps	
	Communications data length	LEn	7, 8	7,8	7		bit	
	Communications stop bits	Shit	1, 2	1, 2	2		bit	
	Communications parity	Prey	None, even, odd	nănE, EuEn, ădd	Even			
	Send wait time	SdYt	0 to 99	0 to 99	20		ms	
Output test	Test input	EESE	OFF, –19999 to 99999 (when time limit is OFF. Lower limit of P is 0) OFF, 0 to 99999 (when the time unit is min) OFF, 0.00.00 to 9.59.59 (when the time unit is hr: min: s) OFF 00.00.0 to 99.59.9 (when the time unit is min: s)	6FF, 49993 to 99993 (8 to 99993) 6FF, 8 to 99993 6FF, 8 88 89 6FF, 8 88 89 8FF, 88 88 89 88 59 9	OFF	None When the time unit is hr: min: s; ***.** When the time unit is min: s: ms; **.**.*	EU	
	Set value initialization	init	OFF, ON	ăFF, ăn	OFF			
	PASS output change	PRSS	LL, L, PASS, H, HH, and ERR	LL, L, PRSS, H, HH, Err	PASS			
Advanced	Hysteresis	нч	0 to 9999 (when time limit is OFF. Lower limit of P is 0) 0.00.00 to 0.59.59 (when the time unit is hr: min: s) 00.00.0 to 09.59.9 (when the time unit is min: s: ms)	0 to 9999 0 00 00 to 0 59 59 00 00 0 to 09 59 9	1	None When the time unit is hr: min: s; *.**.** When the time unit is min: s: ms; **.**.*	CI	
function settings	Output OFF delay	ōFF-d	0 to 1999	C to 1999	0		R: 100 ms P: ms	
	Shot output	SHĞE	0 to 1999	C to 1999	0		R: 100 ms P: ms	
	Output logic	åUt-n	Close in alarm, open in alarm	n-ă, n-E	Close in alarm			
	Output refresh stop	ă-5 <i>EP</i>	OFF, OUT, ALL	äff, ällt, ALL	OFF			
	Bank selection	bnY-[OFF, KEY, EV	ăff, YEY, Eu	OFF*			
	Startup compensation timer	5-tār	0.0 to 99.9	0.0 to 99.9	0.0	1	s	
	Standby sequence	SEdby	OFF, ON	ăFF, ăn	OFF			
Others	Linear output calibration value H							
	Linear output calibration value L							

- *1 Variable C0 is used for reading communications data.
- *2 Set the "bank" parameter to "EV" when an event input (connector) is mounted as a standard feature or has been added.

● КЗНВ-С

Version	Level	Parameter name	Characters	Setting range	Characters	Initial value	Decimal point	Unit	Set value
Messurement value		Version							
Mass value		Status							
Mile. value		Measurement value		-19999 to 99999				EU	
Protect		Max. value		-19999 to 99999				EU	
protect		Min. value		-19999 to 99999					
Selfring change Selfring c			rUnPt	0 to 2	0 to ∂	0			
Setting change SP-Pe OFF, CN SF-F, Co OFF	_	Setting level protect	SE <i>EPE</i>	0 to 2	0 to 2	1		EU	
Measurement value	Protect		9 <i>E.PE</i>	OFF, ON	ăFF, ăn	OFF			
Measurement value		Max/Min protect	ññPt	0 to 2	0 to 2	0		EU	
		Measurement value		-19999 to 99999	19999 to 99999			EU	
Comparative set value Comp		comparative set value		-19999 to 99999	19999 to 99999	99999		EU	
Adjustment Adj		comparative set value		-19999 to 99999	19999 to 99999	99999		EU	
Comparative set value Comp	RUN	comparative set value		-19999 to 99999	49999 to 99999	99999		EU	
Comparative set value Comparative set value Communication write Communication		comparative set value		-19999 to 99999	19999 to 99999	99999		EU	
Communication write		comparative set value		-19999 to 99999	19999 to 99999	99999		EU	
Function		Bank	bRnY	0 to 7	0 to 7	0			
Input type A	Adjustment	Communication write	EAYE	OFF, ON	ōFF, ōn	OFF			
Input type B	Adjustment -	Function	FUnE	differential inputs, pulse	F 1, F2, F3				
Initial setting		Input type A	in-tR	contact (NC), contact	00,01,10,11	No-contact (NO)			
Prescale X P5. R\$ 0.0000 to 9.9999 0.0000 to 9.9999 0.0000 to 9.9999 0.0000 4		Input type B	in-th	contact (NC), contact	00, 01, 10, 11	No-contact (NO)			
Decimal point position dP		Prescale X	PS. Rü	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	4		
Comparative output pattern Automatic display return Position meter type Past of meter vegers Position meter upper pattern Position pattern Position meter upper pattern Position pattern Posit		Prescale Y	PS. RY	-9 to 9	-9 to 9	0			
Comparative output pattern \$\frac{\piles lk - P}{\piles loutputs} \$\frac{\piles \piles lk - P}{\piles loutputs} \$\frac{\piles \piles \piles lk - P}{\piles loutputs} \$\frac{\piles \piles \piles lk - P}{\piles loutputs} \$\frac{\piles \piles \piles P}{\piles loutputs} \$\frac{\piles \piles P}{\piles P} \$\frac{\piles P}{\piles P} \$\piles		Decimal point position	d₽	0 to 4	000.00,00.000,	0			
Move to the advanced function setting level Rôãu function setting level -19999 to 99999 19393 to 93939 0 EU Input adjustment Compensation value £öñ²n -19999 to 99999 19393 to 93939 0 EU Compensation conditions £öñ²n None, When input is addition náñ²n², P², US None Power supply memory ñ²ñã OFF, ON ñ²ñ², ôn OFF Comparative set value display 5 d²ñ² OFF, ON ñ²ñ², ôn OFF Display refresh period d²f² OFF, OS, 1 s, 2 s, 4 s ñ²f², ûs, 1, 2, 4 OFF s Display color selection f²á ð² Green (red), green, red (green), red (green), red f²f² f²			ŏUt-P			Level outputs			
Input adjustment		Move to the advanced	Rñou		19999 to 99999	0			
adjustment conditions addition Foregraphy memory near addition Foregraphy memory near addition Foregraphy memory near addition Foregraphy memory near addition OFF, one of post of p		Compensation value	[äñPn	-19999 to 99999	19999 to 99999	0		EU	
Comparative set value display			[āň-P		nănE, PLUS	None			
Display refresh period dr EF OFF, 0.5 s, 1 s, 2 s, 4 s oFF, 0.5 t, 1, 2, 4 OFF s		Power supply memory	ňEňő	OFF, ON	ăFF, ăn	OFF			
Display color selection EōLōr Green (red), green, red (green), r			Su.dSP	OFF, ON	ăFF, ăn	OFF			
Display value Selection Display value Selection Display value Selection Display value Selection Display value Display valu	Adjustment - Initial setting Input adjustment	Display refresh period	drEF	OFF, 0.5 s, 1 s, 2 s, 4 s	8FF, 0.5, 1, 2, 4	OFF		s	
Selection Automatic display return Position meter type Position meter upper limit Position meter lower Post-L -19999 to 99999 19393 to 93939 -19999 EU EU		Display color selection	[ālār			Green (red)			
Teturn Position meter type Position meter type Position meter type Position meter type Position meter upper Position meter upper			d25P	PV, max, min	Pu, กัหิบ, กับก	PV			
Incremental (reversed), deviation, deviation (reversed)			rEt	0 to 99	0 to 99	10		S	
limit EU Position meter lower Post-L -19999 to 99999 EU		Position meter type	PāS-Ł	incremental (reversed), deviation, deviation		Incremental			
			PāS-X	-19999 to 99999	19999 to 99999	99999		EU	
limit			PāS-L	-19999 to 99999	19999 to 99999	-19999		EU	

Level	Parameter name	Characters	Setting range	Characters	Initial value	Decimal point	Unit	Set value
Scaling	Prescaling bank	P5. bnP	0 to 7	🛭 to 7	0			
	Prescale 0X	PSO. Rū	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	1		
	Prescale 0Y	PS0. RY	-9 to 9	10 -9 to 10 9	0			
	Decimal point position 0	dPC	0 to 4	00000, 0000.0, 000.00, 00.000,	0			
Į.	Prescale 1X	P5 ! Rŭ	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	1		
	Prescale 1Y	PS ! RY	-9 to 9	10 -9 to 10 9	0			
	Decimal point position	d₽ l	0 to 4	00000, 0000.0, 000.00, 00.000,	0			
	Prescale 2X	P52.R5	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	1		
	Prescale 2Y	P52.89	-9 to 9	10 -9 to 10 9	0			
	Decimal point position 2	492	0 to 4	00000, 0000.0, 000.00, 00.000, 0.0000	0			
ļ	Prescale 3X	P53.Rū	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	1		
	Prescale 3Y	P53. RY	-9 to 9	10 -9 to 10 9	0			
	Decimal point position 3	dP3	0 to 4	00000, 0000.0, 000.00, 00.000, 0.0000	0			
	Prescale 4X	P54 RG	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	1		
	Prescale 4Y	P54. RY	-9 to 9	10 -9 to 10 9	0			
	Decimal point position 4	464	0 to 4	aaaaa, aaaa. a, aaa. aa, aa. aaa, a. aaaa	0			
ļ	Prescale 5X	PSS. Rü	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	1		
	Prescale 5Y	P55. RY	-9 to 9	10 -9 to 10 9	0			
	Decimal point position 5	dP5	0 to 4	00000, 0000.0, 000.00, 00.000, 0.0000	0			
ļ	Prescale 6X	P56. Rū	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	1		
ļ	Prescale 6Y	PS6. RY	-9 to 9	10 -9 to 10 9	0			
	Decimal point position 6	dP5	0 to 4	aaaaa, aaaa. a, aaa. aa, aa. aaa, a. aaaa	0			
ļ	Prescale 7X	ครา คอ	0.0000 to 9.9999	0.0000 to 9.9999	1.0000	1		
ļ	Prescale 7Y	PS7. RY	-9 to 9	10 -9 to 10 9	0			
	Decimal point position 7	dP7	0 to 4	aaaaa, aaaa. a, aaa. aa, aa. aaa, a. aaaa	0			
ļ	Bank copy	СБРУ	OFF, ON	ăFF, ăn	OFF			
Compara- tive set value dis-	Comparative set value bank	SubnP	0 to 7	I to 7	0			
play	Comparative set value 05	Sudás	-19999 to 99999	19999 to 99999	99999	Conforms to decimal point position.	EU	
	Comparative set value 04 Comparative set value	5u0ă4 5u0ă3	-19999 to 99999 -19999 to 99999	19999 to 99999	99999	Conforms to decimal point position. Conforms to decimal	EU	
	03 Comparative set value	50062	-19999 to 99999	19999 to 99999	99999	point position. Conforms to decimal	EU	
	02 Comparative set value	5u0å l	-19999 to 99999	19999 to 99999	99999	point position. Conforms to decimal	EU	
	01 Comparative set value	Su läS	-19999 to 99999	19999 to 99999	99999	point position. Conforms to decimal	EU	
	Comparative set value	Su lä4	-19999 to 99999	19999 to 99999	99999	point position. Conforms to decimal	EU	
	Comparative set value	Su lä3	-19999 to 99999	19999 to 99999	99999	point position. Conforms to decimal point position.	EU	
	Comparative set value	Su lõ2	-19999 to 99999	19999 to 99999	99999	Conforms to decimal point position.	EU	
	Comparative set value	Su lå l	-19999 to 99999	19999 to 99999	99999	Conforms to decimal point position.	EU	
	Comparative set value 25	SuZāS	-19999 to 99999	19999 to 99999	99999	Conforms to decimal point position.	EU	
	Comparative set value 24	SuZáY	-19999 to 99999	19999 to 99999	99999	Conforms to decimal point position.	EU	
	Comparative set value 23	SuZá3	-19999 to 99999	19999 to 99999	99999	Conforms to decimal point position.	EU	

Comparative set value Comp	Unit Set value
Comparative set value	
Secure S	,
Section Sect	1
Supposition Comparative set value Su232 -19999 to 99999 199999 19999 19999 19999 19999 19999 19999 19999 199	1
Section Substitute Substi	1
Second Procession Seco	1
45 Comprentive set value 546	
Comparative set value Sun Xá2 -19090 to 99090 19393 to 99393 99090 Conforms to decimal point position. Comparative set value Sun Xá2 -19090 to 99090 19393 to 99393 99090 Conforms to decimal point position in the conformation of the conformat	
A3	
Ac	
41	
55	
S4	1
S3	1
52	1
51	
65 Comparative set value 64 Comparative set value 64 Comparative set value 64 Comparative set value 63 Comparative set value 62 Comparative set value Suδά Comparative	1
64 Comparative set value Su6å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su6å2 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su6å2 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su6å2 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Comparative set value Su7å3 -19999 to 99999 49393 to 93939 99999 Conforms to decimal point position. EU good Conforms to decimal point position. Comparative set value Su7å4 -19999 to 99999 49393 to 93939 99999 Conforms to	1
63	
62	
61	
TS	j
T4	j
T3	
T2	
T1	
Linear output Linear current type L5EŁ.L 0-20 mA, 4-20 mA D-20, Y-20 4-20 mA	
Output Linear voltage type £ 5E £ . u 0-5 V, 1-5 V, 0-10 V Ø -5, 1-5, Ø - 1Ø 1-5 V Linear output upper limit £ 5E £ . H -19999 to 99999 49999 99999 EU Communications set tings Communications unit umber £ 5E £ . £ -19999 to 99999 49999 1 -19999 EU Communications set tings Communications unit umber £ -\[\tilde{a}\) = 0 to 99 \tilde{a}\) to 9	
Linear output upper L5EL.H -19999 to 99999 H3939 to 93939 99999	
Ilimit Linear output lower L5EL -19999 to 99999 199999 -19999 EU	
Ilimit Communications unit U-nā 0 to 99 U to 99 1 to 9	
cations set-tings number 9.6, 19.2, 38.4 9.5, 19.2, 38.4 9.6 kbps Communications data length LEn 7, 8 7, 8 7 bit Communications parity 5ble 1, 2 1, 2 1, 2 2 bit Communications parity Press None, even, odd nane, EuEn, add Even	
Saud rate Saud	
length Communications stop bits 1, 2 1, 2 2 bit Communications parity None, even, odd nane, EuEn, add Even	ps
bits Communications parity None, even, odd מֹה בּ, צַּעבּה, add Even	
parity	
Send wait time 5d¥£ 0 to 99	
	;
Output test Test input ££5£ OFF, -19999 to 99999 \$FF, 43333 to 33333 OFF EU	1

Level	Parameter name	Characters	Setting range	Characters	Initial value	Decimal point	Unit	Set value
Advanced	Set value initialization	init	OFF, ON	ŏFF, ŏn	OFF			
function settings	Output OFF delay	öff-d	0 to 1999	0 to 1999	0		ms	
3.	Shot output	SHAŁ	0 to 1999	0 to 1999	0		ms	
	Output logic	ăUt-n	Close in alarm, open in alarm	n-ă, n-E	Close in alarm			
	Bank selection	Puh-[OFF, KEY, EV	äff, YEY, Eu	OFF*			
Others	Linear output calibration value H							
	Linear output calibration value L							

^{*3} Variable C0 is used for reading communications data.

^{*4} Set the "bank" parameter to "EV" when an event input (connector) is mounted as a standard feature or has been added.

Parameter Display Conditions

● K3HB-R/P

Level	Parameter name	Char- acters	R	P	<1> <2> <3> <4>	<c1></c1>	<c2></c2>	<t1> <t2></t2></t1>	<bcd></bcd>	<cpa></cpa>	<l1a> <l1b></l1b></l1a>	<l2a> <l2b></l2b></l2a>	<flk1a> <flk1b> <flk2a> <flk2l< th=""><th><drt></drt></th><th>Setting Conditions</th></flk2l<></flk2a></flk1b></flk1a>	<drt></drt>	Setting Conditions
Protect	RUN/adjust- ment protect	rlin.Pt													
	Setting level protect	58 <i>E.PE</i>													
	Setting change protect	YE. PE													
	Max./Min. pro- tect	ññ. PŁ													
RUN	Measurement value														PASS output change = PASS or ERR
	Measurement value/compara- tive set value HH						•	•	•	•					When the Out- put Unit is only <cpa b="">, change in PASS output = HH.</cpa>
	Measurement value/compara- tive set value H					•	•	•	•	•					When the Output Unit is only <cpa b="">, change in PASS output = H.</cpa>
	Measurement value/comparative set value L					•	•	•	•	•					When the Out- put Unit is only <cpa b="">, change in PASS output = L.</cpa>
	Measurement value/compara- tive set value LL						•	•	•	•					When the Out- put Unit is only <cpa b="">, change in PASS output = LL.</cpa>
Adjust- ment	Bank	PHUN													Bank selection = KEY
	Communica- tion write	EYRF											•		
Initializa-	Function	FUnC													
tion	Input type A	In-ER													
	Input type B	in-tb													When function requires two inputs
	Prescale AX	PS. Rü													Bank selection = OFF
	Prescale AY	PS. RY													Bank selection = OFF
	Prescale BX	P5. bū		×											Bank selection = OFF, and func- tion requires two inputs
	Prescale BY	P5. 69		×											Bank selection = OFF, and func- tion requires two inputs
	Time unit	FINE													R: When using F6 (passage time) P: When using F2 (cycle), F3 (time differ- ence), or F4 (time band)
	Decimal point position	dP													Bank selection = OFF.
	Comparative output pattern	ăU≿-P				•	•	•	•	•					When the Output Unit is <cpa>, change in PASS output ≠ PASS or ERR.</cpa>
	Move to the advanced-function setting level.	Añãu													Setting level protect = 0

Level	Parameter name	Char- acters	R	P	<1> <2> <3> <4>	<c1></c1>	<c2></c2>	<t1> <t2></t2></t1>	<bcd></bcd>	<cpa></cpa>	<l1a> <l1b></l1b></l1a>	<l2a> <l2b></l2b></l2a>	<flk1a> <flk1b> <flk2a> <flk2l< th=""><th><drt></drt></th><th>Setting Conditions</th></flk2l<></flk2a></flk1b></flk1a>	<drt></drt>	Setting Conditions
Input	Average type	RuG-E		×											
adjust- ment	Averaging times	806-0		×											
	Auto-zero time A	AL. ER		×											
	Auto-zero time B	Rb. Eb		×											When function requires two inputs
	Power interrup- tion memory	ňEňá													
Display adjust- ment	Comparative set value display	Sud. 5P				•	•	•	•	•					When the Output Unit is <cpa>, change in PASS output ≠ PASS or ERR.</cpa>
	Display refresh period	d. rEF													
	Display color selection	EāLār													
	Display value selection	dISP													
	Automatic dis- play return	rEb													
	Position meter type	PāS-Ł													
	Position meter upper limit	PāS-X													Position meter type ≠ OFF
	Position meter lower limit	PāS-L													Position meter type ≠ OFF
Scaling	Prescaling bank	P5. bnP													Bank selection ≠ OFF
	Prescale * AX (*: 0-7)	PSă. Rũ													Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Prescale * AY (*: 0-7)	PS0. RY													Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Prescale * BX (*: 0-7)	PS0. 60		×											Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Prescale * BY (*: 0-7)	PS0. 64		×											Bank selection≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Decimal point position * (*: 0-7)	dP0													Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Bank copy	СБРУ													Bank selection ≠ OFF

Level	Parameter name	Char- acters	R	P	<1> <2> <3> <4>	<c1></c1>	<c2></c2>	<t1> <t2></t2></t1>	<bcd></bcd>	<cpa></cpa>	<l1a> <l1b></l1b></l1a>	<l2a> <l2b></l2b></l2a>	<flk1a> <flk1b> <flk2a> <flk2l< th=""><th><drt></drt></th><th>Setting Conditions</th></flk2l<></flk2a></flk1b></flk1a>	<drt></drt>	Setting Conditions
Comparative set value	Comparative set value bank	ริน. ๒๓४				•	•	•	•	•					Bank selection ≠ OFF When the Out- put Unit is <cpa>, change in PASS output ≠ PASS or ERR.</cpa>
	Comparative set value * HH (*:0 to 7)	Sua. HH					•	•	•	•					Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank. When the Output Unit is < CPA>, change in PASS output = HH.
	Comparative set value * H (*:0 to 7)	Sua X				•	•	•	•	•					Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank. When the Output Unit is <cpa>, change in PASS output = H.</cpa>
	Comparative set value * L (*:0 to 7)	Sull L				•	•	•	•	•					Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank. When the Output Unit is <cpa>, change in PASS output = L.</cpa>
	Comparative set value * LL (*:0 to 7)	Sull LL					•	•	•	•					Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank. When the Output Unit is < CPA>, change in PASS output = LL.
	Bank copy	СёРУ				•	•	•	•	•					Bank selection ≠ OFF When the Out- put Unit is <cpa>, change in PASS output ≠ PASS or ERR.</cpa>
Linear output	Linear current type	LSEE. C									•				
	Linear voltage type	LSEE.u										•			
	Linear output upper limit	LSEE.H									•	•			
	Linear output lower limit	LSEE.L									•	•			
Commu- nica- tions	Communica- tions unit No.	U-nā											•	•	
settings	Baud rate Communica-	bPS LEn											•		
	tions data length														
	Communica- tions stop bits	5628											•		
	Communica- tions parity	Pres											•		
	Communica- tions wait time	SdYb											•		
Output test	Test input	FEZF													

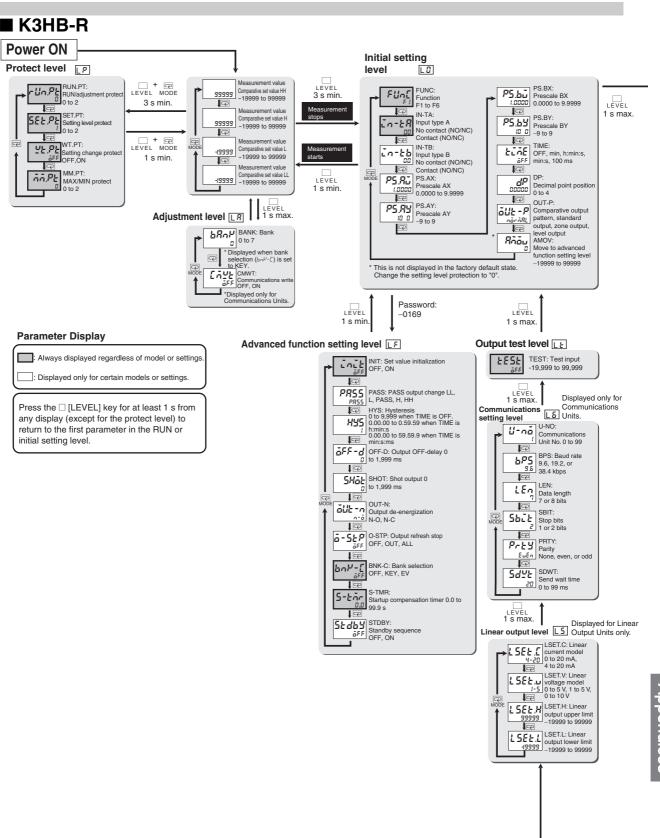
Level	Parameter name	Char- acters	R	P	<1> <2> <3> <4>	<c1></c1>	<c2></c2>	<t1> <t2></t2></t1>	<bcd></bcd>	<cpa></cpa>	<l1a> <l1b></l1b></l1a>	<l2a> <l2b></l2b></l2a>	<flk1a> <flk1b> <flk2a> <flk2l< th=""><th><drt></drt></th><th>Setting Conditions</th></flk2l<></flk2a></flk1b></flk1a>	<drt></drt>	Setting Conditions
Advanced -function	Set value initial- ization	init													
	PASS output change	PRSS						•	•	•					
	Hysteresis	H425		×		•	•	•	•	•					When the Output Unit is <cpa>, change in PASS output ≠ PASS or ERR.</cpa>
	Output OFF delay	ăFF-d				•	•	•	•	•					
	Shot output	SHAE				•	•	•	•	•					
	Output logic	ŏUE-n				•	•	•	•	•					
	Output refresh stop	ā-SEP				•	•	•	•	•					
	Bank selection	bnY-[
	Startup com- pensation timer	5-bñr		×	•										
	Standby sequence	SEdby				•	•	•	•	•					When the Output Unit is <cpa b="">, change in PASS output ≠ PASS or ERR.</cpa>

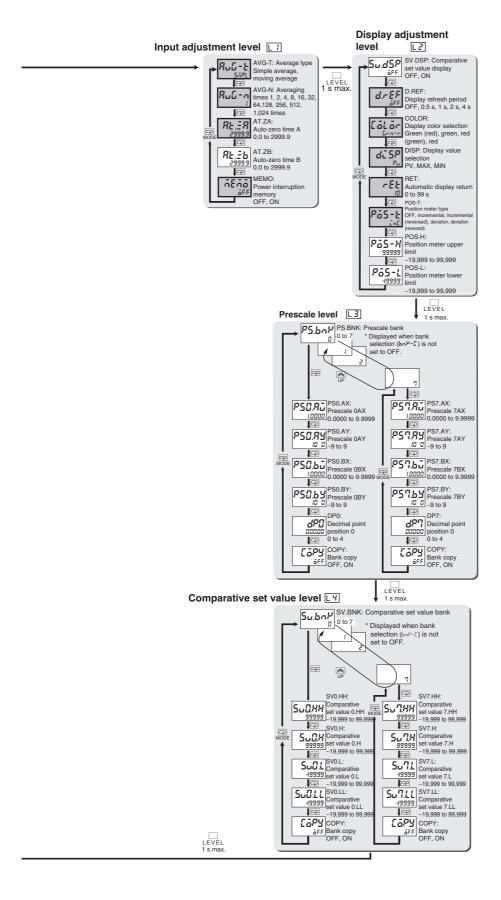
● K3HB-C

Level	Parameter name	Char- acters	<1> <2> <3> <4>	<c1></c1>	<c2></c2>	<t1> <t2></t2></t1>	<bcd></bcd>	<cpa></cpa>	<l1a> <l1b></l1b></l1a>	<l2a> <l2b></l2b></l2a>	<flk1a> <flk1b> <flk2a> <flk2l< th=""><th><drt></drt></th><th>Setting Conditions</th></flk2l<></flk2a></flk1b></flk1a>	<drt></drt>	Setting Conditions
Protect	RUN/adjust- ment protect	rlin. Pt											
	Setting level protect	SEŁ.PŁ											
	Setting change protect	9E. PE											
	Max./Min. pro- tect	ññ. PŁ											
RUN	Measurement value												
	Measurement value/compara- tive set value 5				•	•	•						
	Measurement value/compara- tive set value 4			•	•	•	•						
	Measurement value/compara- tive set value 3					•	•	•					
	Measurement value/compara- tive set value 2			•	•	•	•						
	Measurement value/compara- tive set value 1				•	•	•						
Adjust- ment	Bank	PHUA									_		Bank selection = KEY
	Communica- tion write	[YĀF									•		
Initializa- tion	Function	FUnE											
tion	Input type A	in-F8											
	Input type B	īn-tb											When function requires two inputs
	Prescale X	PS. Rū											Bank selection = OFF
	Prescale Y	PS. RY											Bank selection = OFF
	Decimal point position	d₽											Bank selection = OFF
	Comparative output pattern	ăUt-P		•	•	•	•	•					
	Move to the advanced-function setting level.	Rñãu											Setting level protect = 0
Input adjust-	Compensation value	[öñPn	•				•						
ment	Compensation conditions	Eăñ-P	•				•						
	Power interrup- tion memory	ăEăă											
Display adjust- ment	Comparative set value display	Sud. SP		•	•	•	•	•					
	Display refresh period	d.rEF											
	Display color selection	[ālār											
	Display value selection	dISP											
	Automatic dis- play return	rEb											
	Position meter type	PāS-Ł											
	Position meter upper limit	PāS-H											Position meter type ≠ OFF
	Position meter lower limit	PāS-L											Position meter type ≠ OFF

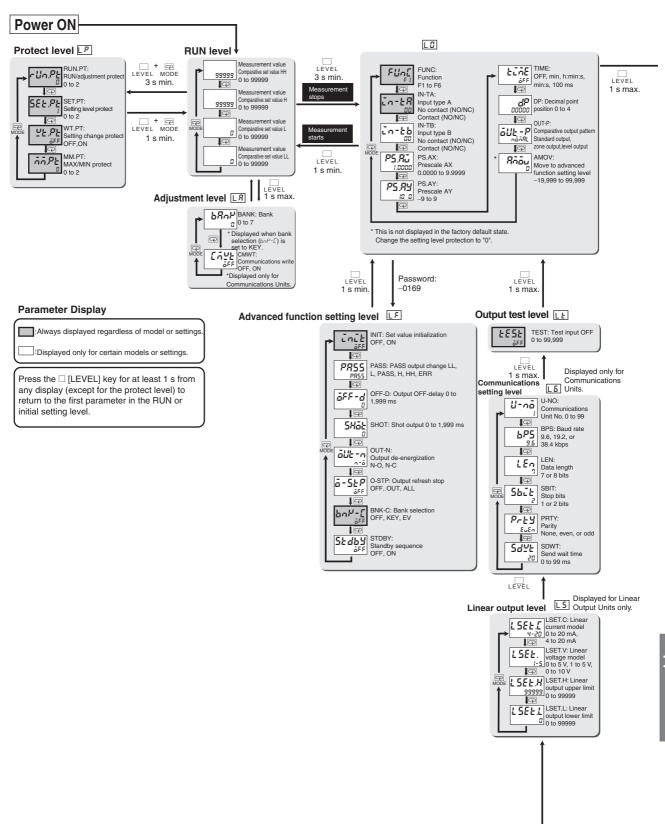
Level	Parameter name	Char- acters	<1> <2> <3> <4>	<c1></c1>	<c2></c2>	<t1> <t2></t2></t1>	<bcd></bcd>	<cpa></cpa>	<l1a> <l1b></l1b></l1a>	<l2a> <l2b></l2b></l2a>	<flk1a> <flk1b> <flk2a> <flk2l< th=""><th><drt></drt></th><th>Setting Conditions</th></flk2l<></flk2a></flk1b></flk1a>	<drt></drt>	Setting Conditions
Scaling	Prescaling	P5. bnP											Bank selection ≠ OFF
	Prescale * X (*: 0-7)	PS6. Rū											Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Prescale * Y (*: 0-7)	PS0. RY											Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Time unit	dPC											Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Bank copy	СБРУ											Bank selection ≠ OFF
Compar- ative set value	Comparative set value bank	Su. bnP		•	•	•	•	•					Bank selection ≠ OFF
	Comparative set value * 5 (*:0 to 7)	Su0. 85			•	•	•						Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Comparative set value * 4 (*:0 to 7)	Su0. 64		•	•	•	•						Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Comparative set value * 3 (*:0 to 7)	Su0. 63				•	•	•					Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Comparative set value * 2 (*:0 to 7)	Su0. 62		•	•	•	•						Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Comparative set value * 1 (*:0 to 7)	Su0. ă 1			•	•	•						Bank selection ≠ OFF; * is the value between 0 and 7 set for the comparative set value bank.
	Bank copy	СБРУ		•	•	•	•	•					Bank selection ≠ OFF
Linear output	Linear current type	LSEE. C							•				
	Linear voltage type	LSEE. u							_	•			
	Linear output upper limit	LSEE.H							•	•			
	Linear output lower limit	LSEŁ.L							•	•			
Commu- nica-	Communica- tions unit No.	U-nă									•	•	
tions settings	Baud rate	<i>5PS</i>									•		
	Communica- tions data length	LEn									•		
	Communica- tions stop bits	Sbit									•		
	Communica- tions parity	Pres									•		
	Communica- tions wait time	SdYE									•		
Output test	Test input	EESE											
Advanced -function	Set value initialization	init											
	Output OFF delay	õFF-d		•	•	•	•	•					
	Shot output	SHāŁ		•	•	•	•	•					
	Output logic	ăUt-n		•	•	•	•	•					
	Bank selection	Puh-E											

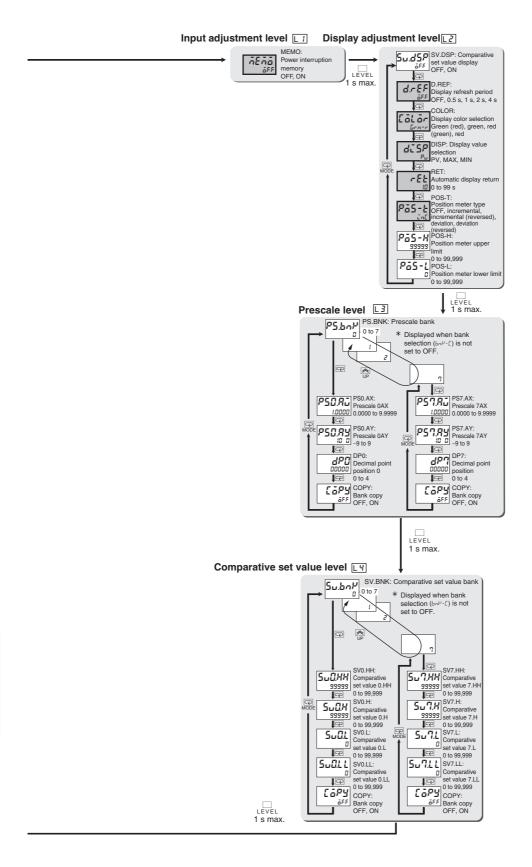
About Parameters



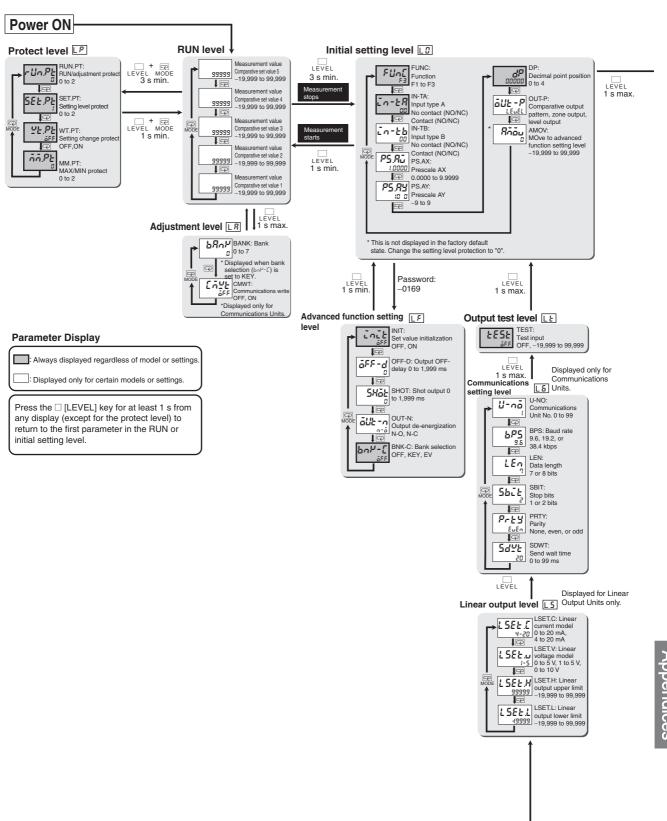


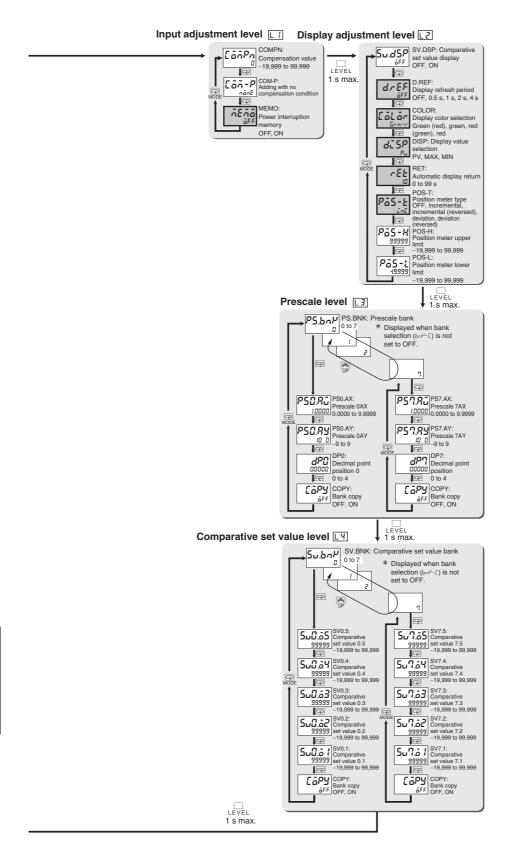
■ K3HB-P



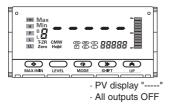


■ K3HB-C





"No-Measurement" Status



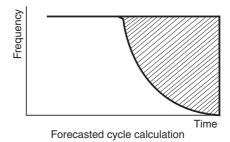
When no measurement value has been determined, a "no-measurement" status exists. The PV display for no measurement is "----" and all outputs are OFF.

A no-measurement status occurs in the following circumstances.

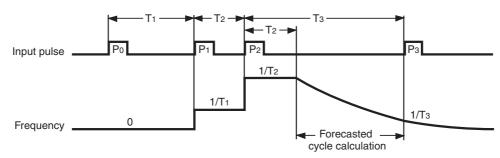
- When power is turned ON during a RESET input or during startup compensation timer operation.
- Immediately after returning to RUN level from any level other than the protect and adjustment levels during a RESET input or during startup compensation timer operation.
- * If the HOLD signal turns ON when no measurement has been made, the no-measurement status is held.

Forecasted Cycle Calculations

When the input pulse stops suddenly, forecasted cycle calculations are used to wait for the next input pulse based on frequency forecasts. During forecasted cycle calculations, the frequency is forecasted continuously for any point in time regardless of when the next input pulse is received. This increases the response characteristic in the shaded portion of the diagram.



Forecasted Cycle Calculation



- (1) Frequency calculation is not possible with only pulse P_0 , so the calculated value remains at 0.
- (2) When pulse P_1 is received, the time T_1 , from P_0 to P_1 is the cycle, so the frequency can be calculated as $1/T_1$.
- (3) If pulse P_2 is received and $T_1 > T_2$, the cycle has shortened (i.e., the frequency has increased), so $1/T_2$ is used as the frequency at that point.
- (4) If time T₂ expires before the next pulse is received after receiving pulse P₂, it is clear that the frequency will be lower than 1/T₂, but the value will not be know until the next pulse is actually received.
- (5) If time T_2 expires and the next pulse still has not been received after receiving pulse P_2 , the frequency is forecasted continuously for any point in time. The forecasted value if time T_3 has expired from receiving pulse P_2 is $1/T_3$. If P_3 is actually received at that time, the frequency will be $1/T_3$, i.e., the frequency at that time has been forecasted accurately.
- (6) The response characteristic for rapid changes in the input frequency is thus improved, in comparison to assuming that the frequency is $1/T_2$ until pulse P_3 is received.

dex

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